

The Pennsylvania State University
The Graduate School
Department of Energy and Mineral Engineering

**NUMERICAL MODEL REPRESENTATION OF MULTI-STAGE HYDRAULICALLY
FRACTURED HORIZONTAL WELLS LOCATED IN SHALE GAS RESERVOIRS
USING NEURAL NETWORKS**

A Thesis in
Energy and Mineral Engineering

by
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ABSTRACT

Numerical representation of hydrocarbon reservoirs has seen increase usage and sophistication due to recent surge in demands for unconventional hydrocarbon resources. Unlike the conventional fields most oil companies are familiar with; these unconventional fields often require special recovery techniques that significantly elevate the project size and funds required.

One of the popular recovery method used that has proven highly successful is hydraulic fracturing combined with horizontal wells. Sometimes referred to as “frac job”, this process has seen extensive use in US shale gas reservoirs that were in the past regarded as non-recoverable sources.

Due to the effectiveness of fracturing shale combined with horizontal wellbore, several reservoir models have been proposed to represent how these techniques would affect the characteristics of the reservoir. The particular model used in this thesis is the “crushed zone” model that represents the effect of multiple stages of hydraulic fracturing as an elliptical shape around the horizontal well that sees an increased in fracture permeability and smaller fracture spacing.

To study the validity of this particular reservoir representation an artificial neural-network (ANN) is created using production data generated from a commercial simulator. This first network is then used to predict production performances over a period of 50 years. A second network is then required to establish a quantitative relationship between the crushed zone model and another hydraulic fracturing model called the “transverse fracture” model. In addition, an error filter neural network has been created to improve upon the predictions of the second network.

The results of the network were all within the expected ranges and the ANN can then be used to predict new gas rates and equivalent transverse fracture representations for any reservoir that has its characteristics within the range of the training data

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Nomenclature

Artificial Neural Network	ANN
Computer Modelling Group Commercial Simulator	CMG
US Energy Information Administration	EIA
Millidarcy	mD
Langmuir Volume	V_L
Langmuir Pressure	p_L
Linear Transfer Function	<i>purelin</i>
Log-Sigmoid Transfer Function	<i>logsig</i>
Hyperbolic Tangent Sigmoid Transfer Function	<i>tansig</i>
Scaled conjugate gradient backpropagation	<i>trainscg</i>
conjugate gradient backpropagation with Fletcher-Reeves updates	<i>traincgf</i>
Constant specified pressure	p_{sf}
Reservoir edge length	edge_l
Thickness	h
Depth	D
Compressibility of Formation	cf
Matrix Permeability	k_m
Fracture Permeability	k_f
Natural Fracture Spacing	nfsp
Reservoir Temperature	T_i
Initial Reservoir Pressure	p_i
Block Size	B
Horizontal Wellbore Length	HWL

Crushed Zone Minor Axis Length	a_{minor}
Crushed Zone Permeability	$k_{f,cz}$
Gas flow rate at specified time x	q_x
Eigen-value	λ
Cumulative Gas Production	CGP
Hydraulic Fracture Spacing	HFsp
Fracture Half Length	xf
Hydraulic Fracture Permeability	k_{hf}
Gas flow rate from commercial simulator	q_{com}
Gas flow rate predicted by ANN	q_{ANN}
Cumulative Gas Production in Percentage	CGP_{error}
Cumulative Gas Production predicted by ANN	CGP_{ANN}

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Chapter 1

Introduction

As we enter the second decade in the new millennium, the global demand in energy has reached a record high. With the rapid economic expansions in China and India, combined with the nuclear debacle in Japan, the Petroleum industry is burdened with the responsibility to provide both sufficient and green energy to the masses.

One solution that has proven especially popular in North America is the exploration and production of shale gas. Previously thought to be uneconomical and not commercially feasible source of hydrocarbons, recent technological developments in drilling and well-stimulations have seen some media sources like the Calgary Herald predicting that shale gas could power half the US's natural gas supply by 2020.

A critical stage in the development of a shale gas field is the reservoir simulation process. This is where numerical models are used to predict production and plan how the field is developed. The numerical representation of a hydrocarbon reservoir (Reservoir Simulation) has seen increase usage and sophistication due to recent surge in demands for unconventional hydrocarbon resources. Unlike the conventional fields most oil companies are familiar with; these unconventional fields often require special recovery techniques that significantly elevates the project size and funds required. Decisions such as the number of wells, their locations, optimal completions and needs to stimulations and artificial lifts are made throughout the field's life using simulation as a guide.

During this decision making process, questions such as "What type of reservoir will produce this particular amount of gas" will arise. This is where Artificial Neural Networks (ANN) come into play; they help speed up the long arduous task of simulating for many different

scenarios. Instead of having to make 100 different simulation runs, with each run taking from anywhere as long as 1 minute to a few days (depending on the number of blocks), a “trained” ANN can predict the 100 simulation run results in fraction of a second.

Chapter 2 and chapter 3 aim to acclimatize the readers with the problem statement and fundamental materials involving reservoir simulation, shale gas reservoir, hydraulic fracturing and artificial neural networks. In chapter 4 the methods of approached used in generating data and training the neural networks will be discussed step-by-step. Chapter 5 discusses the results and findings of this research. Finally, chapter 6 includes a conclusion and summary of all chapters.

Chapter 2

Problem Statement

In the industry, there is a need for oil companies to obtain information before investing in a gas field. For an unconventional field such as a shale gas field, it is especially critical that some expected performance information on the hydraulic fracturing job is obtained beforehand.

Questions such as “How many hydraulic fracturing stages are needed?”, “How deep is the penetration?”, “How large is the spacing between each hydraulic fractures?” These questions are easily answered if the oil company has a transverse fracture model in their simulators.

Unfortunately, many companies utilize the crushed zone model instead, which brings about the needs to form an equivalency between the two models.

It would also be of great convenience if the gas rate of the crushed zone model can be acquired instantly without having to create a new simulation run using a commercial simulator every time a new set of data is obtained. This is because each run by a commercial simulator may take up to hours or days to create and compiled, a whole batch of runs would take up quite a lot of time, while a trained neural network would be able to predict a similar set of results in a fraction of a second.

Based on the two problems stated above, the objective of this thesis is to create two Artificial Neural Networks (ANN) based on the Crushed Zone Model:

1) Production Performance ANN

This ANN needs to be able to receive any input that contains reservoir parameters along with crushed zone design characteristics and return an output in predicted gas production rate over the period of 50 years

2) Equivalency ANN

The equivalency network predicts an equivalent transverse model design characteristics based on the given reservoir characteristics and crushed zone design parameters.

List of inputs and outputs for the two ANNs will be discussed in chapter 4.

Chapter 3

Literature Review

Unconventional Reservoir& Shale Gas

The term ‘unconventional resources’ is a dynamic term that refers to resources, or in this case, reservoirs that are difficult to produce from. As technology and energy prices change, the difficulty of extracting resources from these unconventional reservoirs may change as well. These resources are of great interest to the industry due to its vast amount of reserves and diminishing production of conventional resources. The US Energy Information Administration (EIA) estimates that by the year 2030 unconventional sources will make up 56% of total domestic production and shale gas alone already accounts for 47% of US natural as production.

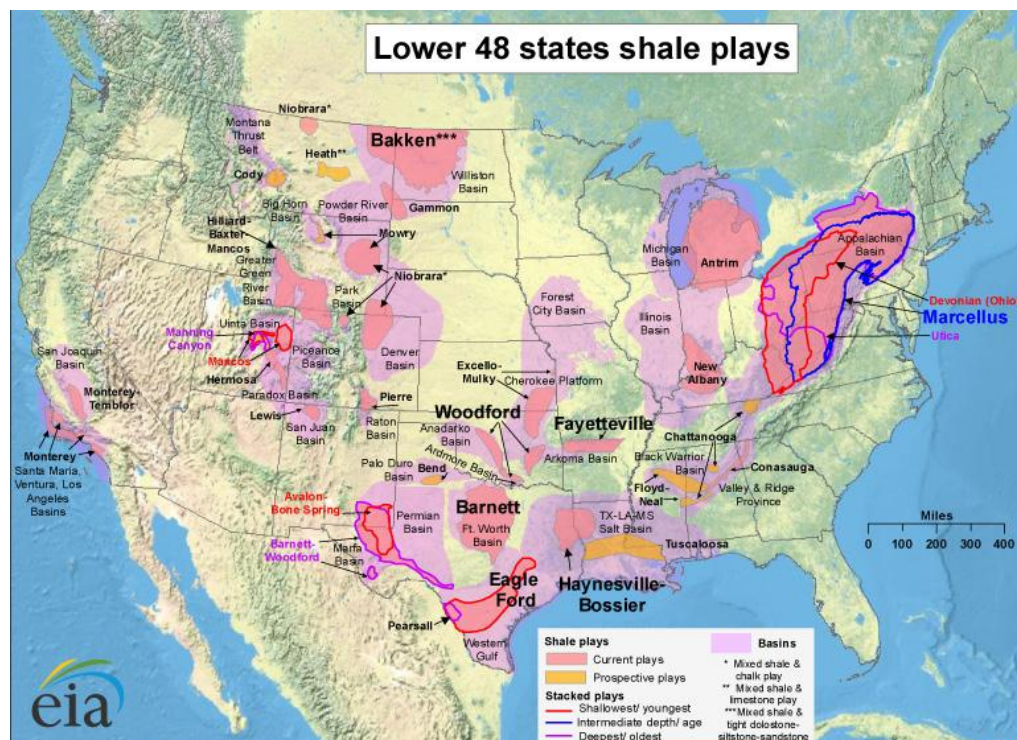


Figure 3-1: Shale Gas Plays in Lower 48 States of the USA

(U.S. Energy Information Administration, 2011)

Figure 3-1 shows that there is a substantial amount of shale gas plays in the US scattered across most regions outside the coastlines.

Shale gas is basically natural gas recovered from shale reservoirs previously thought to be uneconomical to recover.



Figure 3-2: Shale Rock (Westbroek, G. Utah State Office of Education, 2005)

Figure 3-2 portrays a shale rock, a sedimentary rock composed mostly of consolidated clay-sized particles, hence the description “Organic-rich and fine-grained” by Bustin, 2006. Shale was previously thought of as merely source rocks and seals due to the extremely low permeability on the order of 0.1 to 0.00001 mD. In addition, the structurally sheet-like and laminated layers results in even lower vertical permeability. Shale matrix consists of clay minerals, quartz, pyrite, and organic matter. Most of the gas is then adsorbed into these organic matters and trapped within the pore spaces of the fine-grained clays. However, in addition to being stored as free gas in the

matrix pore, gas can also be stored as free gas in the natural fractures and as adsorbed gas on the rock surface. The adsorption and desorption in shale is governed by a curve called the Langmuir Isotherm. This isotherm can be described by two parameters: Langmuir Volume (V_L), the maximum gas content at infinite pressure and the Langmuir Pressure (p_L), the pressure at which half that gas exists within the shale. p_L and V_L are intrinsic properties of the rock and varies from shale to shale. From Figure 3-3, it is clear that as pressure decreases due to production, more gas content is desorbed (ΔV_L - shown as green line) from the shale. It is also observed that the lower the pressure the more gas is released.

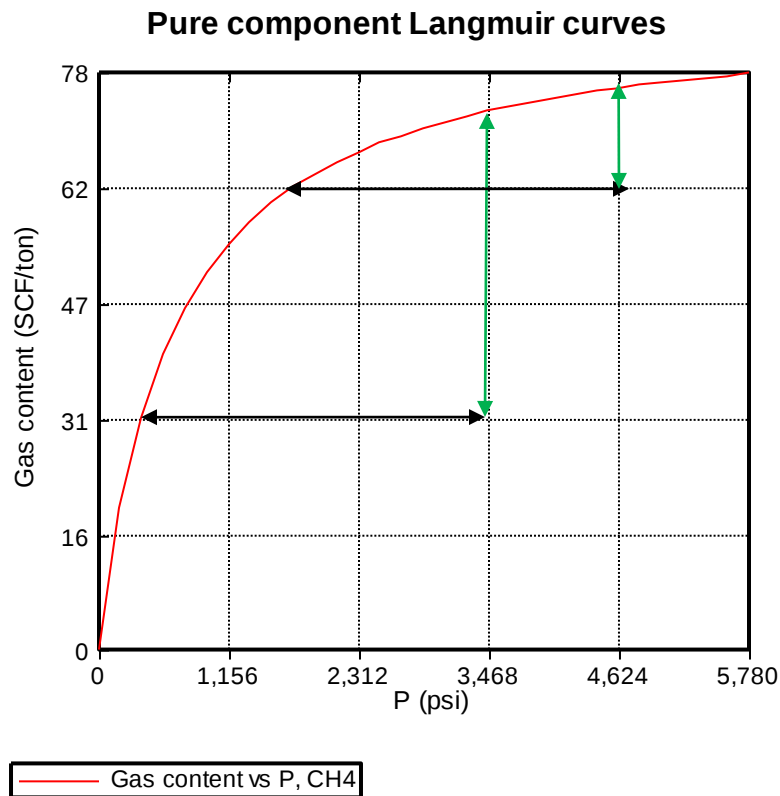


Figure 3-3: Langmuir curve showing increased desorption as pressure decreases.

Due to its dual-porosity nature, shale has a unique production mechanism:

Two step process shown in Figure 3-4:

- 1.) As pressure decreases, gas is released from the surface of the primary-porosity (fine pores) => diffuses through the matrices to the fractures
- 2.) Gas from fractures are then transported via Darcy flow to the wells

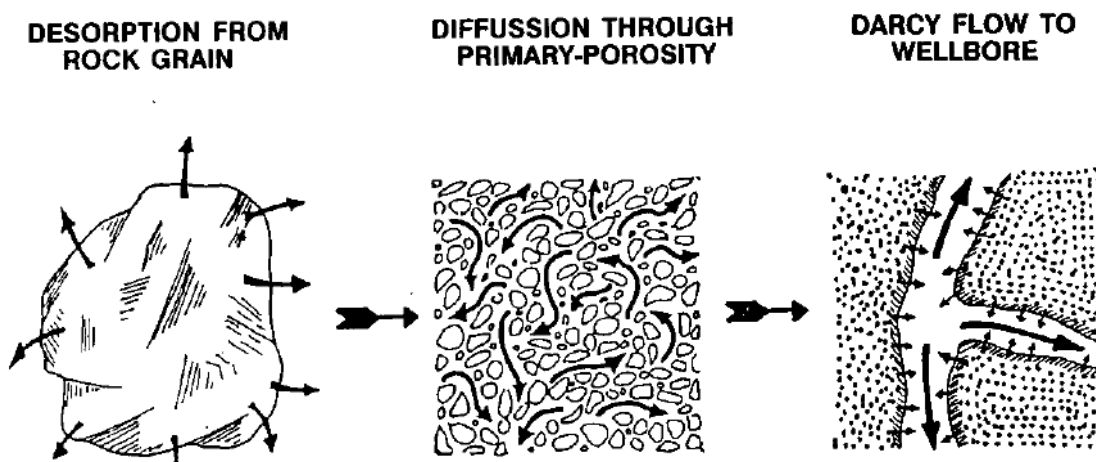


Figure 3-4 - Diagrams illustrating transport of gas through coal seam/shale gas reservoirs

(Remner, D. J., T. Ertekin, W. Sung, G. R. King, November 1986)

Shale also has a dual-porosity nature with values ranging from 2 to 15% according to SPE-124253-MS by F.P. Wang and R.M. Reed, 2009. Chemically, most shale gas (90%) are methane, some are wet gas.

Due to the extremely low vertical permeability and sheet-like structure of shale, horizontal wells and hydraulic fracturing techniques are required to extract gas efficiently from shale reservoirs. These topics are discussed in the next two sections.

Horizontal Wells

A horizontal well, as shown in Figure 3-5, is a well that has been drilled vertically at first, but after reaching a certain point the direction is changed to horizontal. The EIA has established the definition of directional drilling as follows:

“Horizontal drilling is the process of drilling and completing, for production, a well that begins as a vertical or inclined linear bore which extends from the surface to a subsurface location just above the target oil or gas reservoir called the "kickoff point," then bears off on an arc to intersect the reservoir at the "entry point," and, thereafter, continues at a near-horizontal attitude tangent to the arc, to substantially or entirely remain within the reservoir until the desired bottom hole location is reached”

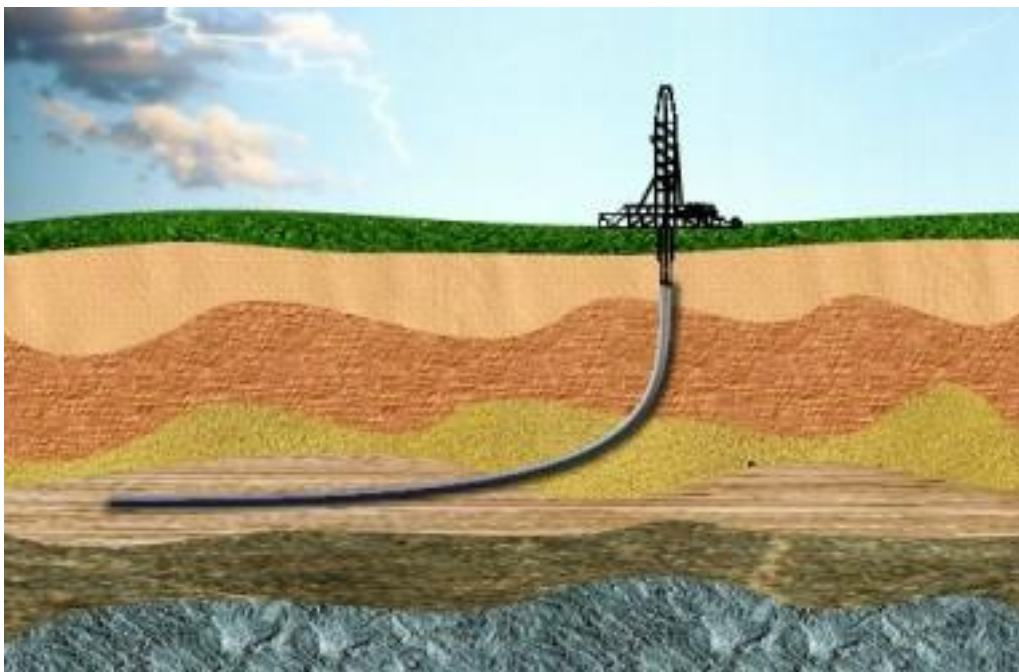


Figure 3-5—Horizontal Well (Oil and Gas Evaluation Report, 2011)

Due to the nature of shale which exhibits very low vertical permeability and the ability of a horizontal well to cover a larger section of the pay-zone, horizontal well is one of the two break-through techniques that allow shale gas to be economically recovered.

Horizontal wells also have the following benefits:

- Crucial for areas where number of wells are limited (protected forestry, cities)
- Allows greater reach, up to 8,000 feet of lateral length.
- Allows greater flexibility and coverage, as shown in Figure 3-6
- Old vertical wells can be modified to become horizontal wells
- Intersects natural fractures, thus providing extra pathways for gas flow

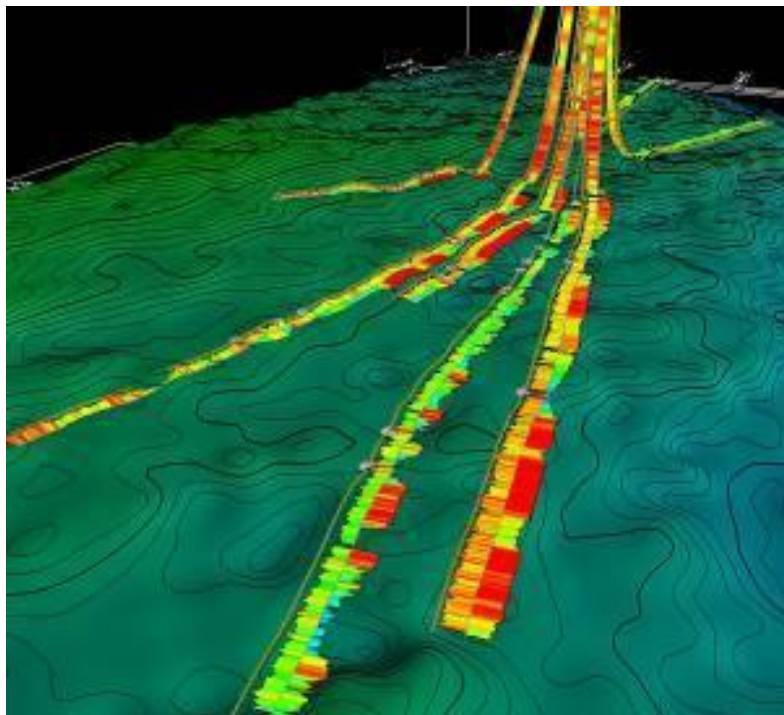


Figure 3-6–Horizontal Wells shown in 3D to display greater reach and coverage of the reservoir

(AGM Inc., 2010)

Hydraulic Fracturing

Hydraulic fracturing is a well stimulation technique that involves injecting high pressured chemically-enhanced water/sand slurry into the formation in order to create artificial fractures in the target area. The Figure 3-7 shows a simplistic view of which part of the well is targeted for fracturing.

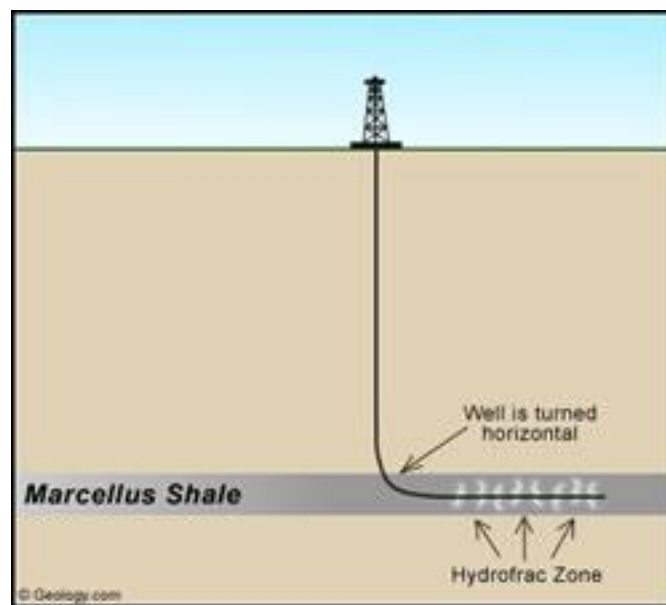


Figure 3-7–Hydrofrac (hydraulic fracturing) Zone (Brad Cole, Geology.com)

The processes involved in hydraulic fracturing are as follows:

- Pumper trucks transports water to the site
- Water is mixed with components such as proppants – particles mixed into water to hold fractures open after hydraulic fracturing has been applied.

- Fracture fluid is then injected at high pressure into the formation at the targeted zones
- This increases the size of fractures and may also create more fractures and may also crush the rocks within the target area
- Geophones are used to measure the effectiveness of the job by listening to micro seismic events occurring near targeted hydrofrac zones

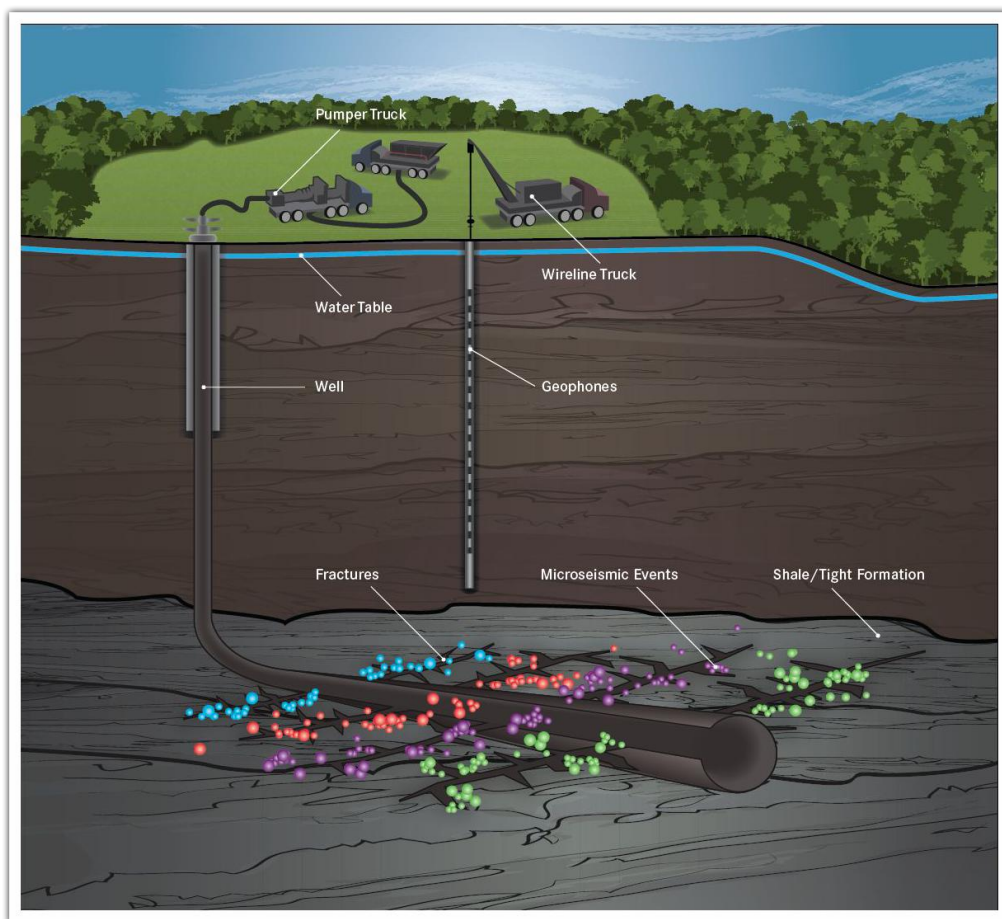


Figure 3-8—Events and Components of a Hydraulic Fracturing Job (ESG Solutions, 2011)

Modeling Hydraulic Fracturing

Hydraulic Fracturing is done in stages and is usually visually represented as fractured planes perpendicular to the horizontal well. Numerical models that contain these fracture planes are called the “transverse fracture” model. Figure 3-9 shows microseismic monitoring data that gauges the seismic activities near the sensors, allowing us to clearly see strips of highly fractured rocks in the blue and purple bubbles. However, in the same figure, the yellow bubbles show that the effects of some fracture may be more extensive than just a simple plane and seems to form a somewhat elliptical-shaped zone around the wellbore.

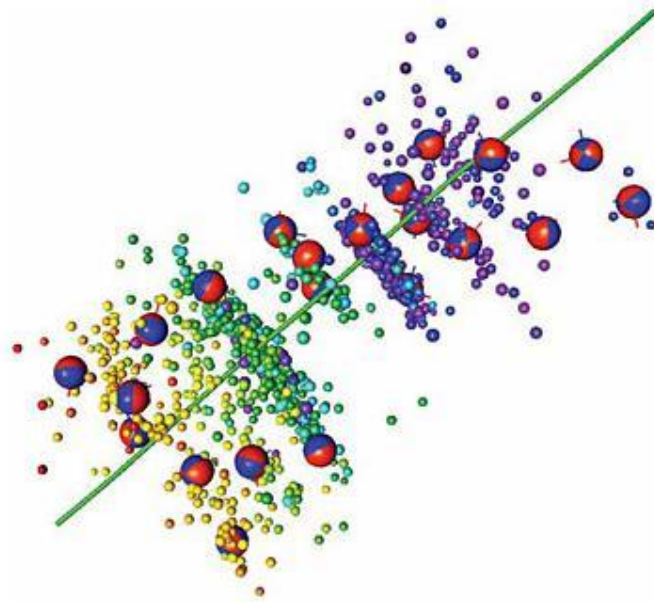


Figure 3-9–Microseismic Data – Transverse Fracture (CGGVeritas)

As more microseismic data are collected, it became clear that a highly fractured zone of rock bearing an elliptical shape is also a valid representation of the reservoir after it has been hydraulically fractured. Figure 3-10 provides further evidence of this so-called “crushed zone”.

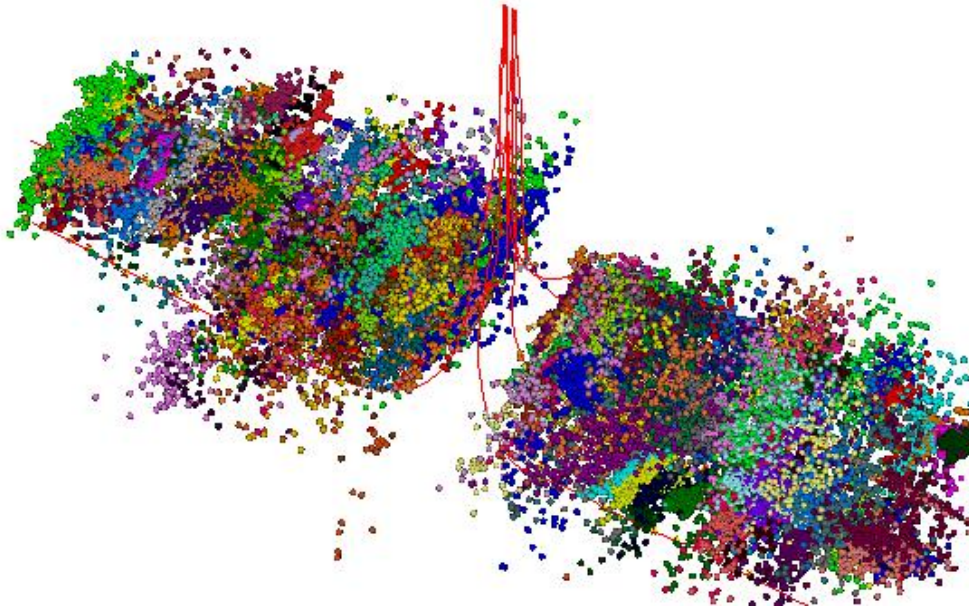


Figure 3-10–Microseismic Data – Crushed Zone (ESG solutions)

Artificial Neural Network

Artificial Neural Network (ANN) is a non-linear statistical modeling tool that is based on real-life biological neural networks like the human brain. An ANN can be compared directly with biological networks that consist of synapses, soma and axon as input, transfer function and output respectively. The ANN toolbox chosen for this project is the MathWork's MATLAB Neural Network Toolbox.

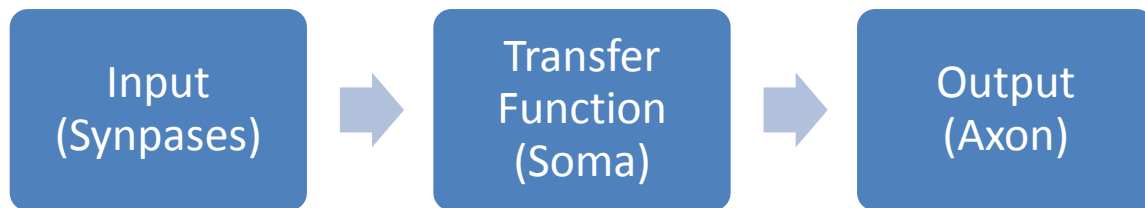


Figure 3-11–Simplified Overview of the ANN

Figure 3-10 shows a simplified overview, process-by-process diagram of an artificial neural network that will be used in this thesis. In the following section we will go into detail on what the input, transfer function and output in an ANN will contain.

Input

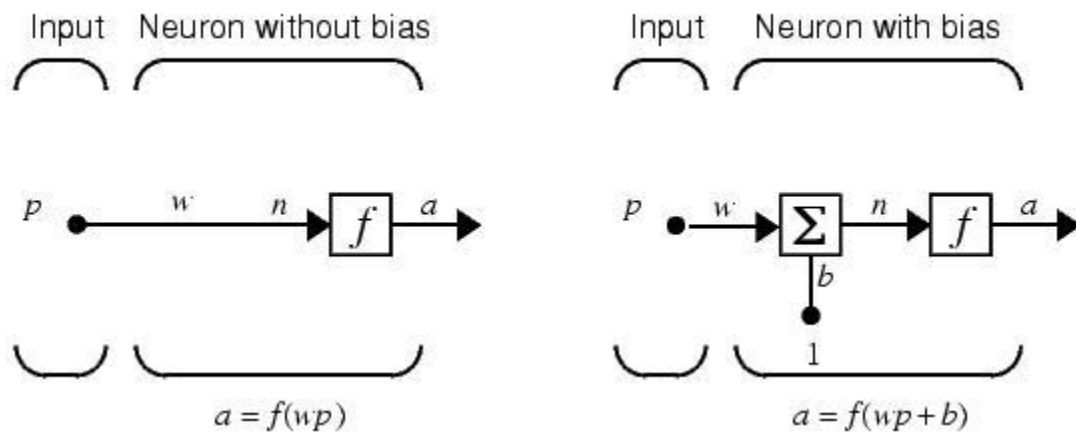


Figure 3-12–Simple Neuron: without bias & with bias (MATLAB Neural Network User Guide, 2011)

Inputs in MATLAB's ANN toolbox are not just simply passed through straight into the transfer function, they are “weighted” and “biased” through the training process and/or controlled by user. The weight is multiplied by the scalar w , representing the importance of that particular input, while the bias b is also similar but it always has an input of 1. After these weights and biases are established through rigorous training, the network will become much more capable of identifying key inputs.

Transfer Function

Transfer functions, also called activation functions, adjust the input using the specified type of function and then sends it to the output. Although 14 transfer functions exist within MATLAB's ANN toolbox, through past experiences with ANN, only the three most effective for this type of project were chosen:

- Linear Transfer Function (*purelin*)

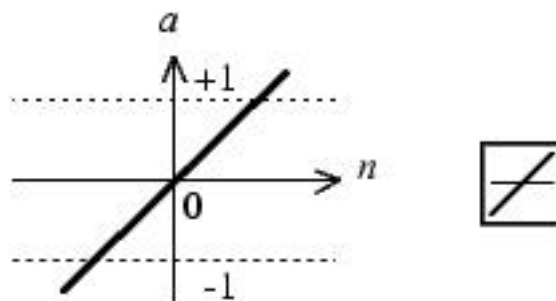


Figure 3-13–Linear Transfer Function (MATLAB Neural Network User Guide, 2011)

One of the most simple transfer function represented by $f(y) = k * y$ (k is a constant)

- Log-Sigmoid Transfer Function (*logsig*)

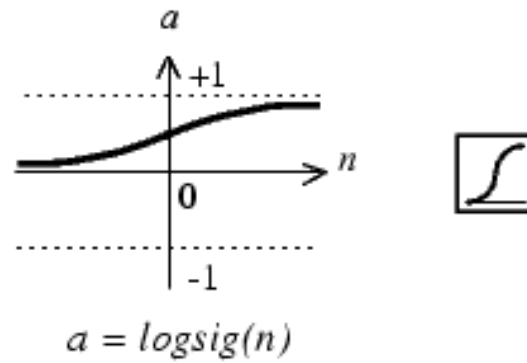


Figure 3-14–Log-Sigmoid Transfer Function (MATLAB Neural Network User Guide, 2011)

The log-sigmoid function can be represented by $f(y) = \frac{1}{1+e^y}$. It basically takes any input and compresses the output within the range of 0 to 1.

- Hyperbolic Tangent Sigmoid Transfer Function (*tansig*)

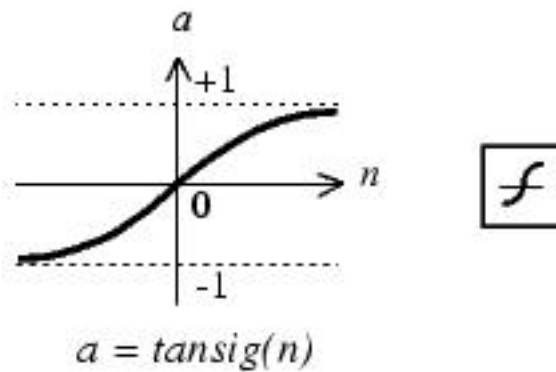


Figure 3-15–Tan-Sigmoid Transfer Function (MATLAB Neural Network User Guide, 2011)

The tan-sigmoid transfer function can be represented by $(y) = \frac{e^y - e^{-y}}{e^y + e^{-y}}$. This function has an output range between -1 and 1.

Feed-Forward Networks and Training Algorithms

The network used in training all the ANN in this thesis is the feed-forward backpropagation network. This network adjusts its weight and biases as data is sent through and the error is propagated back. According to MATLAB these networks have one-way connections from input to output layers. They are most commonly used for prediction, pattern recognition, and nonlinear function fitting. The two network training function used in this thesis are the scaled conjugate gradient backpropagation (trainscg) and the conjugate gradient backpropagation with Fletcher-Reeves updates (traincgf). The trainscg updates its weight and biases based on the conjugate gradient method while the traincgf also uses the conjugate gradient method but with Fletcher-Reeves updates.

Over learning and the Early Stopping Method

Over learning or memorization is the process where the network begins to memorize the instead of generalizing. This makes the network inflexible and may struggle to adapt to new data sets. The early stopping method is designed to alleviate this problem by dividing the data set randomly into three parts: 1) Training 2) Validation 3) Testing. Once the training has started, the validation curve has to be monitored carefully, and as soon as it begins to increase, the training should be stopped.

Note that the validation curve may incur some local minima where the curve increases temporarily. Therefore user must pay attention not to stop the run at this stage and wait for the

curve to increase permanently or in other words: at the global minima. These concepts are shown in Figure 3-15, with orange circles showing local minima and purple circles showing the global minima.

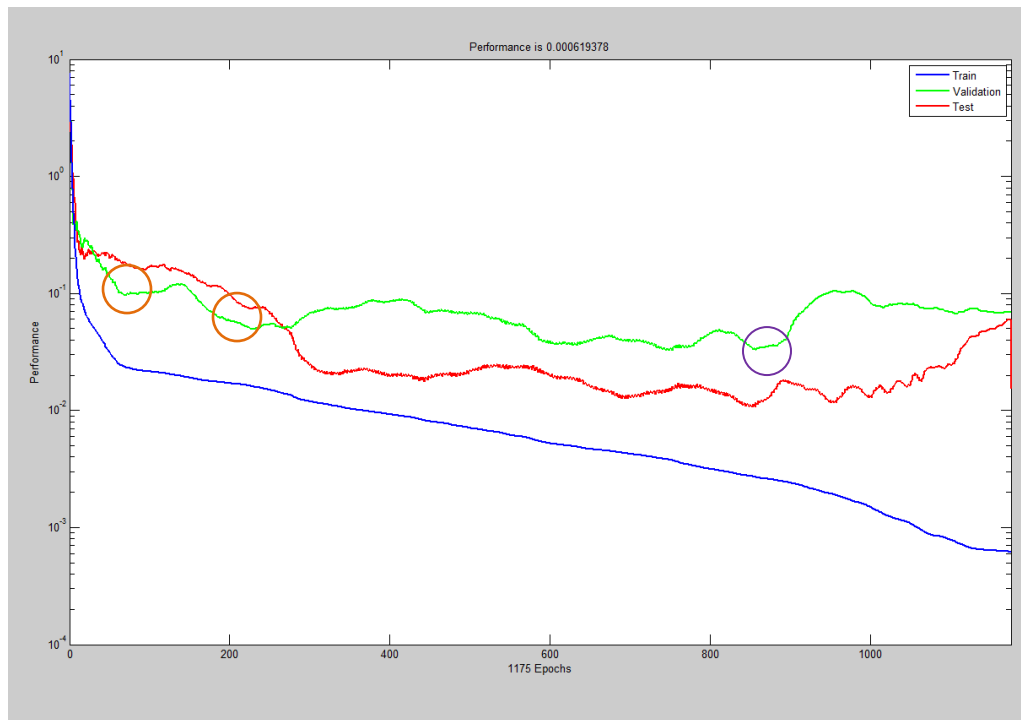


Figure 3-16–Sample ANN Training Record showing local and global minima

training early at the first or second orange circle, however, this is too early and better network performance can be achieved if the user waits until the validation curve rises permanently first. This is because at the end of those two points, the validation curve only increases momentarily and the global minima is yet to come. At the purple circle, it is clear that this is the global minima because the validation curve does not decrease significantly after that point.

Chapter 4

Methods of Approach

Using all the concepts introduced in the literature review from Chapter 3, this chapter discusses the development of the three artificial neural networks: production performance network, equivalency network and the equivalency error-filter network. However, before the data sets, reservoir models and network structures can be formed, we must first establish common reservoir parameters, conditions and constraints for all models:

Reservoir Characteristics for all models:

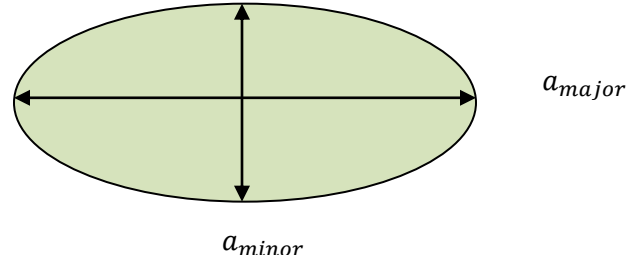
- Homogeneous and isotropic
- Square shape
- Variable grid size and shape
- Methane only with minimal residual water
- One horizontal well with fixed length of 60% of reservoir length
- Well located at the center of the reservoir
- Constant specified pressure (p_{sf})
- Dual-porosity, single permeability
- Fracture permeability > matrix Permeability
- Fracture porosity < matrix porosity
- Production period of 50 years

Generating data sets for the production performance ANN

This section describes the methods of approach used in generating the data sets used in training the production performance artificial neural network. A MATLAB script is written to automatically make batch-runs of the crushed zone model that will be described in the following section.

Crushed Zone Model

The crushed zone model is created based on the equation of the ellipse, shown along with a diagram in Figure 4-1. The major axis is set to equal the well length, while the minor axis is variable.

$$\frac{x^2}{a_{major}^2} + \frac{y^2}{a_{minor}^2} = 1$$


The diagram shows a light green ellipse centered at the origin of a coordinate system. A horizontal double-headed arrow spans the width of the ellipse, labeled a_{major} to its right. A vertical double-headed arrow spans the height of the ellipse, labeled a_{minor} below it.

Figure 4-1–Ellipse equation and model

In order to create a numerical model using the commercial simulator as shown in Figure 4-2, the ellipse equation in Figure 4-1 had to be applied to control the shapes of the crushed zone. In this study, the major axis is fixed at 60% of the reservoir length, which, as mentioned above, is the same length as the horizontal wellbore. The minor axis, however, has a flexible range as indicated in Table 4-1.

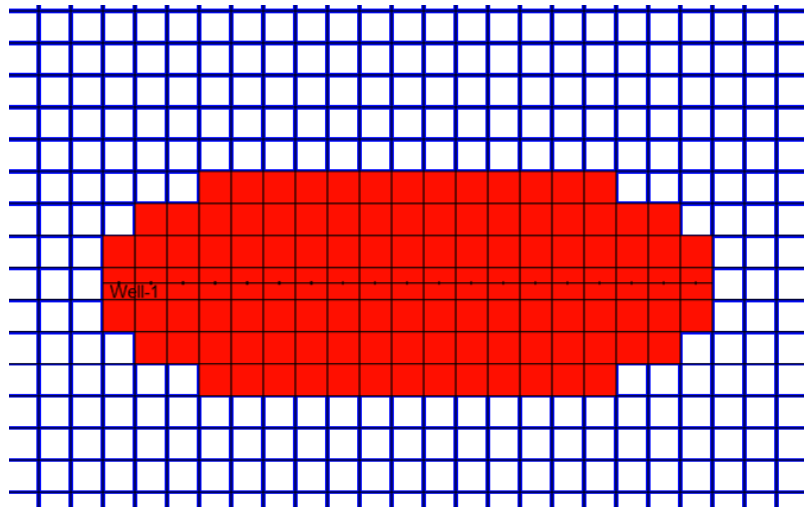


Figure 4-2–Crushed Zone Representation in numerical model used

Table 4-1–Reservoir Characteristics and Crushed Zone Design Parameters

Parameter	Minimum Value	Maximum Value	Unit
Reservoir edge length (edge_l)	1475	3614	ft
Thickness (h)	50	300	ft
Depth (D)	1000	15000	ft
Compressibility of Formation (cf)	5×10^{-6}	8×10^{-6}	1/psi
Matrix Permeability (k_m)	10^{-7}	0.01	md
Fracture Permeability (k_f)	0.0001	0.2	md
Matrix Porosity (m)	2	16	%
Fracture Porosity (f)	0.1	3	%
Natural Fracture Spacing (nfsp)	1	40	ft
Reservoir Temperature (T_i)	130	300	°F
Initial Reservoir Pressure (P_i)	3,000	8,000	psi
Langmuir Pressure (PL)	200	800	psi
Langmuir Volume (VL)	50	200	scf/ton
Block Size(B)	59	144	ft

Horizontal Wellbore Length (HWL)	900	2168	ft
Crushed Zone Minor Axis Length (a_{minor})	361	1192	ft
Crushed Zone Permeability ($k_{f,cz}$)	0.1	10	md
Specified Pressure (P_{sf})	14.7	4014.7	psi

Since the crushed zone is an elliptical area that is extensively fractured, the properties within that are is also altered. In this study, the parameters that are assumed to have been altered are the crushed zone permeability ($k_{f,cz}$) and the crushed zone minor axis length (a_{minor}).

Collecting & Filtering Results

In order to quantitatively collect crushed zone numerical model run results, 19 gas rates are collected as outputs for the production performance ANN. This is done using the numerical simulator's report program which saves the results as a text file. Another code is then written to export these text files into an excel worksheet. In addition, the data must be filtered so that realistic results are ensured. In order for the network to predict realistic results, realistic must be used to train the network, therefore gas rate maximums were established as follows:

- 1.) Initial gas rate at $t = 1$ day must not exceed 15MMSCF
- 2.) Final cumulative production must not exceed 15BCF

Work Flow

All inputs and outputs are generated using a generalized procedure and can be summarized as shown in figure 4-3:

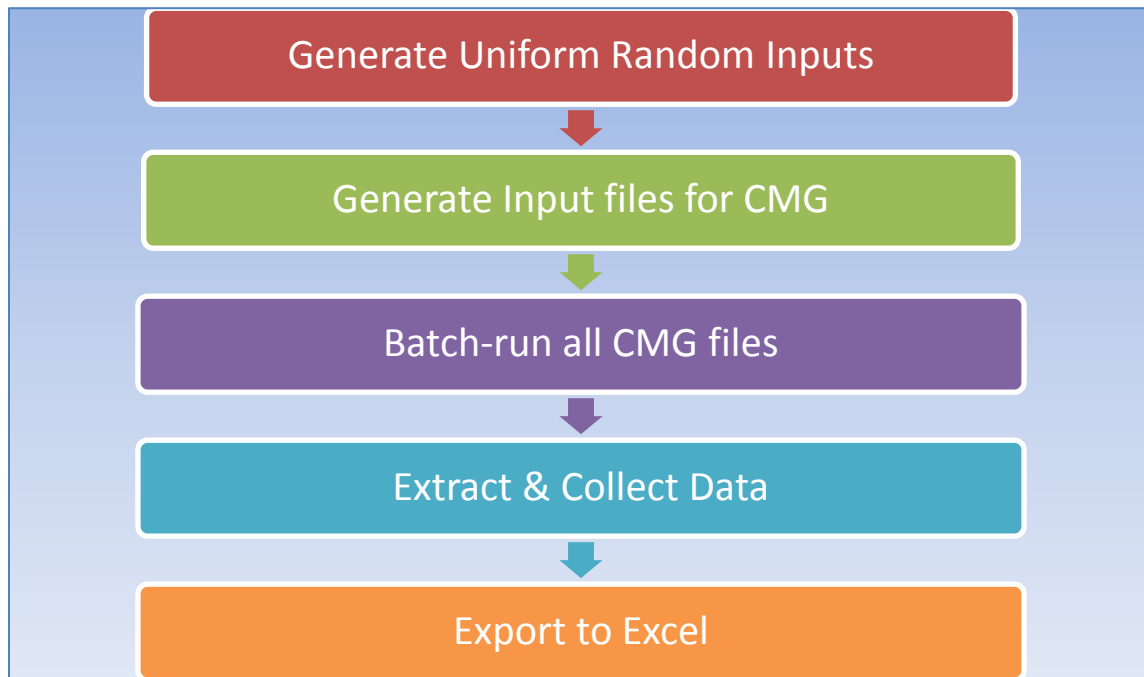


Figure 4-3–Procedure for Generating Data Sets

Training the ANN

In the development of the neural network, the training process, also known as learning process is the first step towards the success of the network. The network will ever only be as accurate as the data set it was trained it. Therefore, extra effort must be made to generate data that are accurate, realistic and varied. All the data generated are located in appendix B.

First ANN - Production Performance ANN

In the previous section we have established the range of reservoir characteristics, crushed zone design parameters and 19 gas rates as in the inputs and outputs for the network. After having acquired 597 realistic runs using the simulator, the data were then exported to excel where two text files were generated called “Input.txt” and “Output.txt”. The Input.txt file is then fed into the

ANN as input while the Output.txt will serve as the output of the network. Figure 4-4 shown below is used to familiarize the reader with the structure of the ANN and the concept of nodes and layers. In this example, the network contains 2 input nodes, 2 hidden layers with 4 and 3 neurons respectively and 1 output node. Since the complexity of the network is directly proportional to the complexity of the system it tries to predict, the network used in this study will require several more components than is shown in this figure

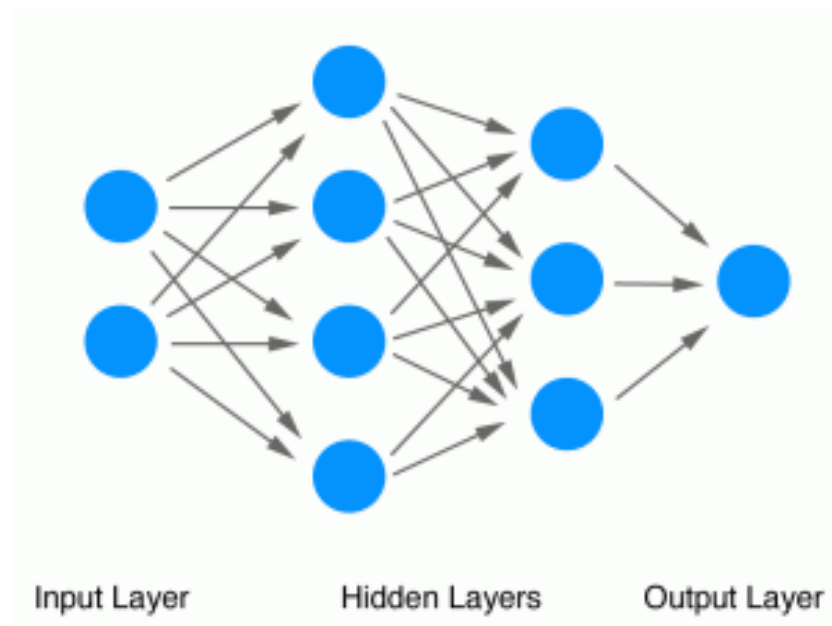


Figure 4-4—Example configuration of the neural network (Morten M., 2009)

It is evident from previous studies at the Pennsylvania State University (Nithiwat S., 2011, Ihsan K., 2010) that a neural network of a petroleum reservoir with as many as 20-30 inputs and outputs respectively, would almost certainly require a more complex neural network than what was shown in Figure 4-4. In those studies, one of the key components is the functional links which have proved to be exceptional in improving the accuracy of the network. This is especially true if the links are physically meaningful in terms of petroleum engineering like permeability-

thickness (k-h). The Tables 4-2 and 4-3 below gives an initial configuration as we start the network:

Table 4-2– Initial input parameters used in the production performance ANN

Inputs	
Reservoir characteristics:	edge_l,h, cf, km, kf, m, f, nfsp, Ti, Pi, PL, VL,
Crushed zone design parameters:	amajor, kf,cz, psf

Table 4-3– Initial output parameters used in the production performance ANN

Outputs	
Gas Rates:	q1, q180, q360, q540, q720, q900, q1080, q1440, q1800, q2160, q2520, q2880, q3240, q3600, q5400, q7200, q10800, q14400, and q18000

Gas Rate Selection

Gas rates at specific times within the period of 50 years were picked as q1, q180, q360, q540, q720, q900, q1080, q1440, q1800, q2160, q2520, q2880, q3240, q3600, q5400, q7200, q10800, q14400, and q18000. The subscripts refer to the number of days since the first day of production, while the q refers to gas rate. Previous study at the Pennsylvania State University (Nithiwat S., 2011) has shown that early gas rates are difficult for the ANN to predict, therefore more gas rates were extracted during this period. More information on predicting early gas rates will be discussed in the results section in Chapter 5.

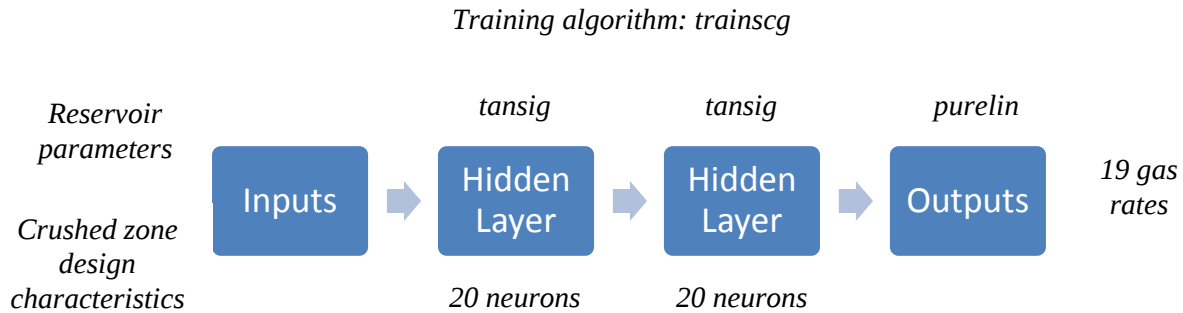


Figure 4-5– Initial configuration of the production performance ANN

Using the inputs from Table 4-2 and outputs from Table 4-3 and the network configuration in Figure 4-5, the first ANN was trained. After just several hundreds of epochs, it was clear that this small network could not handle the complexity of predicting such a complicated system. The following guideline serves to aid users in the process of training an ANN:

The nature of training the ANN is a heuristic process, there are rule of thumbs such as the formula Neuroshell (1998) proposed:

$$\text{No. of Hidden Neurons} = \frac{\text{No. of Inputs} + \text{No. of Outputs}}{2} + \sqrt{\text{No. of Sets}}$$

Starting with this rule of thumb, the network can be adjusted in the following ways in order to try to improve its performances:

- 1.) Adjust network type
- 2.) Adjust training and learning algorithm
- 3.) Adjust number of hidden layers

- 4.) Adjust number of neurons in each hidden layers
- 5.) Add or remove functional links
- 6.) Switch functional links from input to output and vice versa

In general, for a complex system such as gas rate predictions and model equivalencies, a relatively higher number of hidden layers and number of neurons are required. According to Ramgulam et al. (2006), functional links may prove essential in improving performances as well. These functional links varies from products or ratios of a few inputs to maximum eigen-values (λ), special scalars that are directly associated with the parameters in their corresponding matrix. In the MATLAB code the eigen-value function was used to calculate the two eigen-values of a two by two matrix. Then the “max” function was used to identify one maximum value out of those two eigen-values. The maximum eigen-values used in the production performance ANN are the following:

λ_1 is the maximum eigen-value calculated from the following matrix

$$\begin{bmatrix} kf_{cz} & a_{\text{minor}} \\ Psf & kf \end{bmatrix}$$

λ_2 is the maximum eigen-value calculated from the following matrix

$$\begin{bmatrix} q_1 & CGP \\ P_i & k_f \end{bmatrix}$$

λ_3 is the maximum eigen-value calculated from the following matrix

$$\begin{bmatrix} q_1 & kf_{cz} \\ a_{\text{minor}} & CGP \end{bmatrix}$$

λ_4 is the maximum eigen-value calculated from the following matrix

$$\begin{bmatrix} T_i & P_i \\ P_L & V_L \end{bmatrix}$$

Note that CGP stands for Cumulative Gas Production.

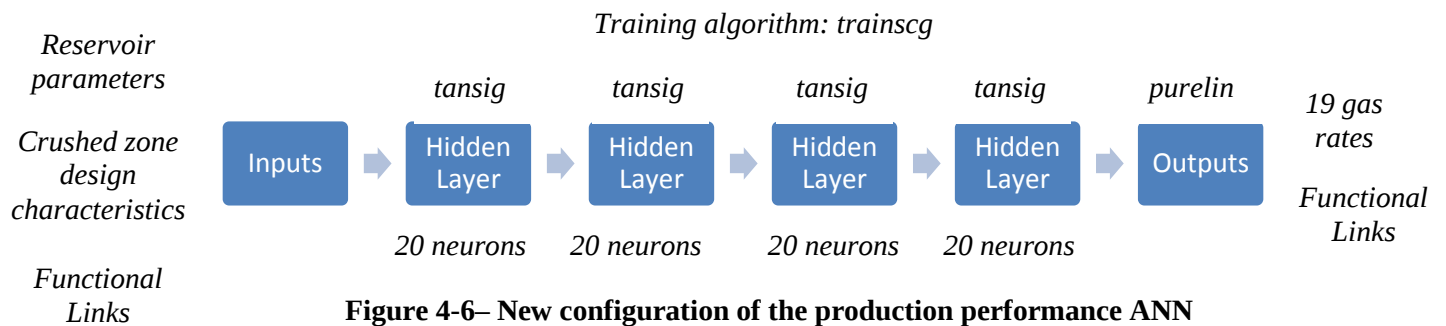
Based on the above guideline, further attempts were made to improve the capabilities of the network. The Tables 4-4 and 4-5 lists the inputs and outputs of this new network:

Table 4-4– New input parameters used in the production performance ANN

Inputs	
Reservoir characteristics:	$B, h, c_f, k_m, k_f, \phi_m, \phi_f, n_{f_{sp}}, T_i, P_i, P_L, V_L,$
Crushed zone design parameters:	$a_{minor}, k_{fcz},$ p_{sf}
Functional links	$\lambda_1, B/h, k_m \cdot h, k_f \cdot h, B \cdot h \cdot D, CGP$

Table 4-5– New output parameters used in the production performance ANN

Outputs	
Gas Rates:	$q_1, q_{180}, q_{360}, q_{540}, q_{720}, q_{900}, q_{1080}, q_{1440},$ $q_{1800}, q_{2160}, q_{2520}, q_{2880}, q_{3240}, q_{3600}, q_{5400},$ $q_{7200}, q_{10800}, q_{14400}, \text{ and } q_{18000}$
Functional links:	$\lambda_2, \lambda_3, \lambda_4, D/p_{sf}, a_{minor} \cdot B,$



More information on the how to measure and analyze the results will be discussed in the next chapter. However, even with this new configuration and the additional of several functional

links, the result of 24% overall average accuracy were still not within the acceptable range of 10%, therefore the network must be tweaked even further.

Table 4-6 shows the final production performance ANN inputs; an additional maximum eigen-value λ_5 was also added:

λ_5 is the maximum eigen-value calculated from the following matrix

$$\begin{bmatrix} kf_{cz} & a_{\text{minor}} \\ P_L & V_L \end{bmatrix}$$

Table 4-6 – Final input parameters used in the production performance ANN

Inputs	
Reservoir characteristics:	B, h, cf, km, kf, ϕ_m , ϕ_f , nf _{sp} , Ti, Pi, PL, VL,
Crushed zone design parameters:	a _{minor} , k _{fcz} , P _{sf}
Functional links:	λ_1 , λ_4 , λ_5 , B/h, km*h, kf*h, B*h*D, CGP, D/Psf, a _{minor} *B

Table 4-7 – Final output parameters used in the production performance ANN

Outputs	
Gas Rates:	q1, q180, q360, q540, q720, q900, q1080, q1440, q1800, q2160, q2520, q2880, q3240, q3600, q5400, q7200, q10800, q14400, and q18000
Functional links:	λ_2 , λ_3

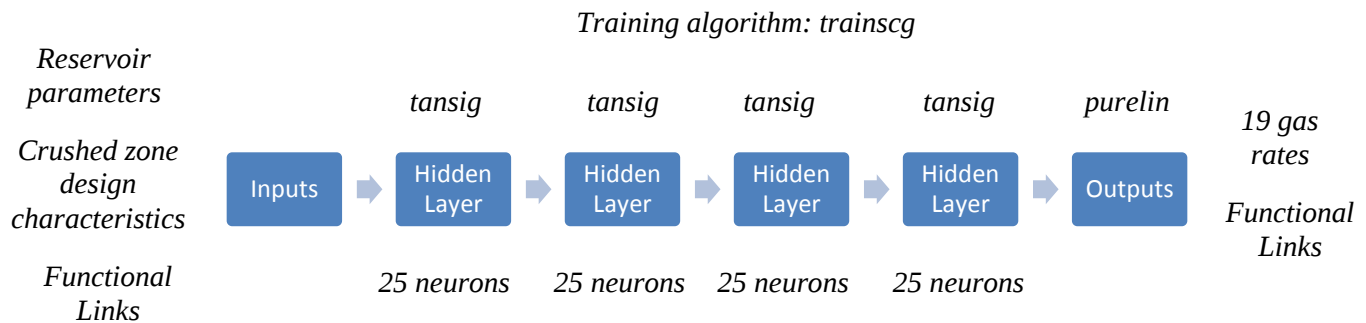


Figure 4-7– Final configuration of the production performance ANN

In the final configuration of the production performance ANN that achieved a 12% overall average accuracy, several tweaks were made to the input shown in Table 4-6. First all the regular functional links plus λ_4 were moved from output to input. In addition λ_5 was added to link the relationship between crushed zone design characteristics and the Langmuir constants. With these extra functional links, 5 more neurons were added to each hidden layer as shown in Figure 4-6.

Second ANN - Equivalency ANN

The equivalency ANN differs from the production performance ANN because its objective is to predict an equivalent transverse fracture representation as oppose to gas flow rates. In order to train the second ANN, a transverse fracture model was created using the same procedure as the crushed zone model with the list of reservoir parameters shown in Table 4-1. However, the crushed zone design characteristics are now replaced by the transverse fracture design characteristics listed in Table 4-8 below:

Table 4-8–Design Characteristics of the Transverse Fracture Model

Parameter	Minimum Value	Maximum Value	Unit
Hydraulic Fracture Spacing (HFsp)	100	300	ft
Fracture Half Length (xf)	100	850	ft
Hydraulic Fracture Permeability (khf)	10	106	md

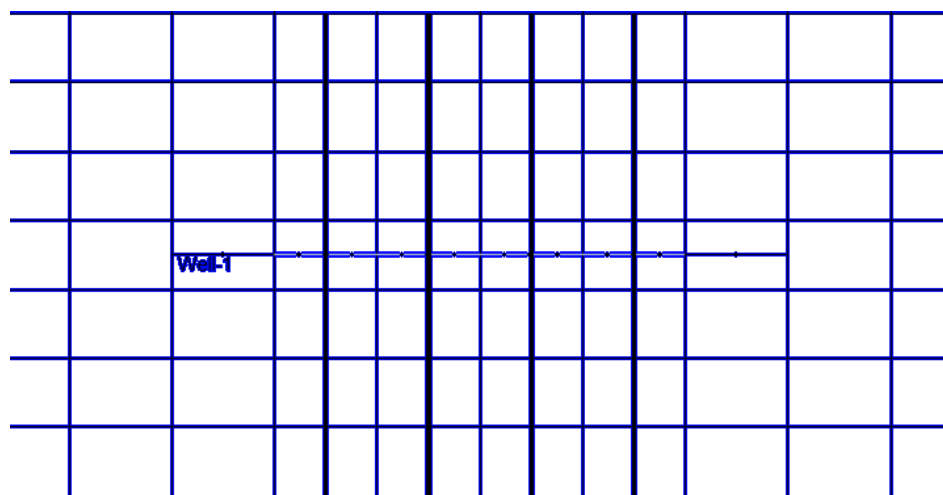


Figure 4-8–Transverse Fracture Representation using the commercial simulator

Figure 4-5 shows how a transverse fracture model looks like in the numerical simulator; the bold vertical lines are tiny strips of high permeability pathways of width 0.05 ft. Each strip represents one stage of hydraulic fracturing.

In order to generate a match, the reservoir characteristics of the previous crushed zone runs are used and a MATLAB script is written to make 20 Transverse Fracture Model runs per 1 Crushed Zone runs. The twenty runs are then compared with the crushed zone run using “Results” CMG program as shown in Figure 6-5 below. In the case that none of the 20 runs match, a new batch of 20 new runs are made. This process is repeated until a match is obtained, giving us a total of 317 matches.

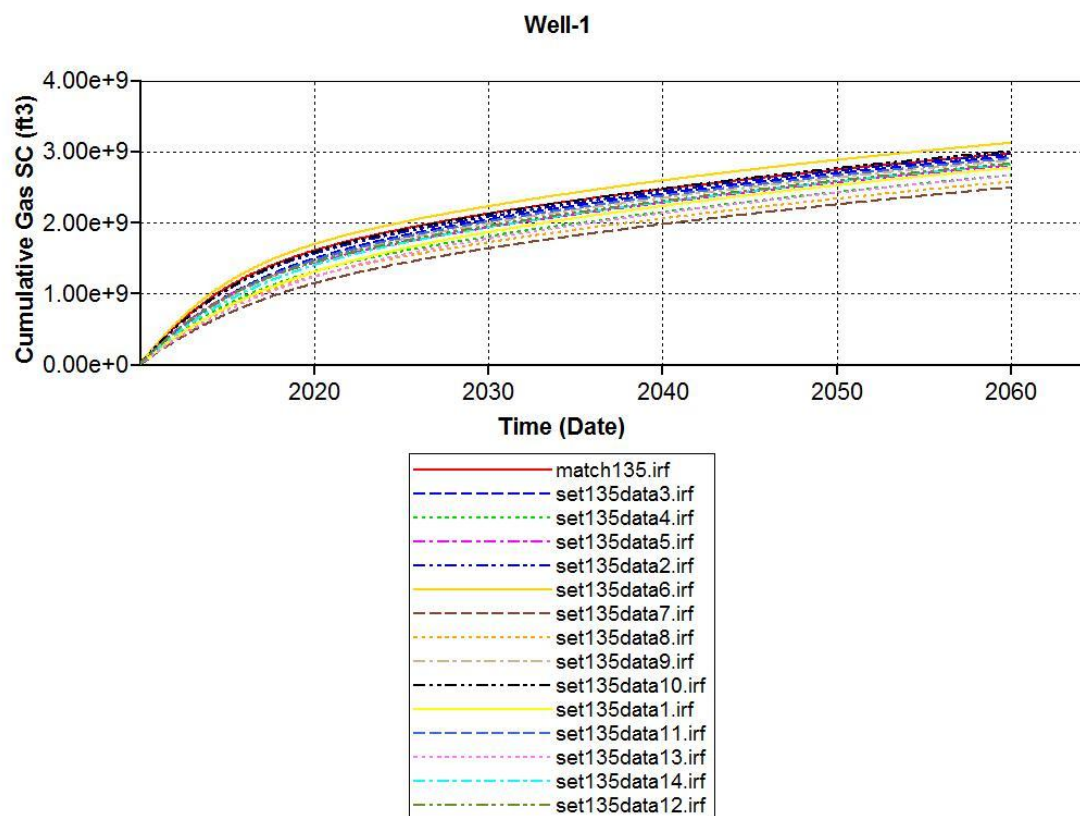


Figure 4-9—Example of Matching using the commercial simulator’s graphical display program

In Figure 4-6 the crushed zone cumulative production is shown, and 20 transverse fracture cumulative production profiles were juxtaposed for comparison purposes. The closest one is then picked qualitatively using a 10% tolerance, and the process is repeated until all the runs have been matched. Note that Cumulative production profiles are used instead of gas rate profiles because they are less sensitive and easier to match.

Figure 4-7 shows an ideal match where both gas rate and cumulative production match each other almost perfectly (< 1% error). Note that approximately 10% error tolerance is used when matching.

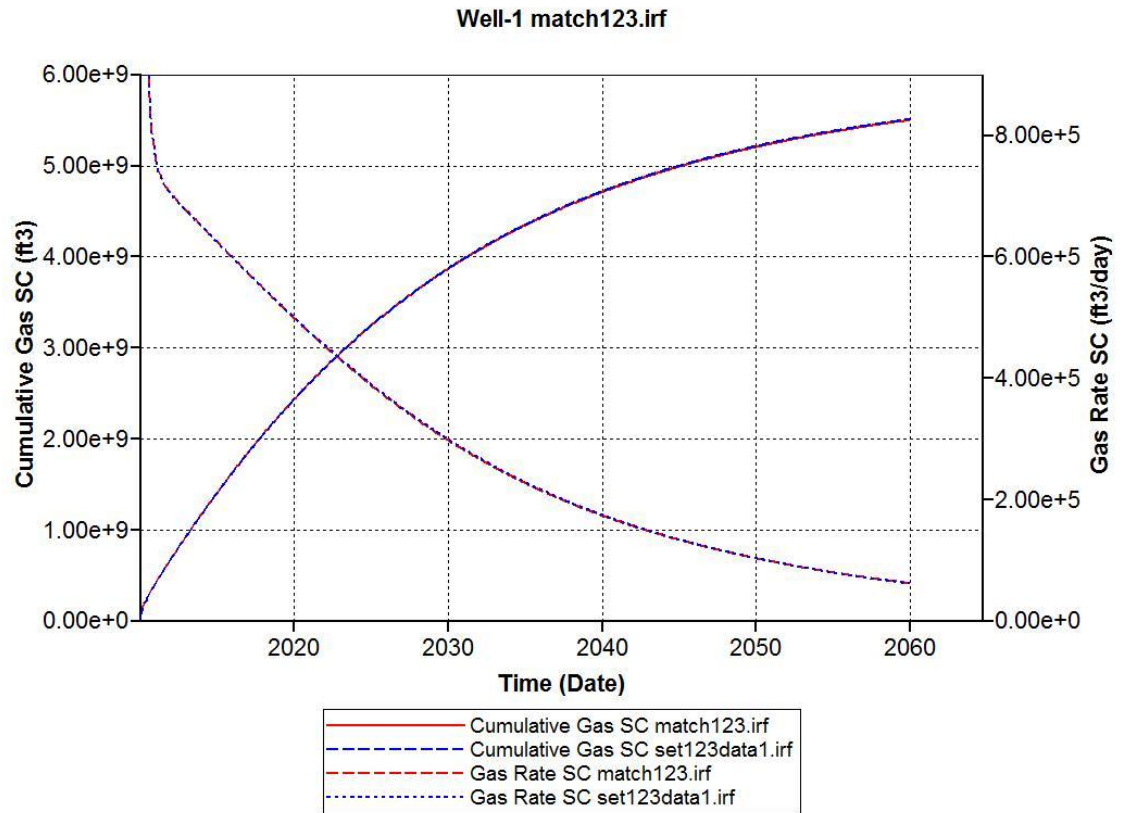


Figure 4-10– Ideal Match from data ‘set123data1’

As noted from the development of the production performance ANN, in order to predict the output of such a complex system a larger and more sophisticated network will be required. Therefore, our initial configuration of the equivalency ANN will include several functional links along with 2 more hidden layers as shown in Table 4-9 and Table 4-10.

Table 4-9 – Initial input parameters used in the equivalency ANN

Inputs	
Reservoir characteristics:	edge_l, B, h, c _f , k _m , k _f , ϕ_m , ϕ_f , n _{fsp} , T _i , p _i , p _L , V _L ,
Crushed zone design parameters:	aminor, kfcz, p _{sf}
Functional links	p_i/p_{sf} , aminor*kfcz

Table 4-10 – Initial output parameters used in the equivalency ANN

Outputs	
Transverse design parameters:	HF_{sp}, xf, k_{hf}
Functional links:	$\lambda_6, \lambda_7, \lambda_8, \lambda_9, HF_{sp} * xf * k_{hf}, p_{sf} * k_{hf}$

The maximum eigen-values used in the outputs are:

λ_6 is the maximum eigen-value calculated from the following matrix

$$\begin{bmatrix} kf_{cz} & a_{minor} \\ p_{sf} & kf \end{bmatrix}$$

λ_7 is the maximum eigen-value calculated from the following matrix

$$\begin{bmatrix} HF_s & xf \\ k_{hf} & p_{sf} \end{bmatrix}$$

λ_8 is the maximum eigen-value calculated from the following matrix

$$\begin{bmatrix} edge_l & h \\ k_m & k_f \end{bmatrix}$$

λ_9 is the maximum eigen-value calculated from the following matrix

$$\begin{bmatrix} T_i & P_i \\ P_L & V_L \end{bmatrix}$$

Note that λ_6 and λ_9 is the same as λ_1 and λ_4 respectively. λ_1 and λ_4 was used in the production performance ANN but is renamed here to avoid confusion.

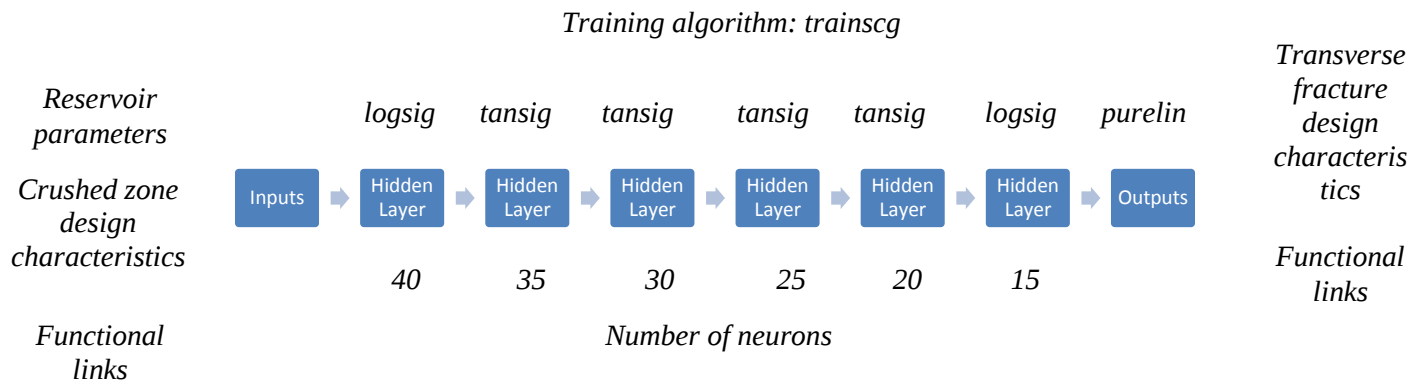


Figure 4-11– Initial configuration of the equivalency ANN

The network configuration shown in Figure 4-10 was trained with 317 data sets and had the logsig transfer function attached to the first and last hidden layers. The number of neurons decreases as we move towards the output in a funnel shape due to the larger number of parameters in the input layer. Overall, this configuration yielded decent results, but judging from the final configuration of the production performance ANN, adding more functional links and eigen-values should improve the network even further.

In this final inputs and outputs for the equivalency ANN shown below in Table 4-11 and Table 4-12, a fifth eigen-value λ_{10} has been added to the output layer along with various other functional links in the input layer.

Table 4-11 – Final input parameters used in the equivalency ANN

Inputs	
Reservoir characteristics:	edge_l, B, h, cf, km, kf, ϕ_m , ϕ_f , nfsp, Ti, pi, pL, VL,
Crushed zone design parameters:	aminor, kfcz, psf
Functional links:	p_i/p_{sf} , aminor*kfcz, kfcz*psf

Table 4-12 – Final output parameters used in the equivalency ANN

Outputs	
Transverse design parameters:	HF_{sp} , xf, k_{hf}
Functional links:	$\lambda_6, \lambda_7, \lambda_8, \lambda_9, \lambda_{10} HF_{sp} * xf * k_{hf}, p_{sf} * k_{hf}$

λ_{10} is the maximum eigen-value calculated from the following matrix

$$\begin{bmatrix} edge_l & h \\ \phi_m & \phi_f \end{bmatrix}$$

The training algorithm was also changed from the scaled conjugate gradient backpropagation (traincsg) to the conjugate gradient backpropagation with Fletcher-Reeves updates (traincgf) as shown in Figure 4-11 below which describes the final configuration of the equivalency ANN.

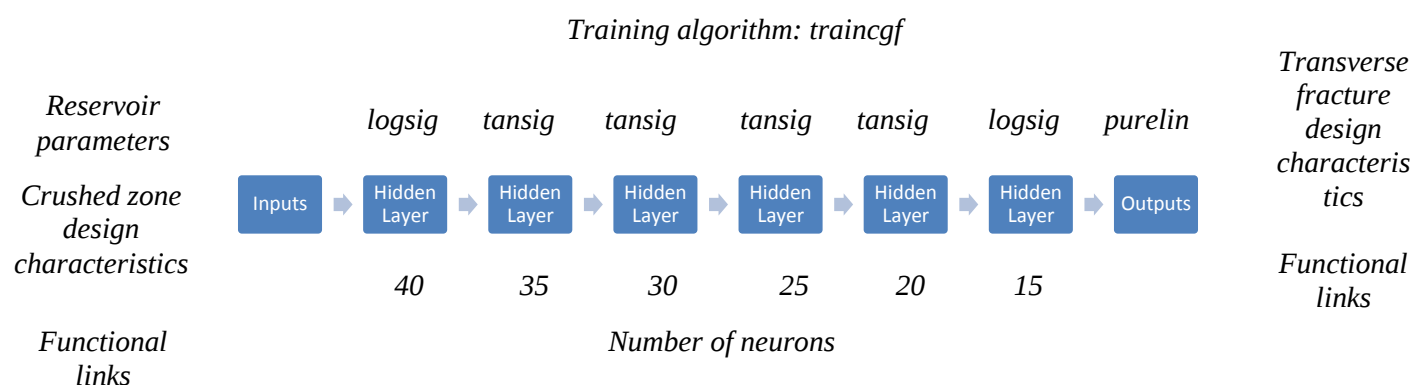


Figure 4-12– Final configuration of the equivalency ANN

Even though the equivalency ANN yielded acceptable results within the 15%-20% range, there is a possibility of improving the accuracy even further by introducing an equivalency error-filter

Equivalency error-filter ANN

The final configuration shown in Figure 4-10 in the previous section is pushing the equivalency ANN to its limits, and even though the results were within the acceptable accuracy range of 15%-20%, there is a desire to improve the results even further. This scenario resulted in the creation of an experimental third neural network called the equivalency error- filter ANN. Given that this network was trained with only 16 training sets, further network improvements and optimization is recommended as a future study.

When analyzing the results of the equivalency ANN, the predicted transverse fracture design parameters from the ANN is simulated using the commercial simulator and a gas rate production profile is generated. These ANN-predicted transverse fracture gas rates are then compared to the gas rate generated from the commercial simulator matches. Figure 4-11 gives a graphical overview of this procedure.

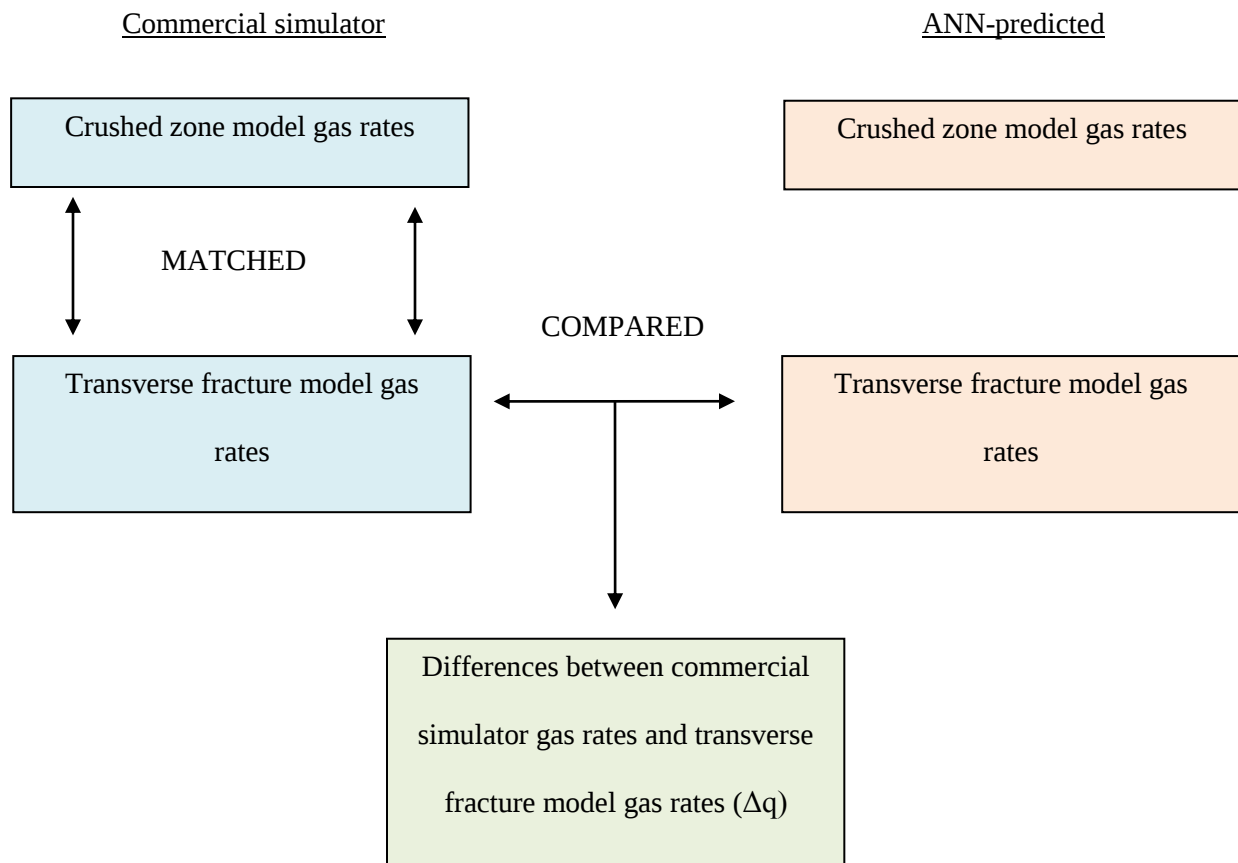


Figure 4-13– Process for obtaining the data for equivalency error-filter ANN

In Figure-11 our focus lies in comparing the two transverse fracture model gas rates from the commercial simulator and the ANN. Each gas rate difference is calculated the following way:

$$\Delta q = q_{\text{com}} - q_{\text{ANN}}$$

With q_{com} referring to the gas rate from the commercial simulator and q_{ANN} is the gas rate predicted by the ANN.

To summarize, this error-filter network's purpose is to learn what magnitude of error can be expected when a set of reservoir characteristics, crushed zone design parameters and transverse design parameters are combined. The inputs and outputs of this network are listed in Table 4-13 and Table 4-14.

Table 4-13 – Input parameters used in the equivalency error-filter ANN

Inputs	
Reservoir characteristics:	edge_l, B, h, cf, km, kf, ϕ_m , ϕ_f , nf _{sp} , T _i , p _i , p _L , V _L ,
Crushed zone design parameters:	aminor, kfcz, p _{sf}
Transverse design parameters:	HF _{sp} , xf, k _{hf}

Table 4-14 – Output parameters used in the equivalency error-filter ANN

Outputs	
Differences in gas rates	Δq_1 , Δq_{180} , Δq_{360} , Δq_{540} , Δq_{720} , Δq_{900} , Δq_{1080} , Δq_{1440} , Δq_{1800} , Δq_{2160} , Δq_{2520} , Δq_{2880} , Δq_{3240} , Δq_{3600} , Δq_{5400} , Δq_{7200} , Δq_{10800} , Δq_{14400} , and Δq_{18000}

The following configuration shown in Figure 4-12 is used to train the network. A total of 16 data sets are used to train the network. Note that a smaller number of hidden layers are used because the number of data sets is small.

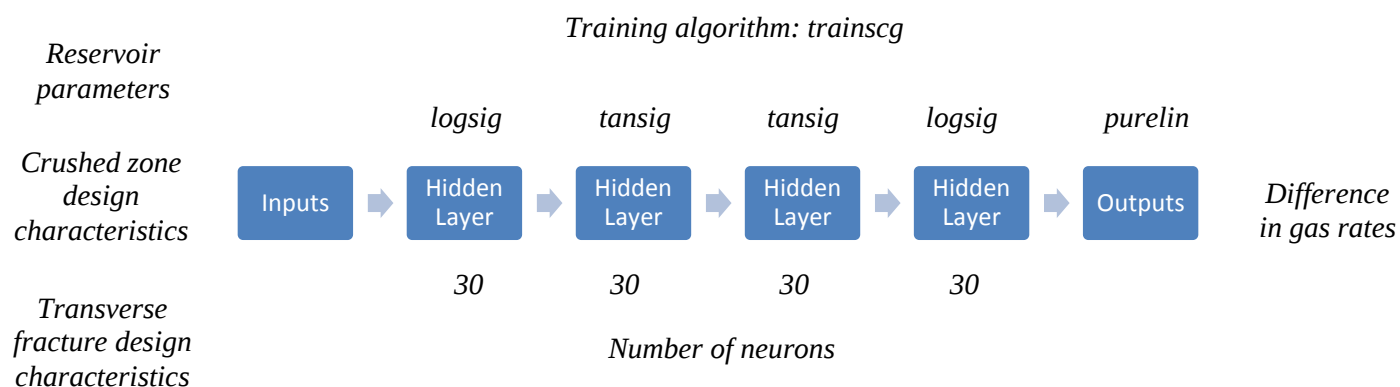


Figure 4-14– Final configuration of the equivalency error-filter ANN

This concludes the methods of approach used in generating data and training all three artificial neural networks. In Chapter 5 we will discuss the results and findings of all three networks.

Chapter 5

Results& Analysis

In this chapter, the results and findings for all three ANNs will be discussed and analyzed. Results for each ANNs are based on their accuracy when tested against an entirely new set of data that were not used in training. These data are called “testing sets”; for the purpose of this thesis 5% of the input data is used for testing.

Production Performance ANN

Establishing Production Performance ANN Analysis

For this ANN, 597 data sets were used as inputs and outputs, 5% were allocated for testing and validation purposes respectively. This gives us 30 test runs to evaluate the capability of the network.

To calculate the performance of each ANN predicted gas rate, the following equation was applied:

$$q_{t,error} = \frac{|q_t - q_{t,ANN}|}{q_t} \times 100$$

Where $q_{t,error}$ is the gas rate error at that time, q_t is the gas rate from CMG at that time and $q_{t,ANN}$ is the gas rate as predicted by ANN.

Overall gas rate error is calculated as follows:

$$q_{ave,error} = \frac{\sum q_{t,error}}{N}$$

Where $q_{ave,error}$ is the average of all the gas rate errors

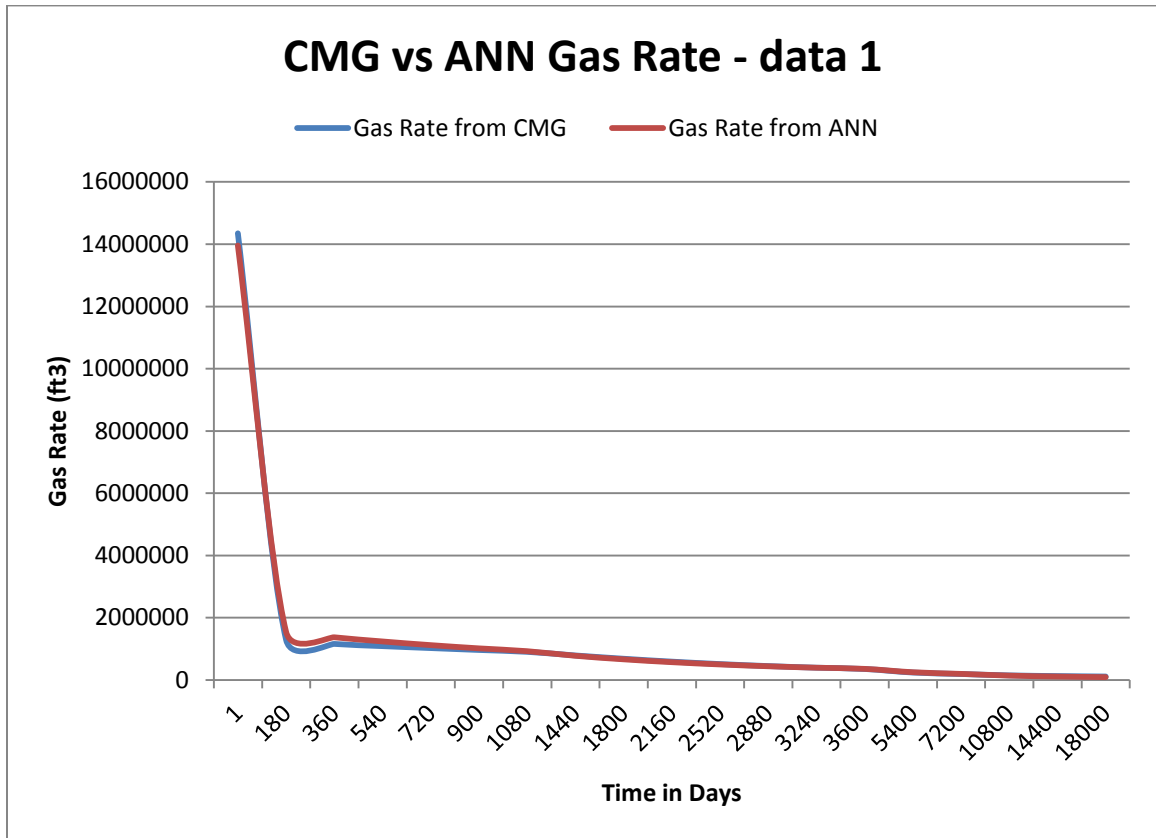


Figure 5-1– Commercial simulator vs. ANN gas rate results from data 1

Comparison of gas rates between CMG and ANN at various times throughout the 50 years of production for data is shown in Figure 5-1. As we can see, the gas rates data are almost on top of each other; this particular run had an average error of 7.07%. Notice that greatest error in this run is in the early gas rates. To investigate whether the ANN is better at predicting late time gases, we analyze several more data sets below.

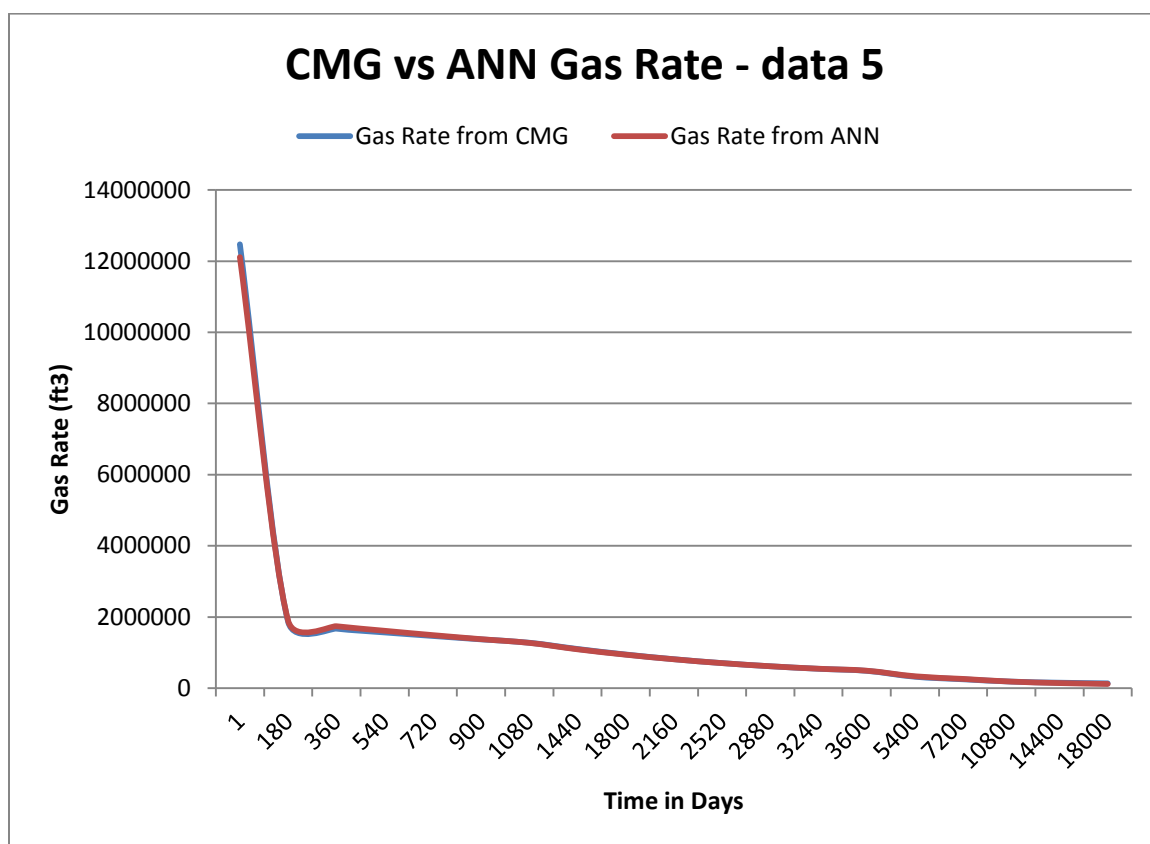


Figure 5-2—Commercial simulator vs. ANN gas rate results from data 5

This particular data in Figure 5-2 suggests an almost impeccable performance by the ANN and results in an average gas rate error as low as 2.56%. Similar to data 1 earlier, even with such a low average error, the very first gas rates still indicate some slight discrepancies as seen in Figure 5-3. Figure 5-3 is a sub-set of data 5 showing only the first 3 gas rates collected (1, 180, 360 days).

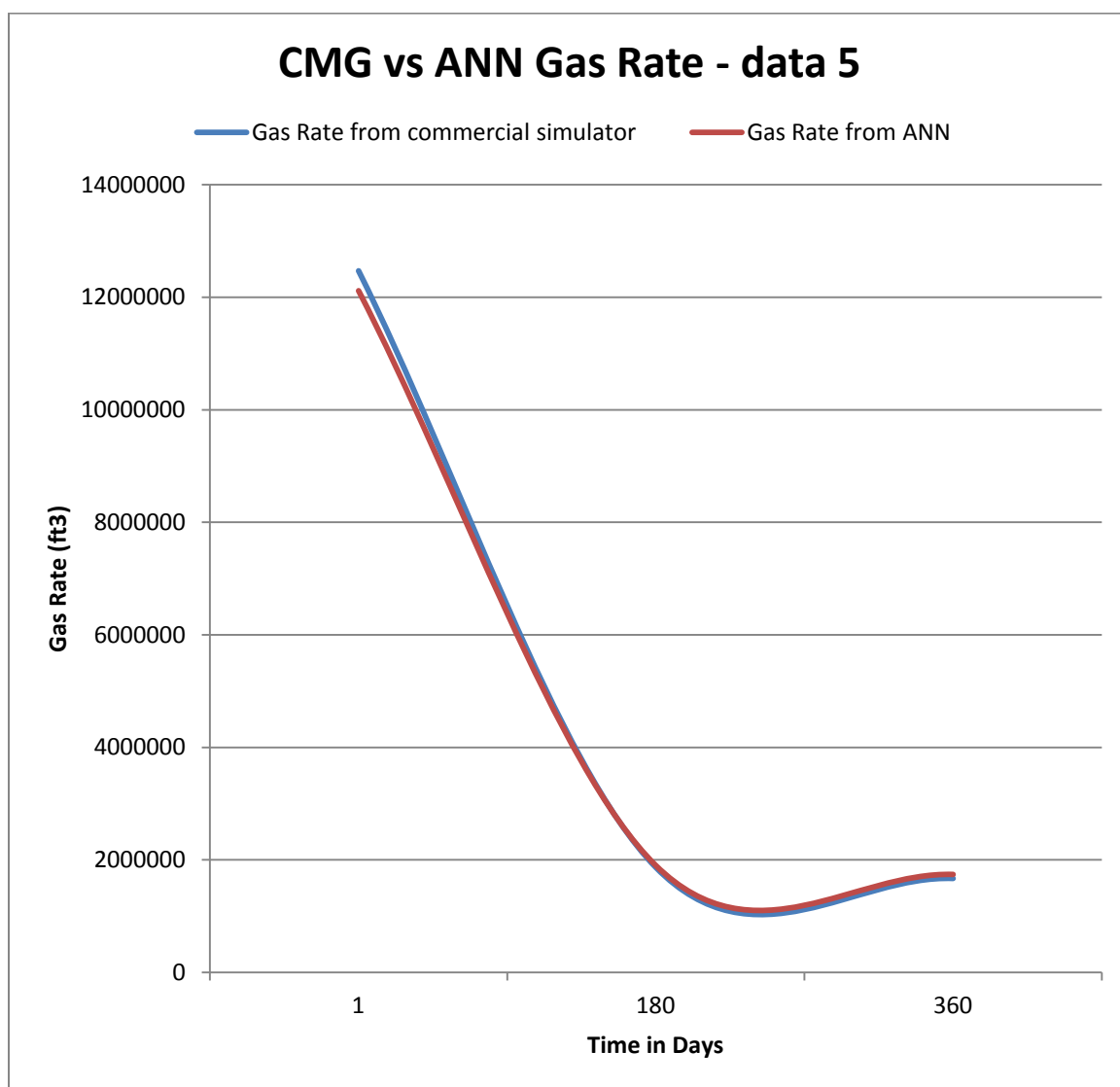


Figure 5-3—Commercial simulator vs. ANN gas rate results from data 5 (1-360 days)

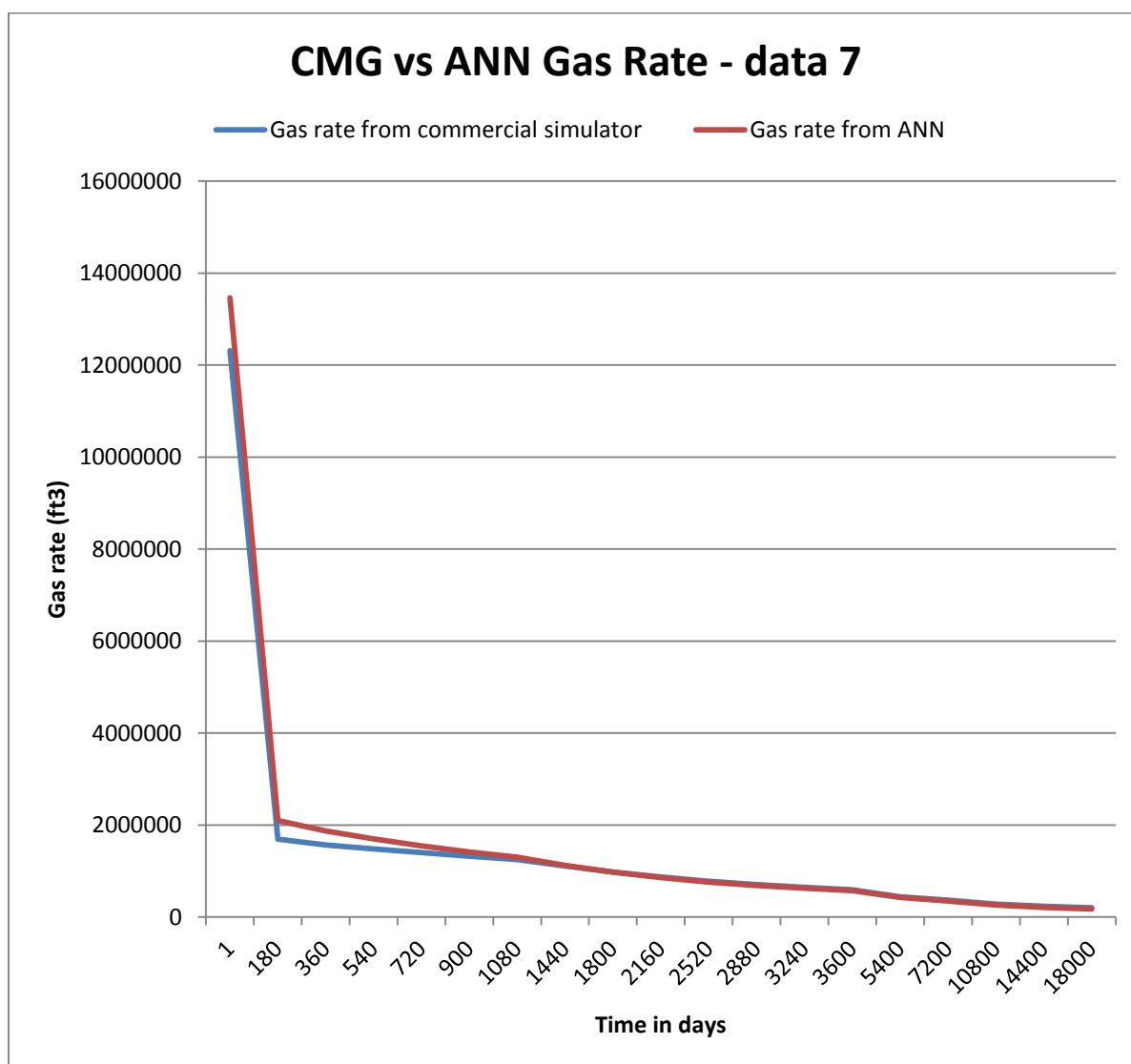


Figure 5-4—Commercial simulator vs. ANN gas rate results from data 7

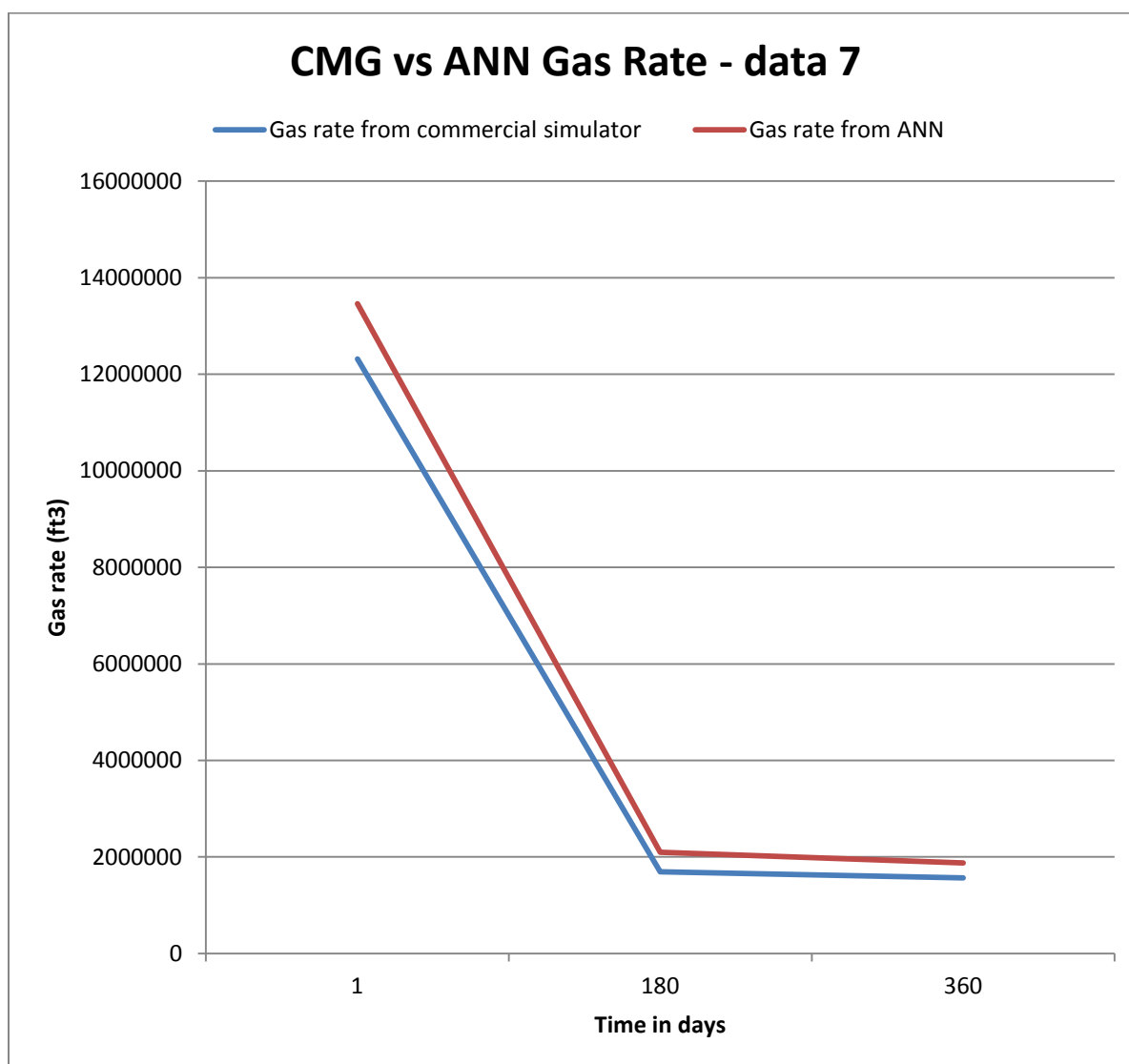


Figure 5-5—Commercial simulator vs. ANN gas rate results from data 7 (1-360 days)

Results from data 1 (Figure 5-1), data 5 (Figure 5-2 and 5-3) and data 7 (Figure 5-4 and 5-5) suggests that the ANN has the most trouble predicting q1 (gas rate at day 1), q2 (at day 180) and q3 (at day 360) and is increasingly accurate as the number of days increase. However, many other data sets reveal that this is not always the case. Figure 5-6 and 5-7 shows that even if early time predictions are good, late time prediction can still be poor.

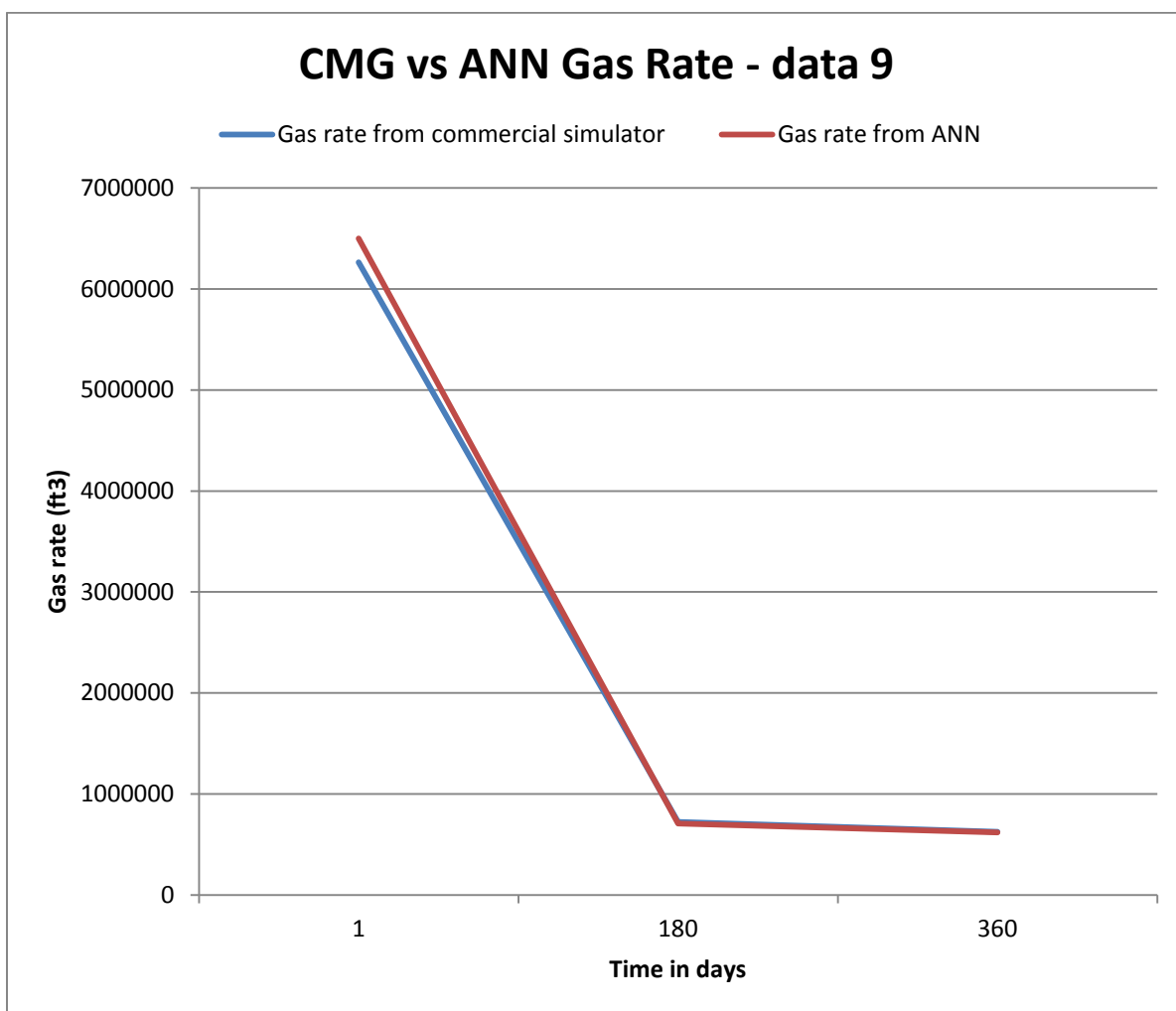


Figure 5-6—Commercial simulator vs. ANN gas rate results from data 9 (1-360 days)

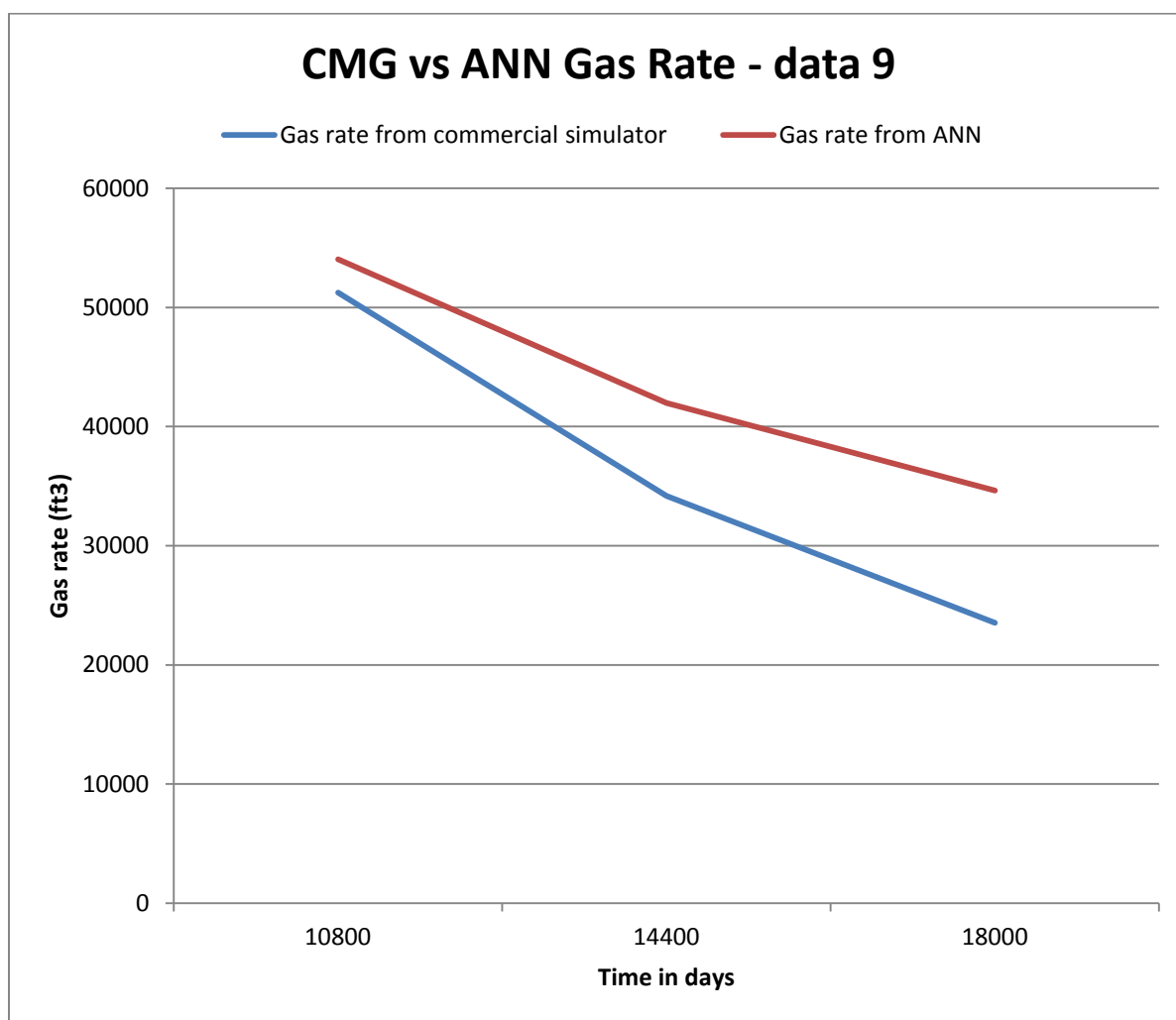


Figure 5-7—Commercial simulator vs. ANN gas rate results from data 9 (10,800-18000 days)

In order to quantify at what time (days) the network is able to predict results better, a graph of the average errors predicted from 30 test sets is shown below in Figure 5-7.

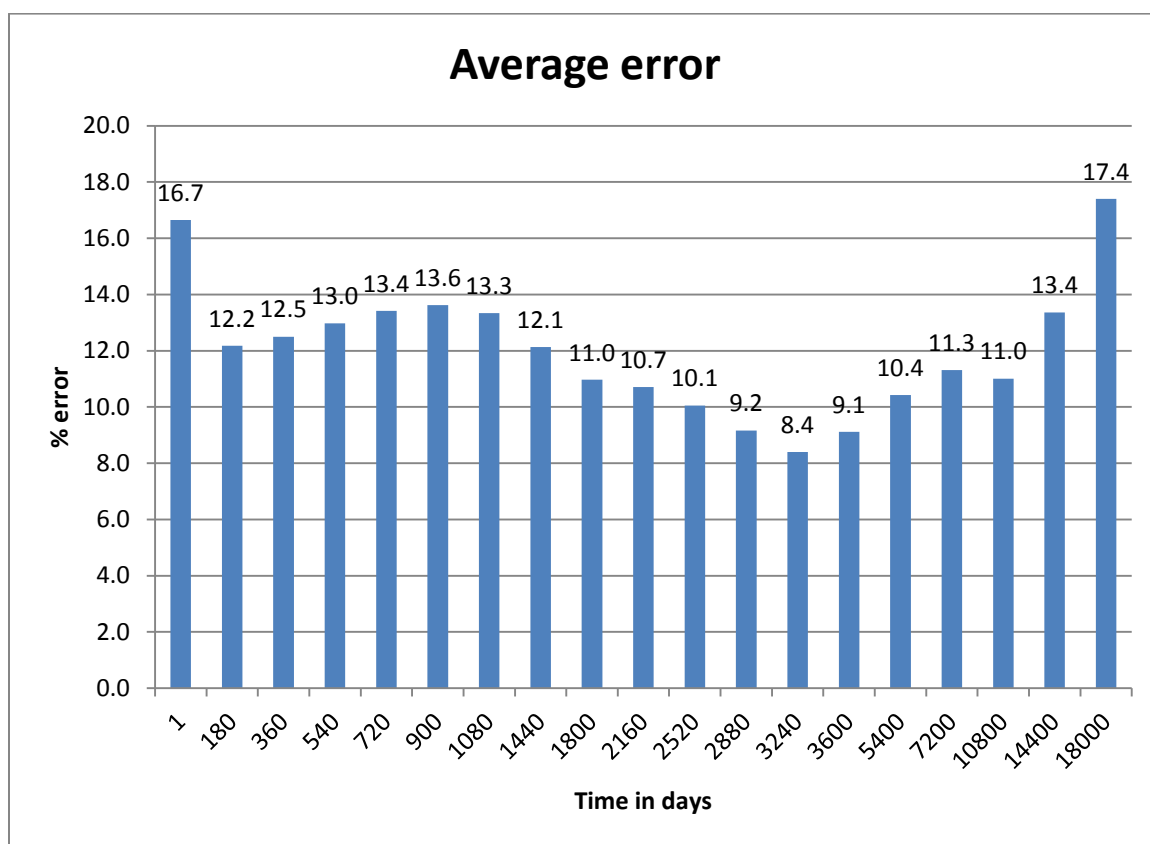


Figure 5-8– Average error of all testing set over 50 years

Figure 5-7 indicates that the network's best prediction time is around 2880-3600 days; this may be due to the fact that gas rates are more stable at this time period, while late time predictions may be affected if the reservoir is depleted. Therefore we can conclude from Figure 5-7 that the network seems to be the most adept at predicting gas rate after $3/4^{\text{th}}$ of its production life has passed and least adept at predicting the first and last gas rates. The overall average error histogram is shown below in Figure 5-8.

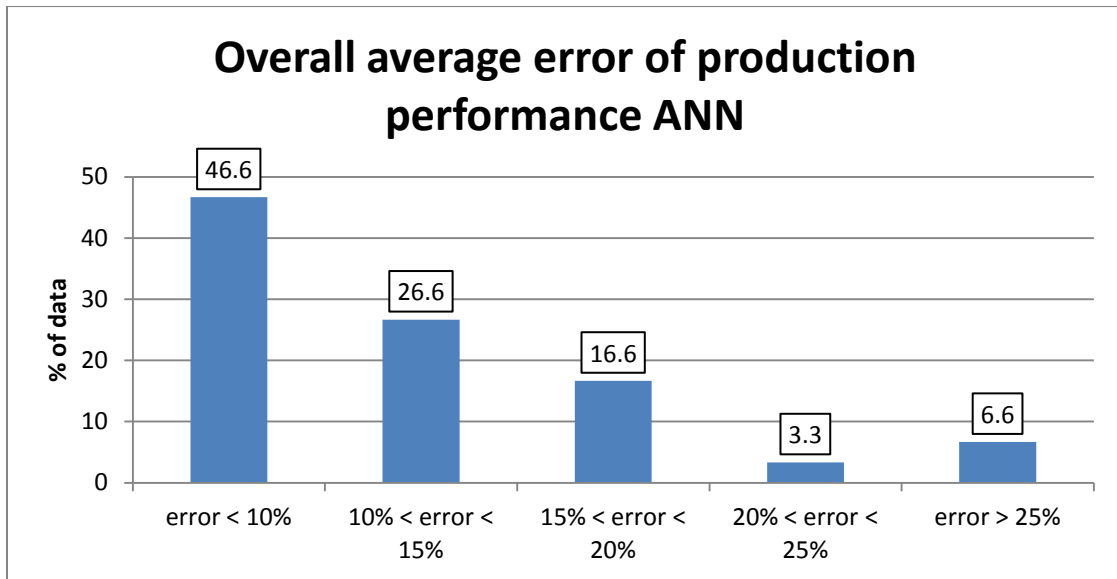


Figure 5-9 – Overall average error of production performance ANN

Figure 5-8 summarizes all the errors from the entire 30 test runs used in this performance ANN. Each histogram represents a percentage of the testing sets that falls within that range. For example, 46.6% of the testing sets have an overall average error of less than 10%. With an overall average error of all testing set at just 12.03% and more than 70% of the test sets falling in the less than 15% error category, we can safely say that the prediction capabilities of this ANN is considerably accurate.

Equivalency ANN

In the analysis of the equivalency ANN results, the first issue that must be addressed is the existence of non-unique matches.

Non-Unique Matches

When two or more matches with the same production profile, while containing a different transverse fracture design parameters are encountered during the crushed zone – transverse

fracture pairing process described in Chapter 4 (Figure 4-8), they are called non-unique matches. As can be seen in Figure 5-4 below, two non-unique transverse fracture matches were encountered while attempting to match their cumulative production with the respective crushed zone model. In this figure, the dotted dark green line refers to the transverse fracture model from data 2 shown in Figure 5-5, while the yellow curve is represented by the model from data 14 shown in Figure 5-6.

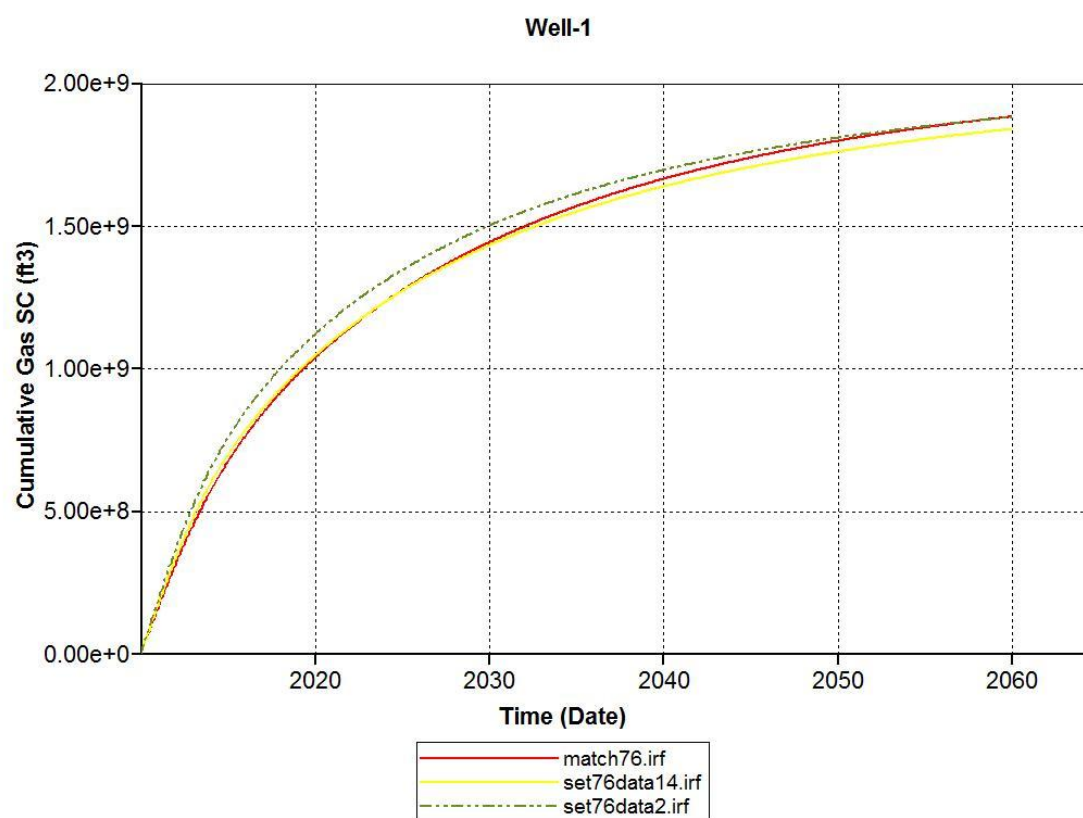


Figure 5-10–None-unique matches in data 76

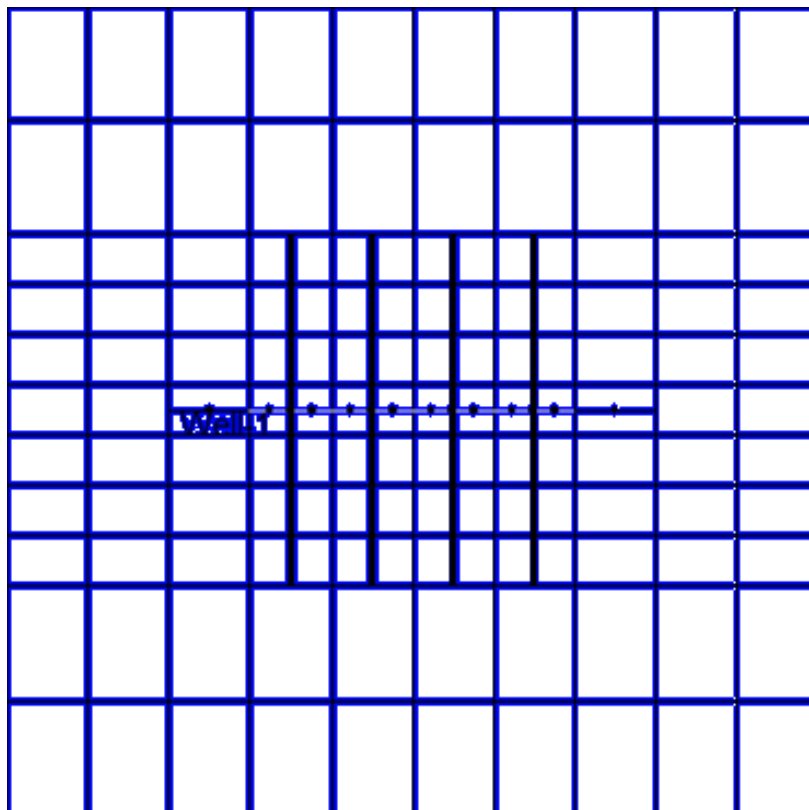


Figure 5-11– Commercial Simulator Model of data 2

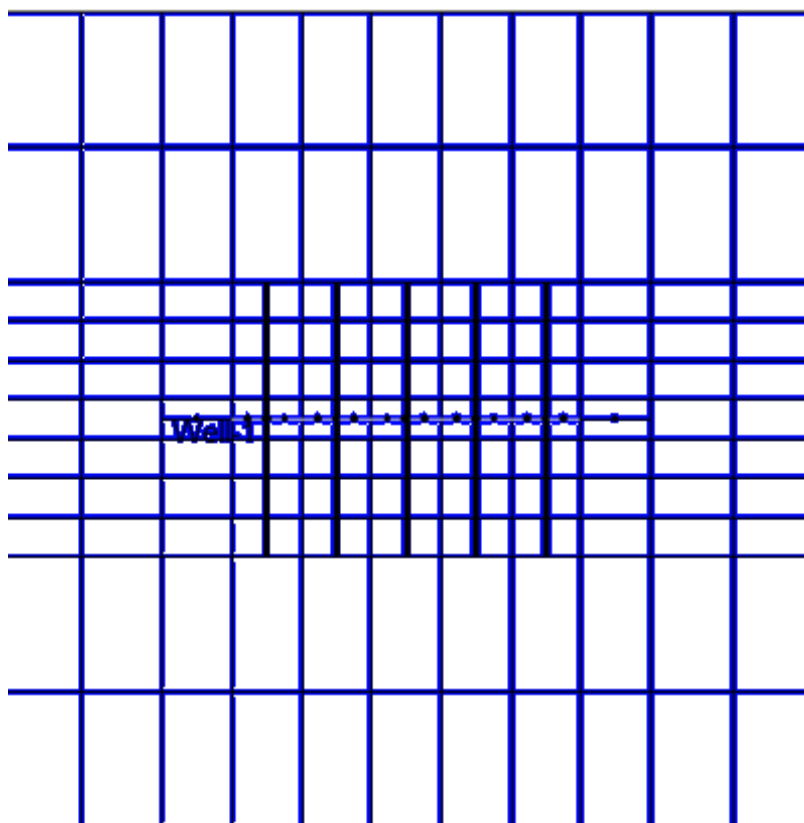


Figure 5-12–Commercial Simulator Model of data 14

Figure 5-6 shows that data 14 contains 5 transverse fractures while Figure 5-5 shows that data 2 only has 4 fractures. Even though both matches have very similar gas rates, ~2% difference, the design characteristics are quite different as shown in Table 5-1:

	Hydraulic Fracture Spacing (ft)	Frac Half Length (ft)	Hydraulic Frac Permeability (mD)
Data 14	108.1057	212.253755	6000.446
Data 2	126.1233	273.951965	19228.82

Table 5-1– Transverse Fracture Design Characteristics of data 14 and data 2

Unfortunately, none-unique matches are ever-present during the matching process and a future study is required in order to uniquely identify which transverse fracture design is truly the equivalent of the crushed zone design used in each data set.

Establishing Equivalency ANN Analysis

From observing non-unique matches like data 76, even though data 14 has a higher number of hydraulic fracturing strips (due to lower HFsp), data 2 has a higher cumulative production due to having a longer fracture half length (xf). Although data 2 also has a higher k_{hf} , observation from other runs indicate that the k_{hf} has the least influence due to the fact that each HF strip is only 0.05 ft wide. Thus we can rank the importance of each design characteristic accordingly:

$$xf > hf_s > k_f$$

Desired accuracy of 15% cumulative production error, calculated as follow:

$$CGP_{error} = \frac{CGP - CGP_{ANN}}{CGP} \times 100$$

Where CGP is the cumulative gas production of the commercial simulator transverse model run, CGP_{error} is the cumulative gas production error in percentage and CGP_{ANN} is the cumulative gas production generated from ANN prediction using transverse design characteristics. Samples of some of the results are shown below:

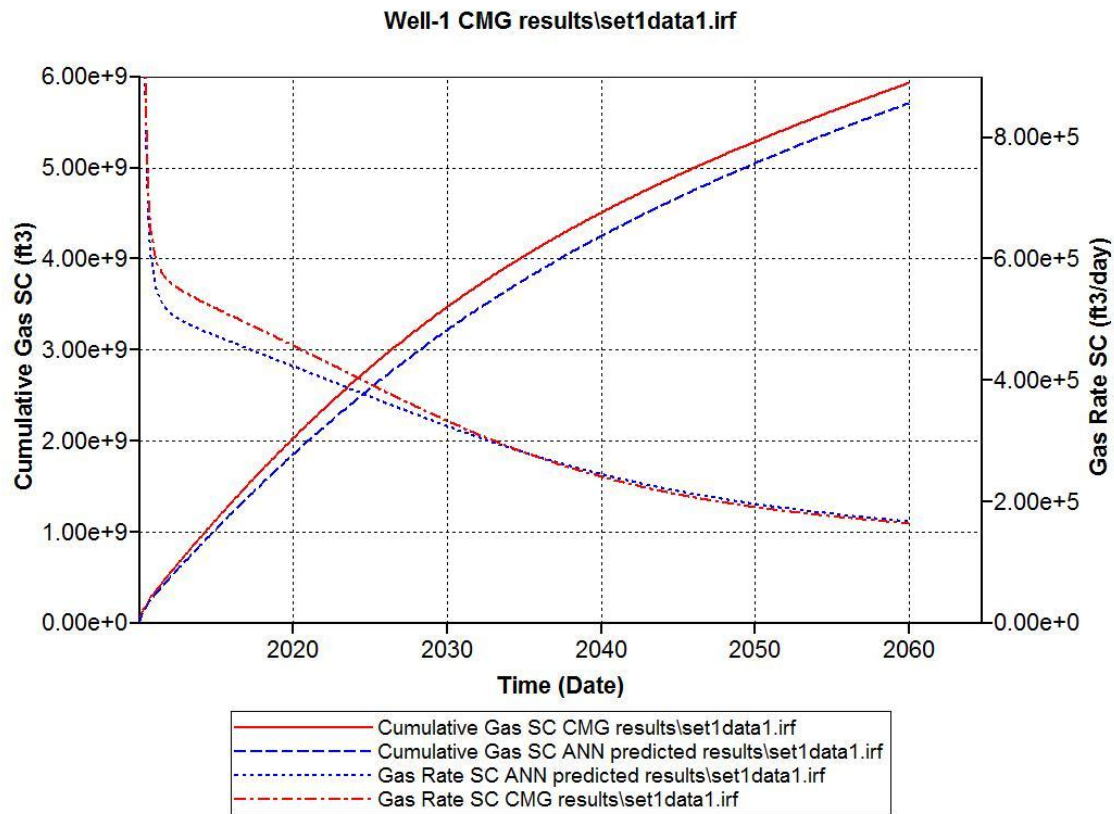


Figure 5-13—Equivalency ANN Result – data 1

Figure 5-7 shows a typical equivalency ANN result, with the red curve representing the commercial simulator data and blue dashed curve representing ANN prediction. In this figure, the most pronounced error is in the early time period, where the ANN under-predicted the initial gas rate either through an insufficiently high permeability or excessive hydraulic fracture spacing.

However, after approximately 30 years, the gas rate starts to stabilize and the gas rate prediction is near-perfect. Due to the early time discrepancies in gas rate, the final cumulative production error of this data set is 3.78%.

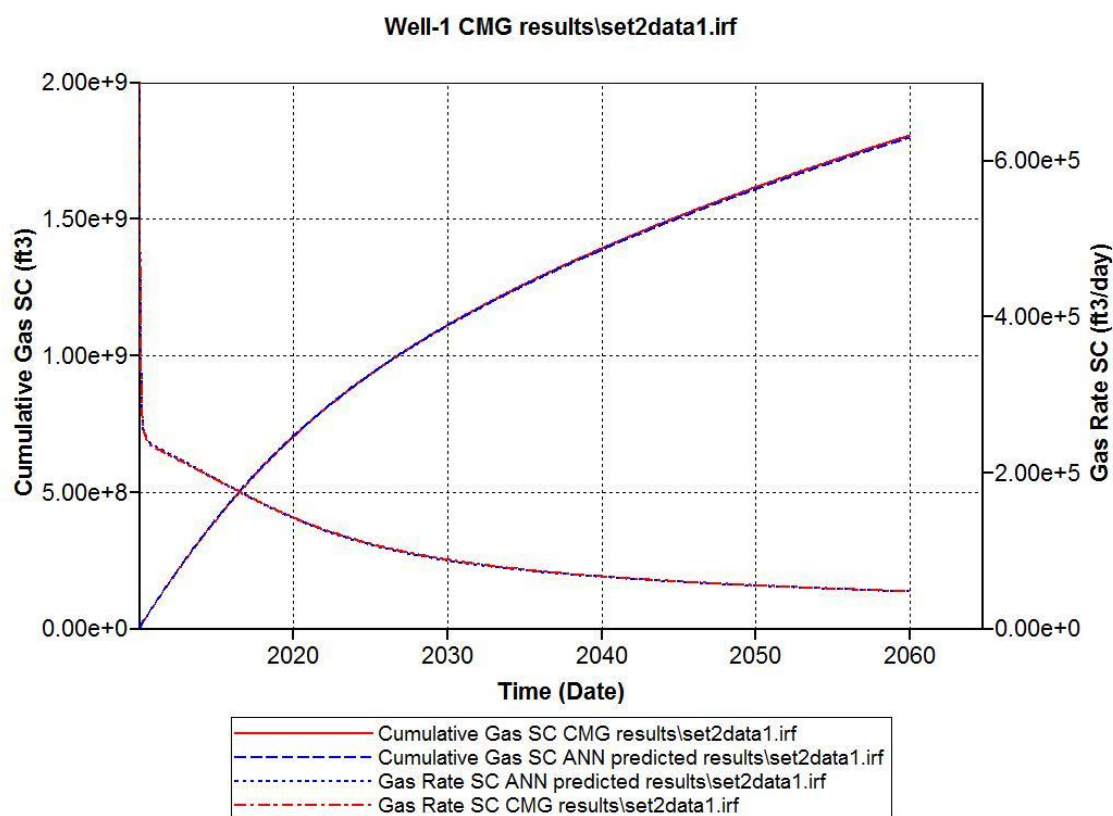


Figure 5-14—Equivalency ANN Result – data 2

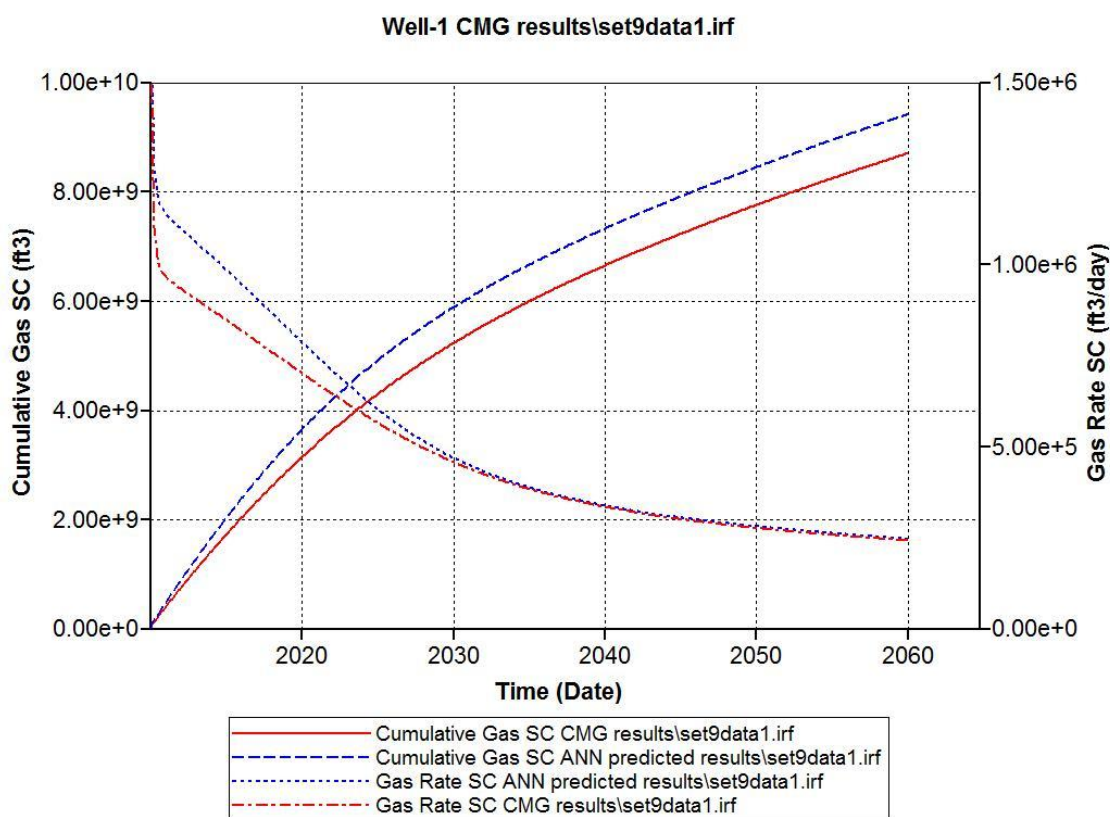


Figure 5-15—Equivalency ANN Result – data 9

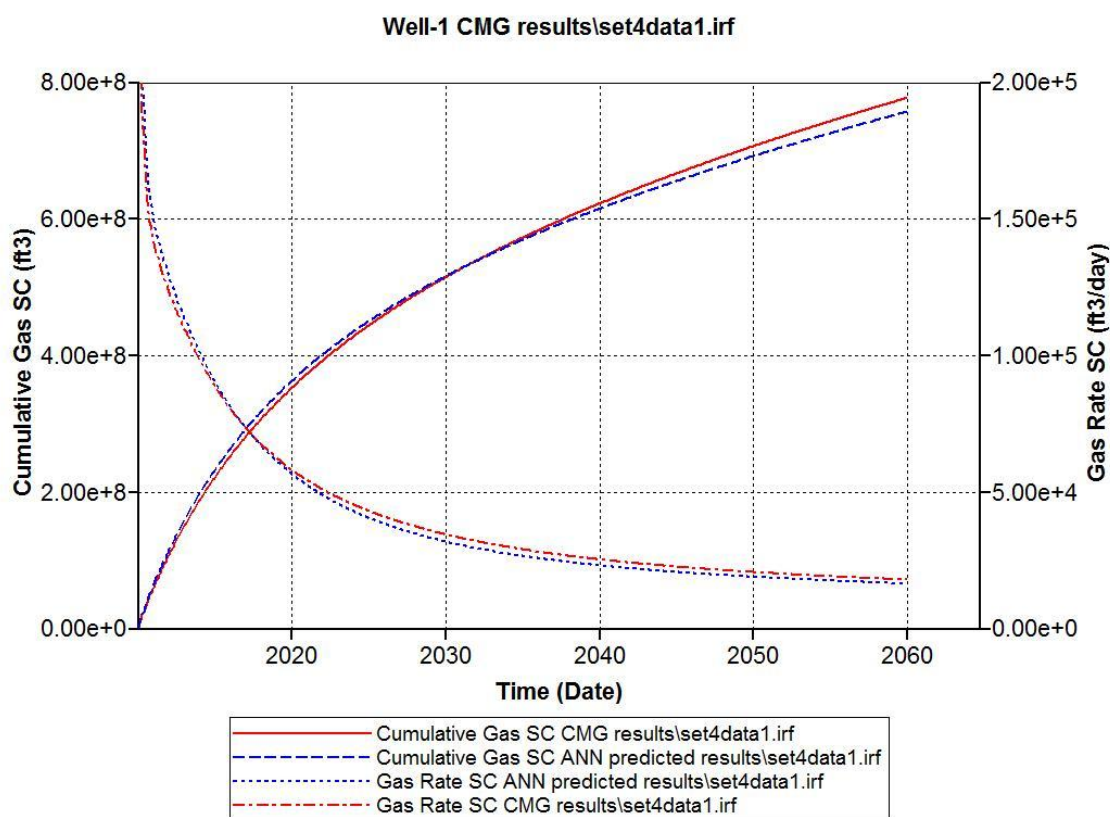


Figure 5-16—Equivalency ANN Result – data 4

Figures 5-8, 5-9 and 5-10 showcase the variety of results from the equivalency ANN, with Figure 5-8 representing an ideal result with both gas flow rates and cumulative production matching each other almost flawlessly. Figure 5-9 shows a reversed trend to the result from Figure 5-7 where the ANN over-predicts instead of under-predicts the early gas rates and ends up with a final cumulative production error of 8.2%. Finally, Figure 5-10 shows a curve crossover as the ANN initially over-predicts during early time before switching to under-predicting the late time gas rates. This set has a final cumulative production error of just 2.5%.

A histogram of the final cumulative production errors of all 16 testing sets are shown below in Figure 5-11:

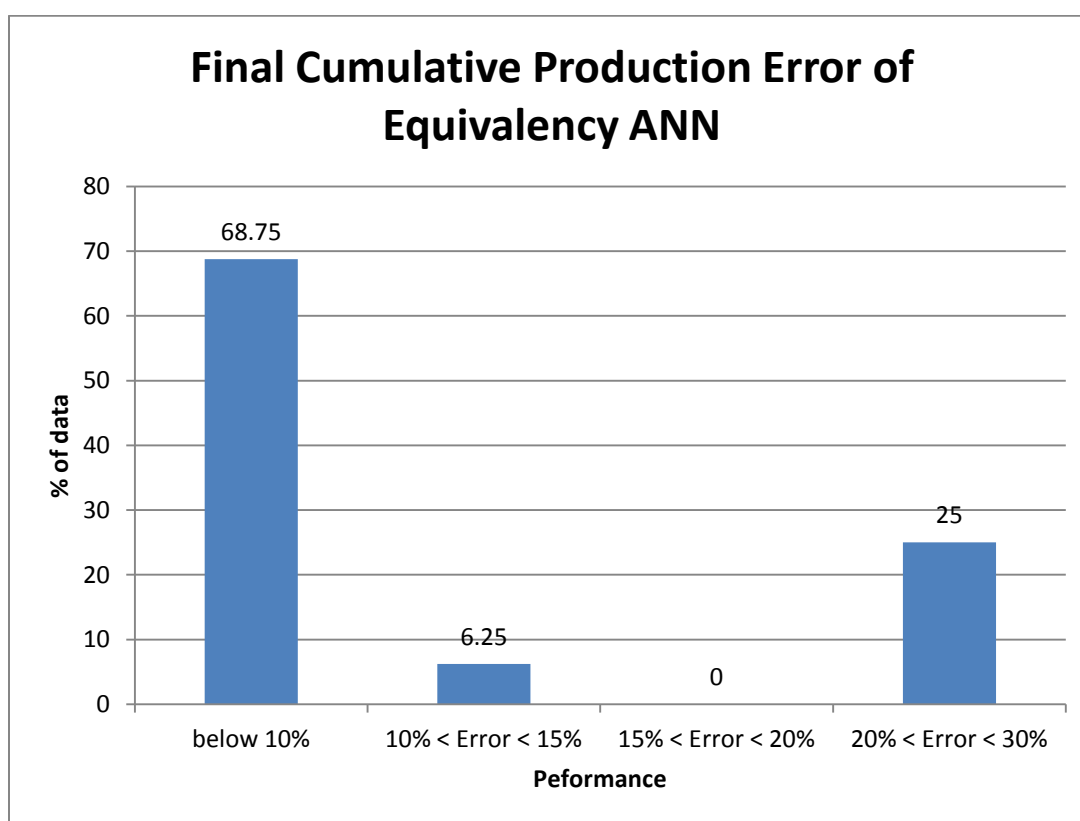


Figure 5-17–Final Cumulative Production Error of Equivalency ANN

Figure 5-11 shows the ability of the equivalency ANN to predict the final cumulative production by grouping data sets into four groups consisting of: below 10%, $10\% < \text{error} < 15\%$, $15\% < \text{Error} < 20\%$ and $20\% < \text{Error} < 30\%$. With approximately 75% of the test sets displaying a final cumulative production error of less than 15%, we can conclude that this equivalency ANN performs within our expectation.

Even though the analysis of the final cumulative production is important because late time gas rates are generally more meaningful as they are used for estimating recoverable reserves, they are not the only indicator of the equivalency ANN's capabilities. The average cumulative production error at every time interval must be also analyzed as well. Another histogram is produced Figure 5-12, showcasing the average cumulative production error for the entire period of 50 years.

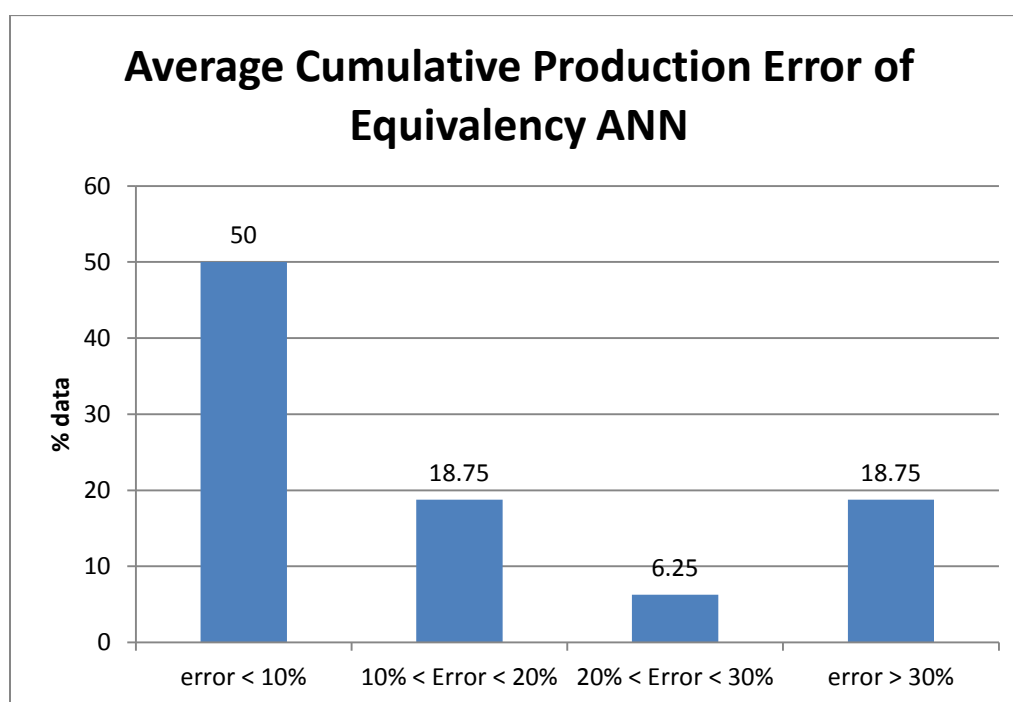


Figure 5-18—Average Cumulative Production Error of the Equivalency ANN

Figure 5-12 shows the average cumulative production error of the equivalency ANN.

With around 50% of the error below 10% and 70% below 20% this capability of this ANN also falls within the desired range.

Error Filter

The error filter created in this thesis was, as discussed in Chapter 4, meant to only be a preliminary study of error filter and possibly give a slight boost to the accuracy of the equivalency ANN. With only 16 data sets to utilize, many configurations were attempted and the final configuration shown in Chapter 4 ended up performing admirably. Figure 5-13 shows the production profiles of ANN vs. Adjusted ANN vs. CMG Cumulative production. With the error-filter adjustments, the new production profile under-predicts the cumulative production initially, but over predicts during the late time period. The final cumulative production decreased from 20.02% to 6.88%.

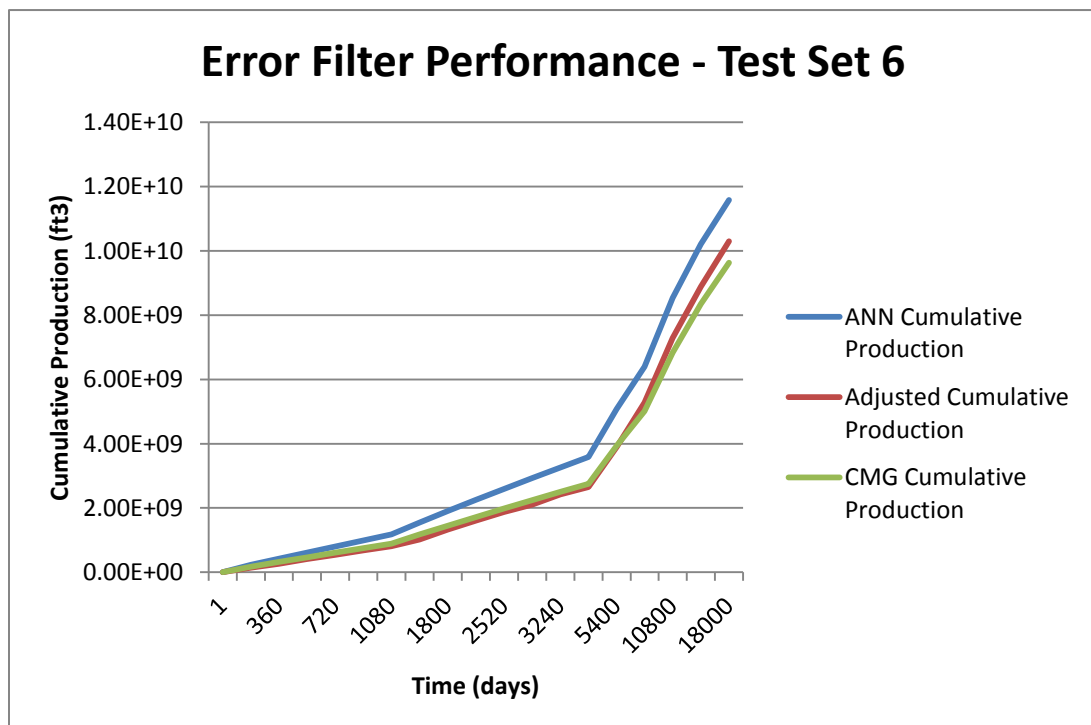


Figure 5-19–Error Filter Performance – Test Set 6

In order to gauge the capabilities of the error-filter ANN, another testing set was analyzed. However, with a total of 16 data sets available and only 5% were randomly picked as a testing set, with a minimum of at least 1 testing set, the network had to be retrained so that a new testing set can be picked randomly by MATLAB. We ended up with test set 7 as shown in Figure 5-14:

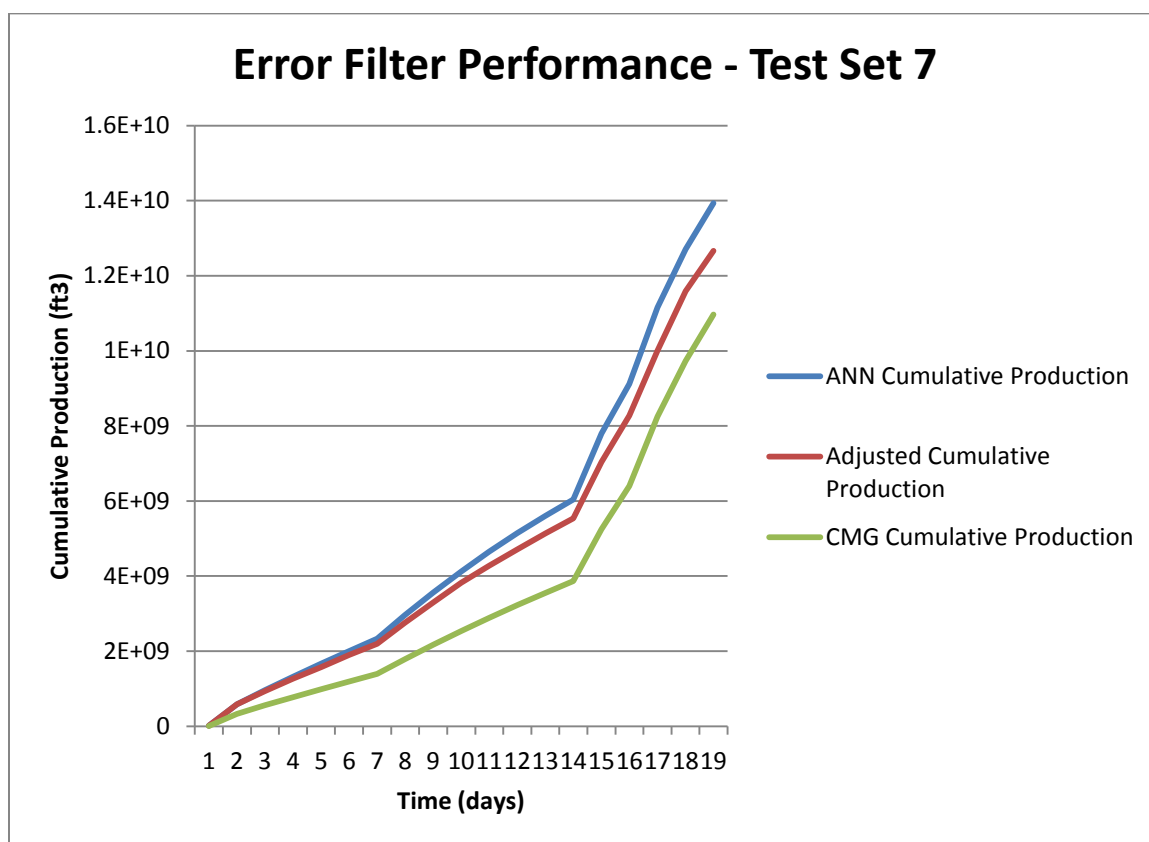


Figure 5-20—Example of Matching using the commercial simulator’s graphical display program

Similar, albeit not as significant improvements were seen in this result graph in Figure 5-14, but even with the error filter, it is evident that early gas rates is extremely hard to predict. Using these results, we can estimate roughly that the error filter would be able to decrease the

average and final cumulative production errors by about 40%. These estimates are applied and show in figures below:

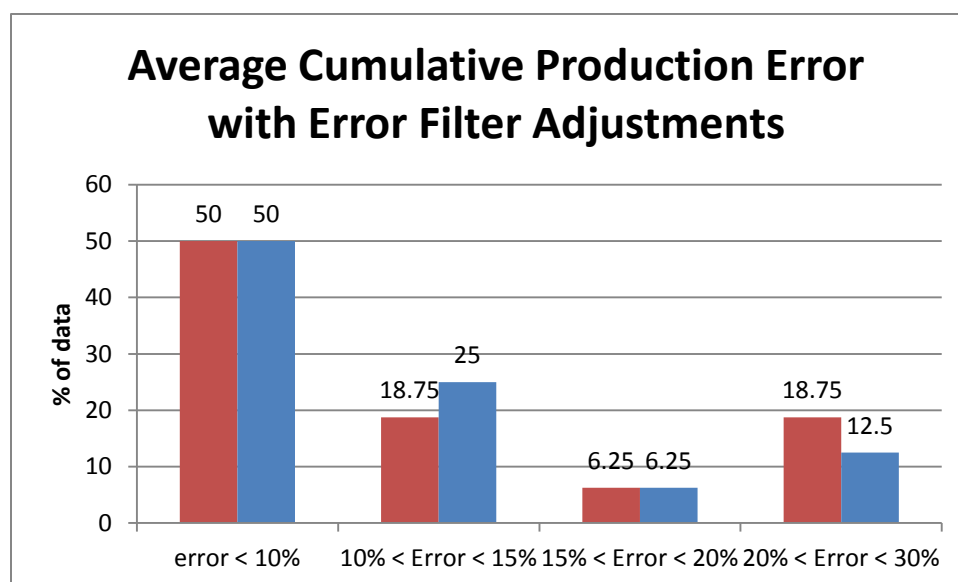


Figure 5-21–Average Cumulative Production Error with Error-filter Adjustments

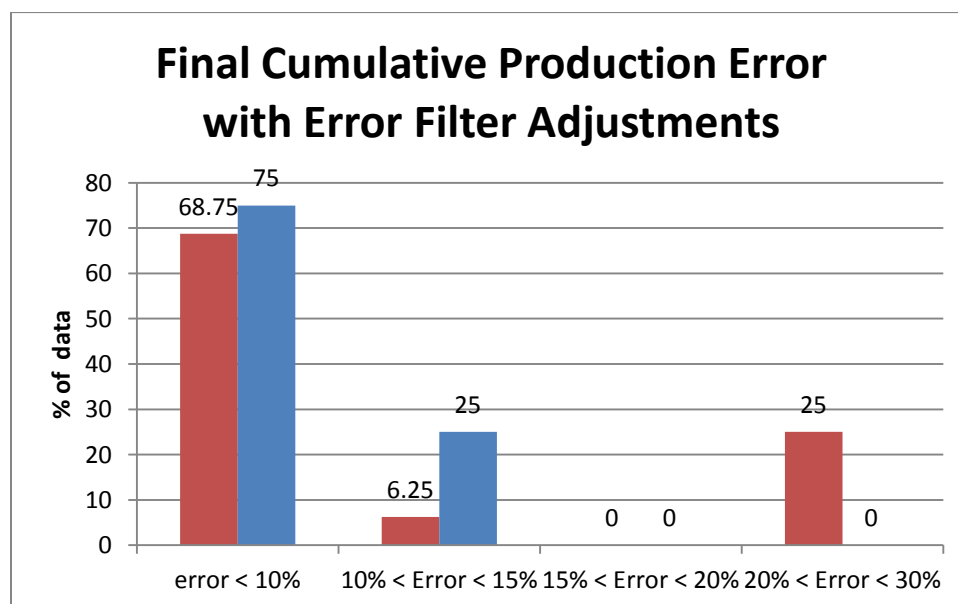


Figure 5-22–Final Cumulative Production Error with Error-filter Adjustments

Figure 5-15 and 5-16 shows the comparison bar chart between the % of data that falls into each error range of the equivalency ANN and the Error-filtered equivalency ANN. Note that the error filter used here is only meant as a study into applying error filters for equivalency ANNs. In order to obtain a significantly powerful error filter, more data sets must be used and additional network optimization may be required.

Chapter 6

Conclusions

The objective of this study is to create two ANNs capable of predicting shale gas rates and predicting the equivalent transverse fracture representation from the crushed zone model. The results indicate that this has been achieved, along with the aid of the error filter. The performance ANN enables rapid gas rate predictions for any arbitrary shale gas field that has its parameters within the range specified in chapter 4. The equivalency ANN enables quick approximation of an equivalent transverse fracture that is useful for service companies when designing hydraulic fracturing projects. The error filter improves the accuracy of the equivalency ANN, giving it a boost in credibility.

The following are observations and conclusions drawn from this study:

- Since late time results are often good, overall accuracy may improve if production time increased to 60 or 70 years
- Functional links are absolutely essential in training a successful ANN
- Eigen values of parameters are some of the most effective functional links
- The production performance ANN performs best at predicting near-late time gas rates. Early-time and late-time gas rates are slightly more problematic
- Non-unique results may require further study to identify parameters that are capable of distinguishing them
- This study, along with various other studies on ANN contributes towards the main objective of finding ways to effectively utilize ANN in the petroleum industry

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Appendix A

Graphical User Interface User Manual

Introduction

The purpose of this manual is to guide the user through the GUI (Graphical User Interface) for Shale Gas Toolbox, crushed zone model section. The transverse fracture section is available in a separate manual. Note that this version is only compatible with MATLAB version 2010b pre-installed on the computer.

Starting the GUI

- 1) Start MATLAB by double clicking on the MATLAB executable (.exe)
- 2) Change the current directory to the folder where the GUI is located
- 3) Right click on Run_ANN_ToolBox.m and click run

Main Screen

- 4) The follow main GUI screen should pop up, click on the “Crushed Zone Representation” tab (note that the GUI window can be resized to fit the screen)

ANN Toolbox for Hydraulically Fractured Horizontal Wells in Shale Gas Reservoirs

PENN STATE
1855

Transverse Fracture Representation		Crushed Zone Representation																																																																																	
Reservoir Parameters Reservoir Thickness (50-300 ft) Compressibility of Formation (0.000005-0.000008 1/psi) Matrix Permeability (0.0000001-0.01 mD) Fracture Permeability (0.0001-0.2 mD) Matrix Porosity (2-16 %) Fracture Porosity (0.1-3 %) Natural Fracture Spacing (1-40 ft) Reservoir Temperature (130-300 F) Initial Reservoir Pressure (3,000-8,000 psi) Langmuir Pressure (200-800 psi) Langmuir Volume (50-300 scf/ton) Depth (ft)																																																																																			
Design Characteristics Drainage Area Per Well (50-300 Acres) Horizontal Well Length (900-2,168 ft) Minor Axis of Crushed Zone (ft) Major Axis of Crushed Zone (ft) Crushed Zone Permeability (mD) Crushed Zone Fracture Spacing (ft) Well Flow Pressure (14.7-3,920 psi)		Simulate Plot Export Table to Excel Reset All Reset Design Characteristics Help Example																																																																																	
Transverse Equivalent Representation Number of Transverse Fractures (2-19 stages) Hydraulic Fracture Spacing (100-300 ft) Hydraulic Fracture Permeability (10-1,000,000 mD) Fracture Half Length (100-850 ft)																																																																																			
Recovery Table <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>Time (days)</th> <th>Gas Rate (MSCF/day)</th> <th>Cumulative Production (MMSCF)</th> <th>Percentage Recovery (%)</th> </tr> </thead> <tbody> <tr><td>1</td><td> </td><td> </td><td> </td></tr> <tr><td>180</td><td> </td><td> </td><td> </td></tr> <tr><td>360</td><td> </td><td> </td><td> </td></tr> <tr><td>540</td><td> </td><td> </td><td> </td></tr> <tr><td>720</td><td> </td><td> </td><td> </td></tr> <tr><td>900</td><td> </td><td> </td><td> </td></tr> <tr><td>1080</td><td> </td><td> </td><td> </td></tr> <tr><td>1440</td><td> </td><td> </td><td> </td></tr> <tr><td>1800</td><td> </td><td> </td><td> </td></tr> <tr><td>2160</td><td> </td><td> </td><td> </td></tr> <tr><td>2520</td><td> </td><td> </td><td> </td></tr> <tr><td>2880</td><td> </td><td> </td><td> </td></tr> <tr><td>3240</td><td> </td><td> </td><td> </td></tr> <tr><td>3600</td><td> </td><td> </td><td> </td></tr> <tr><td>5400</td><td> </td><td> </td><td> </td></tr> <tr><td>7200</td><td> </td><td> </td><td> </td></tr> <tr><td>10800</td><td> </td><td> </td><td> </td></tr> <tr><td>14400</td><td> </td><td> </td><td> </td></tr> <tr><td>18000</td><td> </td><td> </td><td> </td></tr> </tbody> </table>				Time (days)	Gas Rate (MSCF/day)	Cumulative Production (MMSCF)	Percentage Recovery (%)	1				180				360				540				720				900				1080				1440				1800				2160				2520				2880				3240				3600				5400				7200				10800				14400				18000			
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Figure A-1: Main GUI Window

- 5) Insert reservoir parameters and design characteristics into the relevant boxes or click on the Example button to allow the GUI to give out a pre-determined set of values

ANN Toolbox for Hydraulically Fractured Horizontal Wells in Shale Gas Reservoirs

Transverse Fracture Representation

Crushed Zone Representation

Reservoir Parameters

Reservoir Thickness (50-300 ft)	54.81
Compressibility of Formation (0.000005-0.000008 1/psi)	0.00000749
Matrix Permeability (0.0000001-0.01 mD)	0.0000594
Fracture Permeability (0.0001-0.2 mD)	0.0268
Matrix Porosity (2-16 %)	8.09
Fracture Porosity (0.1-3 %)	2.45
Natural Fracture Spacing (1-40 ft)	14.3
Reservoir Temperature (130-300 F)	175
Initial Reservoir Pressure (3,000-8,000 psi)	5807
Langmuir Pressure (200-800 psi)	491
Langmuir Volume (50-300 scf/ton)	63.8
Depth (ft)	6300

Design Characteristics

Drainage Area Per Well (50-300 Acres)	258.6
Horizontal Well Length (900-2,168 ft)	2015.85
Minor Axis of Crushed Zone (ft)	850
Major Axis of Crushed Zone (ft)	2015.85
Crushed Zone Permeability (mD)	0.9
Crushed Zone Fracture Spacing (ft)	30
Well Flow Pressure (14.7-3,920 psi)	2829

Transverse Equivalent Representation

Number of Transverse Fractures (2-19 stages)	8
Hydraulic Fracture Spacing (100-300 ft)	215.9
Hydraulic Fracture Permeability (10-1,000,000 mD)	2.2213
Fracture Half Length (100-850 ft)	597.4

Recovery Table

Time (days)	Gas Rate MSCF/day	Cumulative Production MMSCF	Percentage Recovery %
1	11691.3	11.7	0.1
180	2926.9	1308.3	6.2
360	2439.0	1791.3	8.4
540	2361.4	2223.3	10.5
720	2118.7	2626.5	12.4
900	2005.3	2997.7	14.1
1080	1871.1	3346.5	15.8
1440	1733.2	3995.3	18.8
1800	1549.8	4586.2	21.6
2160	1419.2	5120.6	24.1
2520	1243.7	5600.0	26.4
2880	1168.8	6034.2	28.4
3240	1011.6	6426.7	30.2
3600	1003.4	6789.4	32.0
5400	728.0	8347.6	39.3
7200	614.0	9555.4	45.0
10800	442.3	11456.6	53.9
14400	339.3	12863.4	60.5
18000	275.4	13969.8	65.7

Buttons: Simulate, Plot, Export Table to Excel, Reset All, Reset Design Characteristics, Help, Example

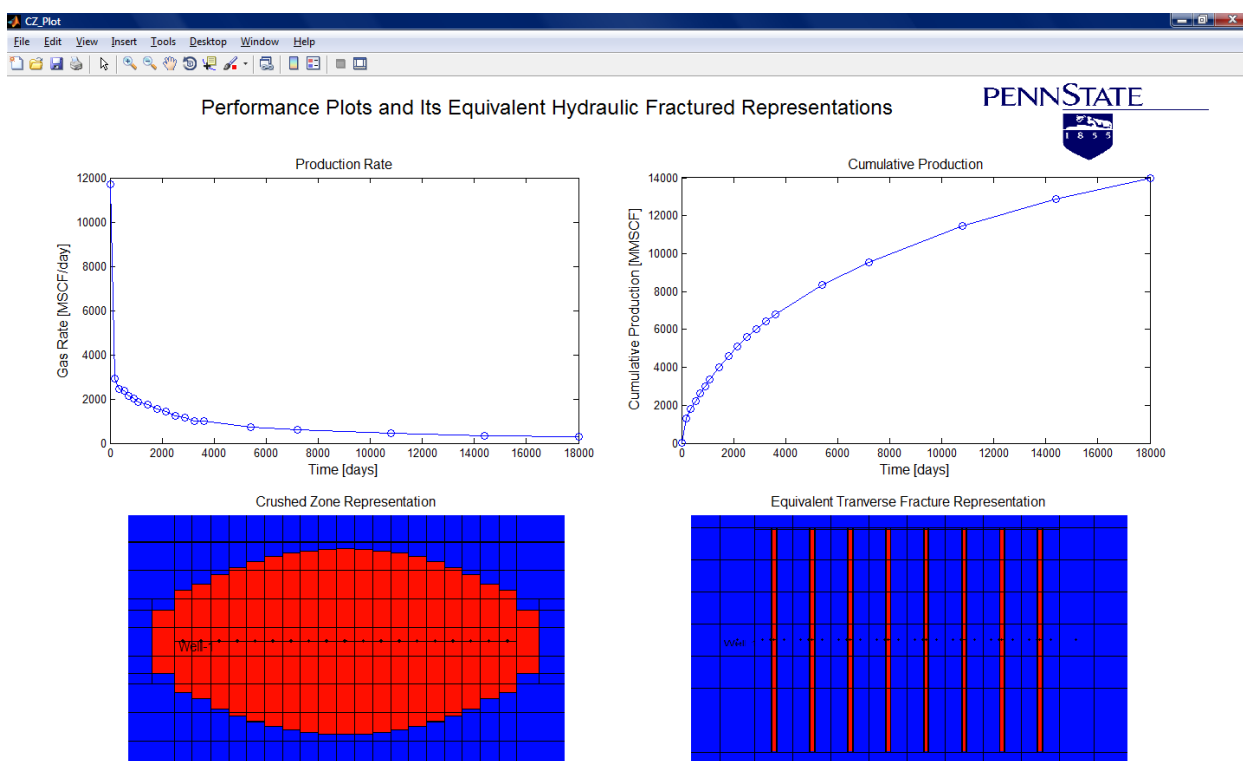
Figure A-2: Main GUI Window after pressing the Example button

- 6) Grayed out boxes indicate that these values are automatically calculated from parameters entered such as:

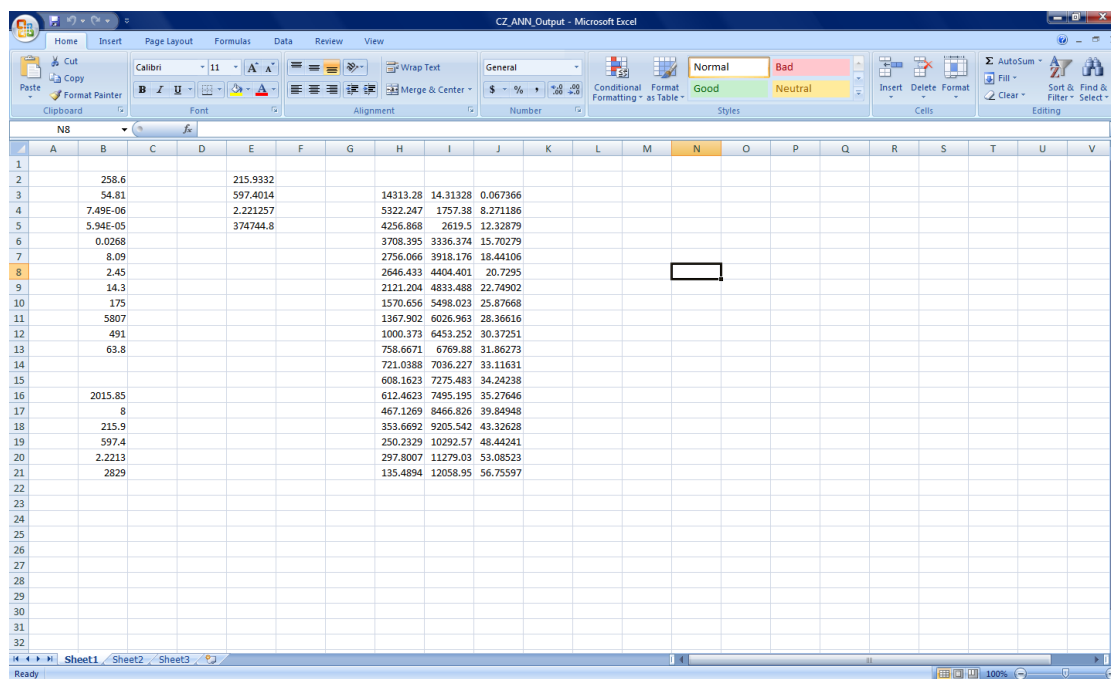
- Horizontal Well Length is always fixed at 60% of the reservoir length
- Major Axis of Crushed Zone is always equal to the Horizontal Well Length

- 7) Once all parameters are inserted within the acceptable range (listed in brackets besides the parameter name), click on Simulate to start ANN (Artificial Neural Network) calculation. Equivalent parameter s will then be shown in the Transverse Equivalent Representation while the Gas Rate, Cumulative Production and the Percentage Recovery are shown in the Recovery Table.

- 8) Click on the Plot button to plot Production Rate, Cumulative Production, Crushed Zone Representation and an Equivalent Transverse Fracture Representation on another pop-up window as shown in Figure A-3 below



9) To export data to excel click on the “Export Table to Excel” button. This will create a new excel spreadsheet called “CZ_ANN_Output” as shown in Figure A-4 below



- 10) To reset all data, click on the Reset button. To reset only the design characteristics, click on the Reset Design Characteristics button.
- 11) Click on the Help button to open this user manual, which is attached as an appendix to the Thesis report. The report is useful for providing background information on this project.
- 12) Note that warnings may pop up if an error occurs, such as when the input parameters are out of range or at the extreme end of the range which may result in an illogical output

Appendix B

MATLAB Codes

The MATLAB Codes for Generating data sets are shown here:

```
% %%% Data Input Generation for CMG
clear
clc
load Input.txt

length_input = length(Input);

for i=1:length_input
    number = num2str(i);
    %% Number of Cases for CMG
    n = 20;
    %% 1) edge_l = Edge Length
    for run=1:n
        edge_l(1,run) = Input(i,1);
    end
    %% 2) h = Reservoir Thickness
    for run=1:n
        h(1,run) = Input(i,2);
    end
    %% 3) k_m = Matrix Permeability
    for run=1:n
        k_m(1,run) = Input(i,3);
    end
    %% 4) k_f = Fracture Permeability
    for run=1:n
        k_f(1,run) = Input(i,4);
    end
    %% 5) phi_m = Matrix Porosity
    for run=1:n
        phi_m(1,run) = Input(i,5);
    end
    %% 6) phi_f = Fracture Porosity
    for run=1:n
        phi_f(1,run) = Input(i,6);
    end
    %% 7) Ti = Initial Temperature
    for run=1:n
        Ti(1,run) = Input(i,7);
    end
    %% 8) Pi = Initial Pressure
    for run=1:n
        Pi(1,run) = Input(i,8);
    end
    %% 9) Depth = Depth of reservoir
```

```

for run=1:n
Depth(1,run) = Input(i,9);
end
%% 10) C = Compressibility of Formation
for run=1:n
C(1,run) = Input(i,10);
end
%% 11) Lang_P = Langmuir Pressure
for run=1:n
Lang_P(1,run) = Input(i,11);
end
%% 12) Lang_V = Langmuir Volume
for run=1:n
Lang_V(1,run) = Input(i,12);
end
%% 13) nfrac = Number of Fractures

nfracbad = zeros(1,n);

%% 14) Length of Horizontal Wellbore

for loop=1:n
HW_1(1,loop) = edge_1(1,loop)*0.6;
end

%% 15) First and Last Grid Length on X Direction
x = (edge_1 - HW_1)/4;

%% 16) Number of Grids on X Direction
badGrid = zeros(1,n);

Length = zeros(1,n);

%% 18) Distance Between Fractures on Well

dummy18 = zeros(1,n);

%% 19) gamma = Specific Gravity
gamma = unifrnd(0.6, 0.9, [1,n]);
%% 20) Psf = Pressure Specified (production pressure)
for run=1:n
Psf(1,run) = Input(i,15);
end
%% 21) Total Number of Blocks in x-direction
Grid = zeros(1,n);

%% 22) Fracture_S = Fracture Spacing
Fracture_S = unifrnd(100,200,[1,n]);
%% 23) frac_w = Width of Fracture
for loop=1:n

```

```

frac_w(1,loop) = 0.05;
end
%% 24) frac_l = Fracture Half Length

frac_l = unifrnd(edge_l/5,edge_l/4,[1,n]);

%% 25) First and Last Grid Length on Y Direction
y = (edge_l - frac_l)/2;
%% 26) frac_k = Permeability of Fracture

frac_kk = unifrnd(log10(1000),log10(1000000),[1,n]);

for mm=1:n
frac_k(1,mm) = 10^(frac_kk(1,mm));
end

%% 27) j_WellStart = Starting block for well (j-direction)

j_WellStart = round(Grid/2);

%% 28) i_WellStart = Starting block for well (i-direction)
dummy28 = zeros(1,n);
%% 29) i_WellEnd = Ending block for well (i-direction)

i_WellEnd = zeros(1,n);
% i_WellEnd = i_WellStart + HW_l;

%% 30) Length of Horizontal Well (in blocks)

Well_Blocksbad = zeros(1,n);

%% 31) Number of Fractures controlled by fracture spacing

for whatever=1:n
nfrac(1,whatever) = round(HW_l(1,whatever)/Fracture_S(1,whatever))-1;
end

%% 32) Number of Grids on X Direction
xGrid = nfrac + 5;

%% 33) Length of Horizontal Well (in blocks)
for whatever=1:n

Well_Blocks(1,whatever) = nfrac(1,whatever)+2;
end

%% 34) Starting Block for Well

```

```

for smth=1:n
i_WellStart(1,smth) = ((nfrac(1,smth) + 5) - HW_1(1,smth))/2;
end

%% 35) Distance Between Fractures on Well
% Also known as WELL BLOCK SIZE!!!!

m = HW_1./(nfrac+1);

%% 36) Natural Fracture Spacing

for run=1:n
nat_frac_s(1,run) = Input(i,14);
end
%% data = Compilation of All Parameters
indata=[edge_1;h;k_m;k_f;phi_m;phi_f;Ti;Pi;Depth;C;Lang_P;Lang_V;nfracb
ad;HW_1;x;badGrid;Length;dummys18;gamma;Psf;Grid;Fracture_S;frac_w;frac_
l;y;frac_k;j_WellStart;dummys28;i_WellEnd;Well_Blocksbad;nfrac;xGrid;Wel
l_Blocks;i_WellStart;m;nat_frac_s];
%
input=[A;h;k_m;k_f;phi_m;phi_f;Ti;Pi;Depth;C;Lang_P;Lang_V;Crushed;HW_1
;gamma;Psf ];
%% Exporting Files
% save input.txt input -ASCII
% fOut = sprintf('indata%d',number);
indata_name = ['indata',number,'.txt'];
%
save(indata_name,'indata','-ASCII')
% save indata.txt indata -ASCII -append

end

```

MATLAB Code for Training the ANN is shown here:

```

function net = ANN_Kanin(inputs,targets)
%ANN_Kanin Creates and trains a fitting neural network.
%
% NET = CREATE_FIT_NET(INPUTS,TARGETS) takes these arguments:
%   INPUTS - RxQ matrix of Q R-element input samples
%   TARGETS - SxQ matrix of Q S-element associated target samples
% arranged as columns, and returns these results:
%   NET - The trained neural network
%
% For example, to solve the Simple Fit dataset problem with this
function:
%
%   load simplefit_dataset
%   net = create_fit_net(simplefitInputs,simplefitTargets);
%   simplefitOutputs = sim(net,simplefitInputs);
%
% To reproduce the results you obtained in NFTOOL:

```

```

%
%     net = create_fit_net(Input,Output);

%% Number of Data Set
r=596;

%% Load data
loadInput.txt
loadOutput.txt
loadtime.txt

Input = Input';
Output = Output';

%% Eigenvalue Calculations
lambda1 = zeros(length(Input(1,:)),1);
lambda2 = zeros(length(Input(1,:)),1);
lambda3 = zeros(length(Input(1,:)),1);
lambda4 = zeros(length(Input(1,:)),1);
lambda5 = zeros(length(Input(1,:)),1);
fori=1:length(Input(1,:));
A1 = [log10(Input(15,i)) Input(14,i); Input(10,i) log10(Input(4,i))]; %
Crushed Perm, Crushed Zone Minor Axis Length, Psf, k_f
A2 = [Output(1,i) Input(22,i); Input(10,i) log10(Input(4,i))]; % q1,
Cumulative Gas Production, Psf, k_f
A3 = [Output(1,i) log(Input(15,i)); Input(14,i) Input(22,i)]; % q1,
Crushed Perm, Crushed Zone Minor Axis Length, Cumulative Gas Production
A4 = [Input(7,i) Input(8,i); Input(12,i) Input(13,i)]; % Ti, Pi,
Langmuir Pressure, Langmuir Volume
A5 = [log10(Input(15,i)) Input(14,i); Input(12,i) Input(13,i)]; %
Crushed Perm, Crushed Zone Minor Axis Length, Langmuir Pressure,
Langmuir Volume
lambda1(i) = max(abs(eig(A1)));
lambda2(i) = max(abs(eig(A2)));
lambda3(i) = max(abs(eig(A3)));
lambda4(i) = max(abs(eig(A4)));
lambda5(i) = max(abs(eig(A5)));
end
lambda1 = transpose(lambda1);
lambda2 = transpose(lambda2);
lambda3 = transpose(lambda3);
lambda4 = transpose(lambda4);
lambda5 = transpose(lambda5);

%% Input & Output
% [column_In,row_In]=size(Input);
% [column_Out,row_Out]=size(Output);
%
%
% Input(:, [column_In,row_In])=Input(:, [row_In,column_In]);
% Output(:, [column_Out,row_Out])=Output(:, [row_Out,column_Out]);

```

```

inputs =
[Input(1:3,1:r);log10(Input(4:5,1:r));Input(6:14,1:r);log10(Input(15,1:
r));Input(16:19,1:r);lambda1;lambda4;lambda5;Input(20:22,1:r)];
targets = [Output(1:19,1:r);lambda2;lambda3]; % Trying without
Cumulative Production functional links
*** functional links into targets(outputs)*****
% edge_length/qi, km*h, kf*h, porosity*h, Pi*A, A*Length,
Crushed_Perm*Crushed_Size, Pi/Psf, k/(viscosity*c) <---[hydraulic
diffusivity]

```

```

%% Training
P = inputs;
T = targets;
%Normalizing the data
%Pn stands for normalized input and Tn stands for normalized output
[Pn,ps] = mapminmax(P,0,1); % gives all values between -1 & 1
[Tn,ts] = mapminmax(T,0,1); % gives all values between -1 & 1
% [Tn,ts] = mapminmax(T,-1,1); % gives all values between -1 & 1
[mi,ni] = size(Pn);
[mo,no] = size(Tn);
%defining some variables required in the network
N_in = mi; % number of inputs in the network
N_out = mo; % number of outputs in the network
Tot_in = ni; %total no. of simulations
% N_train = 215;
% % N_val = 50;
% N_test = 43;
%seperating training, testing & validation data when random
%selection command is available through higher version dividing random
[Pn_train,Pn_val,Pn_test,trainInd,valInd,testInd] =
dividerand(Pn,0.90,0.05,0.05);
[Tn_train,Tn_val,Tn_test] = divideind(Tn,trainInd,valInd,testInd);
val.T = Tn_val;
val.P = Pn_val;
test.T = Tn_test;
test.P = Pn_test;

```

```

% Create Network

```

```

NNeu1 = 25;
NNeu2 = 25;
NNeu3 = 25;
NNeu4 = 25;
net =
newff(Pn,Tn,[NNeu1,NNeu2,NNeu3,NNeu4,mo],{'tansig','tansig','tansig','t
ansig','purelin'},'trainscg','learnngdm','msereg');

```

```

% net =
newcf(Pn,Tn,[NNeu1,NNeu2,NNeu3,NNeu4,mo],{'tansig','tansig','tansig','l
ogsig','logsig'},'traincgf','learngdm','msereg');
% net.divideParam.trainRatio = 70/100; % Adjust as desired
% net.divideParam.valRatio = 15/100; % Adjust as desired
% net.divideParam.testRatio = 15/100; % Adjust as desired

%setting training parameters for the network
net.trainParam.goal = 0.0001; %accuracy within this range
net.trainParam.epochs = 15000; % number of iteration sets
net.trainParam.show = 1;
net.trainParam.max_fail = 100000;
net.trainParam.mem_reduc = 60; %

% Train and Apply Network
% [net,tr] = train(net,inputs,targets);
[net,tr] = train(net,Pn_train,Tn_train,[],[],test,val);

% Plot
plotperf(tr)
% plotfit(net,inputs,targets)
% plotregression(targets,outputs)

% pause
%|||||{
%|||{getting data from the trained network |||||}-
%|||||{
Tn_train_ann = sim(net,Pn_train);
Tn_test_ann = sim(net,Pn_test);
%denormalizing the data sets obtained
%output reversal
T_train = mapminmax('reverse',Tn_train,ts);
T_test = mapminmax('reverse',Tn_test,ts);
T_train_ann = mapminmax('reverse',Tn_train_ann,ts);
T_test_ann = mapminmax('reverse',Tn_test_ann,ts);
%input reversal
Pn_train = mapminmax('reverse',Pn_train,ps);
Pn_val = mapminmax('reverse',Pn_val,ps);
Pn_test = mapminmax('reverse',Pn_test,ps);

%% Gas Rate and Cumulative Production Error Errors
% *** Gas Rate Error at Various Times ***
error_q1 = abs((T_test(1,:) - T_test_ann(1,:))./T_test(1,:))*100;
error_mean_q1 = mean(error_q1);
error_q2 = abs((T_test(2,:) - T_test_ann(2,:))./T_test(2,:))*100;
error_mean_q2 = mean(error_q2);
error_q3 = abs((T_test(3,:) - T_test_ann(3,:))./T_test(3,:))*100;
error_mean_q3 = mean(error_q3);
error_q4 = abs((T_test(4,:) - T_test_ann(4,:))./T_test(4,:))*100;

```

```

error_mean_q4 = mean(error_q4);
error_q5 = abs((T_test(5,:) - T_test_ann(5,:))./T_test(5,:))*100;
error_mean_q5 = mean(error_q5);
error_q6 = abs((T_test(6,:) - T_test_ann(6,:))./T_test(6,:))*100;
error_mean_q6 = mean(error_q6);
error_q7 = abs((T_test(7,:) - T_test_ann(7,:))./T_test(7,:))*100;
error_mean_q7 = mean(error_q7);
error_q8 = abs((T_test(8,:) - T_test_ann(8,:))./T_test(8,:))*100;
error_mean_q8 = mean(error_q8);
error_q9 = abs((T_test(9,:) - T_test_ann(9,:))./T_test(9,:))*100;
error_mean_q9 = mean(error_q9);
error_q10 = abs((T_test(10,:) - T_test_ann(10,:))./T_test(10,:))*100;
error_mean_q10 = mean(error_q10);
error_q11 = abs((T_test(11,:) - T_test_ann(11,:))./T_test(11,:))*100;
error_mean_q11 = mean(error_q11);
error_q12 = abs((T_test(12,:) - T_test_ann(12,:))./T_test(12,:))*100;
error_mean_q12 = mean(error_q12);
error_q13 = abs((T_test(13,:) - T_test_ann(13,:))./T_test(13,:))*100;
error_mean_q13 = mean(error_q13);
error_q14 = abs((T_test(14,:) - T_test_ann(14,:))./T_test(14,:))*100;
error_mean_q14 = mean(error_q14);
error_q15 = abs((T_test(15,:) - T_test_ann(15,:))./T_test(15,:))*100;
error_mean_q15 = mean(error_q15);
error_q16 = abs((T_test(16,:) - T_test_ann(16,:))./T_test(16,:))*100;
error_mean_q16 = mean(error_q16);
error_q17 = abs((T_test(17,:) - T_test_ann(17,:))./T_test(17,:))*100;
error_mean_q17 = mean(error_q17);
error_q18 = abs((T_test(18,:) - T_test_ann(18,:))./T_test(18,:))*100;
error_mean_q18 = mean(error_q18);
error_q19 = abs((T_test(19,:) - T_test_ann(19,:))./T_test(19,:))*100;
error_mean_q19 = mean(error_q19);

% *** Cumulative Production Error ***
Error_GPC = abs((T_test(20,:) - T_test_ann(20,:))./T_test(20,:))*100;
Error_mean_GPC = mean(Error_GPC);
%% Error Analysis
% *** Error for Each Test at Various Times ***
Error_each_test = [error_q1; error_q2; error_q3; error_q4; error_q5;
error_q6; error_q7; error_q8; error_q9; error_q10; error_q11;
error_q12; error_q13; error_q14; error_q15; error_q16; error_q17;
error_q18; error_q19];
% *** Overall Error for Each Test ***
Error_overall = mean(Error_each_test);
Error_mean_overall = mean(Error_overall);

%% Saves the ANN tool
saveperf.mat

```

Appendix C

Data Sets

This appendix includes some of the sample data sets used for training and testing the the ANNS.

Table C-1– Data Set Sample Crushed Zone Set 1

dat a	edge_l	h	k_m	k_f	phi_m	phi_f	Ti	Pi	Depth	C	Lang_P	Lang_V
2	3176.08 9	149.01	3.99E- 06	0.00072 3	0.11468 1	0.00273 6	208.451 9	4583.23	11195.0 2	0.00114 8	596.939	155.398 6
12	3058.33 2	141.374 4	0.00013 4	0.00053 3	0.15031 2	0.00333 6	217.829 3	1041.33	13097.7 5	0.00119 1	200.653 2	196.350 6
31	1615.73	89.7244 5	2.06E- 07	0.00170 5	0.13309 4	0.00144 8	200.205	7257.86 9	8785.71 1	0.00409 9	423.190 4	190.523 2
32	2823.65 9	117.085 5	1.62E- 06	0.00132 4	0.06971 5	0.00709 1	236.782 1	7655.01 7	9558.01 9	0.00340 7	624.563 6	136.440 9
39	2455.84 1	121.764 3	1.21E- 06	0.00457 1	0.09977 6	0.00108 4	261.762	1800.80 9	11911.3 9	0.00225 2	465.950 2	147.237 7
53	1860.09 3	73.4507 6	0.00014 7	0.00407	0.12600 2	0.00888 9	269.862	1076.67 9	9775.32 3	0.00247 5	292.634 2	129.426 4
64	1371.39 1	224.589 3	2.51E- 05	0.00301 6	0.15905 7	0.00325 7	230.948 1	1344.13 8	9692.99 2	0.00254 4	375.610 2	138.509 5
66	2443.03 1	89.4147 9	3.29E- 07	0.00502 1	0.05850 8	0.00174 8	230.780 6	3241.46 8	4455.35 4	0.00055 4	725.583 7	65.2919 4
77	2660.34 9	62.1066 8	5.59E- 05	0.00231 4	0.13836 9	0.00393	290.821 7	1396.78 2	7312.28 3	0.00032 5	215.773 6	131.620 7
79	1819.89 6	231.372 3	1.95E- 05	0.00098 3	0.13725 7	0.02731 8	236.318 7	1020.73	5962.58 1	0.00271 7	346.029 6	61.8575 4
88	2287.83 8	52.0445 8	1.31E- 06	0.00013 1	0.06701 7	0.00159 2	178.299 4	1448.41 2	8870.31 2	0.00488 8	266.478 6	129.853 6
92	3448.25 5	67.5025	0.00082 1	0.00226	0.05937 2	0.00358 3	282.350 1	5315.28 2	7248.93 7	0.00362 7	682.479 6	68.9037 5
93	3053.85 9	85.6719 8	1.03E- 06	0.00638	0.13481 7	0.00433 9	235.208 7	1859.43 2	13766.7 1	0.00343 1	505.898	128.746 1
103	3345.33 9	66.2301 7	0.00018 5	0.00112 3	0.14290 6	0.01996	153.338 1	1662.2	5405.90 6	0.00229 9	725.752 8	184.710 3
118	3402.37 3	60.0613 4	0.00043 1	0.00069 6	0.03322	0.00999	175.610 8	3938.58 1	6535.71 2	0.00212 5	311.270 6	81.9579 1
125	2852.43 2	213.828 6	0.00014 8	0.00096 6	0.05074 6	0.01543	290.784 3	1313.68 8	8962.36 6	0.00320 4	372.702 9	89.4467 2
149	2738.35 1	104.337	2.87E- 06	0.00553 8	0.15570 3	0.00627 5	202.291 9	6578.50 7	14397.4 4	0.00176	285.077 5	53.6612 3
162	2934.45 1	126.575 9	0.00013 6	0.00222 9	0.09537 8	0.02590 8	197.050 1	1285.65	13437.6 1	0.00440 9	396.961 3	90.425
165	3226.06 8	118.753 2	4.82E- 06	0.00454 6	0.02919 4	0.00363 1	209.284 3	1465.43 5	3536.68 6	0.00363 9	410.177 3	72.9177 3
167	2890.96 1	91.6368 7	8.42E- 06	0.00791 6	0.03638 6	0.02357	207.385 7	1380.52 4	1438.40 7	0.00452 1	203.692 7	54.7070 6
171	2820.53 7	87.1190 6	1.09E- 07	0.00039 9	0.11262 1	0.02225 5	152.103	1191.58 1	1695.59 5	5.14E- 05	588.860 4	184.746 4
176	1985.74 1	72.6144 8	8.29E- 06	0.00061	0.13273 7	0.00318 9	292.37	4334.89 9	6024.10 9	0.00476 1	277.771 2	181.147 3
195	2354.27 4	52.1671 2	3.67E- 06	0.00548 8	0.07013 7	0.00464 2	226.956 5	3495.38 9	11760.9 3	0.00218	373.510 2	86.2956 8
199	1587.81 8	180.882 4	3.55E- 06	0.00300 2	0.02734 2	0.00412 6	195.174 8	1685.05 1	4327.42 2	0.00122 5	617.814 6	101.707 2

201	3513.65 4	133.094 7	5.73E- 05	0.00228 2	0.13195 6	0.01902 6	181.856 8	1672.17 1	2900.53 3	0.00329 6	694.489 6	139.229 8
211	2219.36 3	258.425 8	2.86E- 05	0.00171 3	0.04353	0.02698 9	183.506 1	1031.13 2	1244.72 3	0.00328 4	497.523	191.092
215	1949.22 1	83.5621	8.77E- 07	0.00011 9	0.0542	0.01364 2	141.605 1	3695.90 7	8193.90 6	0.00262 2	560.244 5	162.631
226	1702.11	244.870 8	4.19E- 07	0.00441 4	0.03418 3	0.00129 4	253.23	6260.68 6	6297.26 8	0.00089 4	342.506 8	159.357 1
229	3465.42 6	81.9956 7	1.32E- 07	0.00010 9	0.06365 2	0.00262 6	273.305 3	1814.03 4	12259.3 1	0.00434 2	426.708 8	103.311 4
244	2465.66 6	51.0741	1.11E- 07	0.00256 3	0.09312 6	0.00170 7	194.397	6334.98 3	2960.32 9	0.00381 9	467.957 9	198.558 5
256	2752.84 8	195.223 3	4.74E- 05	0.00049	0.04137 8	0.00512 3	262.291 3	1782.33	6558.78 7	0.00277 8	432.822 8	65.7711 6
260	3212.16 5	79.4302 4	8.33E- 07	0.00154 3	0.09983 7	0.01958 6	148.725 4	1266.08 6	1469.01 8	0.00343 1	450.491 1	92.5876 2
266	3518.28 7	98.7875 2	1.05E- 06	0.00720 1	0.05573	0.00126 1	293.829 5	6554.47 2	7662.00 8	0.00111 2	292.949 3	139.423 9
269	1499.82 8	104.351	4.98E- 05	0.00082 9	0.02782 6	0.00732 3	149.856 4	2665.94 7	3660.38 9	0.00200 3	466.323 4	133.585 8
278	2076.65 5	114.967 3	0.00014 7	0.00203 4	0.03494 5	0.00285 2	233.253 1	1700.27 4	8387.97 2	0.00170 8	362.014 8	194.988 3
285	3543.08 4	286.561 9	5.11E- 05	0.00078 4	0.03150 2	0.02655 8	150.713 1	1815.85	3291.38 9	0.00301 3	545.981 6	146.986
288	3483.11 5	127.517 3	6.01E- 05	0.00227 4	0.11489 9	0.00978 8	151.606 9	1628.66 9	7247.71 4	0.00461	439.037 9	193.726 3

Table C-2– Data Set Sample Crushed Zone Set 2

dat a	edge_l	h	k_m	k_f	phi_m	phi_f	Ti	Pi	Depth	C	Lang_P	Lang_V
16	1830.12 2	163.449 4	8.15E- 07	0.00050 3	0.02269 6	0.0074	268.376 1	1759.05 5	5647.85 1	0.00416 8	736.084 6	98.3722 4
17	2553.25 3	158.097 9	9.83E- 06	0.00235	0.03174 2	0.00103 8	282.735 5	1252.79 8	12756.4 9	0.00102 3	479.492	196.422
19	3273.32	70.8674 5	1.99E- 05	0.00115 1	0.11118 9	0.00513 2	186.836	4970.01 1	12595.0 1	0.00437 5	496.673 8	60.9246 2
22	1465.21 5	147.734 5	2.21E- 05	0.00046 8	0.03708 3	0.00502 1	249.351 3	5637.61 3	13318.3 7	0.00449 9	373.139 2	188.350 7
27	3187.29 1	181.719	4.4E-05	0.00130 8	0.06872 1	0.01499 7	221.818	1211.89 1	6317.74 5	0.00235	593.366 7	173.112 5
31	3120.70 4	122.996	0.00011 9	0.00017 8	0.15020 6	0.00298 2	145.808 1	7230.25 4	3195.31	0.00066 6	323.108 8	85.2389 7
38	2309.49	99.5296	8.65E- 06	0.00082 4	0.11607 1	0.02311	165.439 9	1463.12 1	10912.1 5	0.00361 2	232.294 6	189.845 5
39	3536.13 3	172.421 9	0.00024	0.00030 3	0.14510 9	0.00121 3	207.344 2	2928.02	3010.92 6	0.00169 8	717.312 5	153.147 9
58	2365.89 8	82.0036	9.92E- 06	0.00120 7	0.0985	0.01383	221.253 9	1247.96 4	4556.11	0.00033 1	414.023 5	62.6387
60	2068.14	92.7802 7	6.04E- 06	0.00011 8	0.12486 3	0.00196 2	189.086 4	3854.11 1	10835.4 2	2.67E- 05	266.029 1	130.896 6
69	1852.90 2	89.1012 4	4.66E- 06	0.00023	0.11359 2	0.00241 3	196.818 8	2537.76 9	7067.91 8	0.00034 6	471.693 5	88.0577 2
75	3502.40 9	170.505 5	4.63E- 07	0.00021 2	0.15732 7	0.02873 6	299.911 2	1413.66 7	13017.6 3	0.00060 5	620.347 7	155.885
82	3339.46 6	122.610 2	1.79E- 07	0.00028 7	0.09688 2	0.00103 5	199.268 1	3578.45 6	11707.0 3	0.00370 4	462.159 7	94.6692 8
84	2822.82 7	116.320 2	0.00054 7	0.00342 5	0.10074 6	0.02128 9	223.182 6	1120.20 8	1795.38 5	0.00334 3	374.516 2	108.253 4
90	2858.90 2	76.9422 5	3.93E- 06	0.00428 8	0.15119 9	0.02308 5	210.029 8	1661.42	13838.7 9	0.00437 8	538.997 7	85.4193 8
92	1534.08 5	269.913 4	1.33E- 07	0.00425 7	0.13887 2	0.01770 6	137.376 4	1100.53 5	13418.4 3	0.00071 1	361.887	197.667 3
96	1792.67	55.6281 5	2.15E- 06	0.00186 8	0.15069	0.01562 8	152.742 7	1477.26 3	10754.0 1	0.00335 7	219.579 5	75.0334 6

110	3196.19 6	129.899 9	2.97E- 07	0.00069 5	0.14098 1	0.01238 8	141.427 9	1597.78 5	13583.1 8	0.00108	233.188 3	193.384 4
119	1621.04 4	76.4073	0.00018 7	0.00033 9	0.04084 3	0.02186 4	288.471 2	1515.17	5774.91	0.00045 3	350.205 7	182.127 1
124	3243.25 9	116.617 9	1.22E- 05	0.00190 6	0.12676 2	0.00436 7	275.337 4	3068.73 9	13032.7 2	0.00055 1	785.800 7	72.8807 1
149	1955.82 9	200.542 6	2.36E- 07	0.00014 9	0.08139 1	0.00278 1	179.872 6	1864.50 6	2197.73 1	0.00491	677.385	190.267 1
161	3252.57 2	93.9686	3.34E- 05	0.00018 9	0.09215 1	0.01898 8	221.562 2	2975.43 6	13549.7 4	0.00276 2	312.055 7	64.3917 5
163	2116.53	168.371 5	2.11E- 07	0.00023 1	0.15312 8	0.00600 6	258.387 5	1254.97 9	1197.30 3	0.00294 1	232.513 3	172.926 3
170	1555.45 5	279.356 1	1.5E-06	0.00930 5	0.04294 6	0.00766 7	275.718 7	1948.34 7	7068.08 8	0.00315 1	399.198 5	55.0537 7
177	3015.63	220.840 8	8.3E-05	0.00030 8	0.10836	0.01583 1	167.278 2	1205.32 6	1498.26 8	0.00080 4	286.370 5	133.524 6
178	3166.95 4	186.648 3	6.75E- 05	0.00039	0.14030 5	0.00275 8	185.387 1	4695.17 9	13407.2 9	0.00333 6	710.364 6	156.803 8
179	3013.05 7	156.432 2	0.00013 4	0.00229 3	0.15639 1	0.02204 5	146.311 4	1224.51	4457.17 9	9.45E- 05	402.721 8	123.186 6
186	1954.68	227.320 4	2.24E- 06	0.00146 9	0.08885 3	0.01411 4	292.782 3	1334.51 1	9307.88 8	0.00121 8	633.706 1	89.4291 2
188	2971.17 9	79.8490 6	9.23E- 05	0.00014 6	0.14428 3	0.00418 6	190.605 6	1144.32 6	10347.5 5	0.00406 9	307.296 7	143.438 6
194	2584.33	137.554 5	0.00015 7	0.00593	0.13461	0.01004 4	151.341 2	1491.49 5	10106.4 3	0.00189 7	731.554 7	92.5908 5
195	2608.15 9	215.502 4	8.66E- 05	0.00081 2	0.14407 3	0.00945 2	269.807	1484.95 3	13003.2 4	0.00316 2	328.302 2	142.308 9
223	2571.91 7	141.454	6.67E- 07	0.00015 8	0.07409 5	0.00195 5	246.142 1	7288.63 4	1386.80 6	0.00343	266.522 1	173.555 6
224	1958.45 8	240.876 2	2.22E- 07	0.00095 4	0.12857 8	0.00256 2	293.559 4	6099.10 8	13588.1 9	0.00233 4	425.126	171.592 2
256	2968.20 7	54.8944 1	8.92E- 06	0.00289 2	0.14094 2	0.00661 9	272.984 7	3081.48	3453.35 2	0.00025 4	322.102 4	58.3772 5
259	2429.78 2	117.567 6	1.24E- 06	0.00062 6	0.03512 2	0.00213 6	227.280 7	3180.32 8	4766.14 9	0.00373 5	232.145 1	113.262
269	1813.54 5	144.348 9	3.17E- 07	0.00325 9	0.05799 9	0.02068 9	235.795	1004.61 1	4761.97 3	0.00266 1	770.020 4	196.494 7
273	2709.09 9	131.891 4	4.93E- 06	0.00882	0.12680 4	0.00772 2	215.084 8	1295.77 4	10532.5 9	0.00258 1	284.689 9	89.1497
291	1952.97 4	183.516	1.67E- 05	0.00269 2	0.14136 4	0.02166	157.038 1	1243.43 7	8944.02 1	0.00498 8	661.960 3	93.0522 1
292	2111.81 8	72.4876 7	5.47E- 07	0.00515 7	0.07694 9	0.00148 4	170.269 6	3049.82 1	14562.8 9	0.00258 9	697.748 5	104.288

Table C-3– Data Set Sample Crushed Zone Set 10

match number	dat a	edge_l	h	k_m	k_f	phi_m	phi_f	Ti	Pi	Depth	C	Lang_P	Lang_V
1	20	3497.5 8	66.261 93	0.0004 59	0.0027 51	0.1032 86	0.0185	248.08 42	7108.4 37	5386.3 6	2.19E- 05	592.26 44	96.237 28
2	22	1460.4 3	158.60 95	2.87E- 06	0.0014 88	0.0372 69	0.0020 93	280.02 21	6698.3 55	7639.6 09	0.0038 27	572.99 1	170.01 94
3	30	1901.0 73	84.329 81	3.15E- 06	0.0035 02	0.1233 61	0.0015 53	175.16 98	5829.5 48	10660. 58	0.0004 09	447.98 54	135.28 04
4	32	1445.8 38	73.516 81	1.12E- 07	0.0005 51	0.0833 06	0.0100 39	182.67 88	1782.2 43	2068.0 76	0.0033 88	409.25 32	91.643 53
5	40	1455.6 85	175.81 26	1.21E- 05	0.0008 58	0.0763 95	0.0067 59	152.75 65	3722.5 13	3461.1 28	0.0047 57	638.81 54	124.45 92
6	45	1945.6 57	61.668 98	0.0001 52	0.0004 06	0.1388 42	0.0263 69	203.82 01	1392.2 68	5873.1 56	0.0045 96	607.67 64	123.71 6
7	47	2571.8 17	109.26 85	1.21E- 07	0.0010 62	0.1221 17	0.0067 46	251.89 61	6743.2 76	7514.9 37	0.0010 97	622.05 12	55.597 44
8	51	2181.8 2	227.72 16	0.0008 32	0.0011 41	0.0426 17	0.0085 72	236.02 92	2632.6 74	6554.3 22	0.0018 86	296.97 64	66.127 37

9	60	2046.8 17	98.292 91	2.93E- 05	0.0005 2	0.1144 64	0.0097 66	205.27 83	7596.8 21	11290. 97	0.0004 44	222.35 42	154.34 78
10	92	1527.1 76	72.588 16	0.0007 05	0.0013 84	0.1224 11	0.0038 2	261.71 51	2642.8 82	6424.4 12	0.0049 51	483.14 52	194.34 28
11	94	3203.3 53	83.710 21	0.0003 23	0.0014 08	0.0334 25	0.0011 54	172.61 35	4506.1 43	10794. 85	0.0041 67	420.68 6	123.69 18
12	99	1368.4 05	86.425 97	1.58E- 06	0.0088 96	0.1477 53	0.0029 42	290.85 83	1953.9 41	6231.8 25	0.0003 42	746.32 19	135.84 46
13	10	2329.8 82	64.193 8	7.37E- 05	0.0008 38	0.0850 92	0.0233 1	220.34 85	1235.0 07	6916.2 26	0.0039 77	207.86 65	156.36 34
14	11	2060.5 3	177.64 32	4.52E- 05	0.0004 45	0.0740 08	0.0044 49	164.88 79	6812.2 35	2730.0 49	0.0014 63	729.57 52	180.40 51
15	11	1611.5 9	188.91 87	0.0001 07	0.0002 35	0.1170 35	0.0024 7	205.13 18	3356.8 87	8410.6 39	0.0038 83	208.39 14	191.19 4
16	12	1339.0 3	110.21 63	2.29E- 07	0.0006 44	0.0857 81	0.0058 36	254.36 21	1944.9 05	9997.9 32	0.0029 08	788.97 09	68.262 68
17	13	1825.8 5	55.075 91	1.01E- 05	9.27E- 05	0.0985 55	0.0045 89	208.01 01	5840.1 78	3992.2 53	0.0012 69	336.22 2	147.77 91
18	13	1797.2 6	80.006 3	0.0003 88	0.0030 6	0.0339 87	0.0103 58	260.40 53	4104.0 42	5905.1 15	0.0035 17	508.48 06	196.69 4
19	14	1604.0 6	62.887 82	0.0003 48	0.0015 58	0.0790 78	0.0138 25	152.26 72	3227.7 01	12541. 56	0.0046 01	396.95 06	197.33 74
20	14	2089.3 7	168.49 68	3.26E- 07	0.0052 1	0.1571 2	0.0081 66	138.32 88	2199.7 04	11445. 29	0.0011 3	449.37 93	181.86 5
21	15	2089.4 0	100.31 86	0.0004 3	0.0028 2	0.1080 15	0.0167 21	229.47 44	6536.3 98	9497.7 9	0.0049 92	608.71 74	192.36 3
22	15	1511.7 2	96.377 32	2.73E- 05	0.0001 92	0.1133 22	0.0101 65	135.19 17	1744.9 21	9284.8 79	0.0014 39	330.95 59	186.76 86
23	15	3407.6 3	61.236 58	2.17E- 06	0.0001 01	0.0242 81	0.0076 19	222.00 53	2216.3 45	1407.7 19	0.0008 03	715.74 01	197.49 08
24	15	3474.5 4	203.44 75	0.0005 1	0.0029 81	0.0976 01	0.0214 29	284.49 52	1104.6 96	6382.8 02	0.0046 03	702.27 92	116.70 57
25	16	1719.9 0	157.84 4	9.17E- 05	0.0037 45	0.0505 12	0.0051 12	181.88 06	2857.9 01	7150.5 6	0.0040 52	569.67 08	128.38 24
26	16	1672.4 5	115.87 06	1.45E- 05	0.0010 38	0.0546 11	0.0138 61	173.97 81	5767.0 85	8868.9 36	0.0049 61	765.90 17	171.53 86
27	16	1784.7 6	101.03 07	1.93E- 06	0.0007 23	0.0247 99	0.0056 93	145.29 76	3251.7 07	3568.8 91	0.0009 47	414.53 38	138.32 24
28	17	1547.9 0	100.43 41	4.16E- 06	0.0028 96	0.1504 68	0.0056 03	154.61 21	6255.4 75	11855. 86	0.0005 93	518.47 88	130.24 04
29	17	1382.3 4	85.089 87	1.88E- 06	0.0004 14	0.0248 47	0.0156 45	209.50 04	3669.6 64	10199. 79	0.0030 52	508.35 76	52.842 47
30	17	1487.5 5	90.950 51	0.0002 06	0.0063 78	0.1417 98	0.0016 3	140.10 89	6953.6 05	1740.5 97	0.0046 77	771.83 01	173.89 69
31	20	3258.1 3	134.49 1	0.0002 96	0.0004 15	0.0912 96	0.0064 96	256.51 07	7728.3 86	3482.3 75	0.0046 56	620.13 25	80.020 32
32	21	2244.1 2	180.59 57	4.61E- 05	0.0001 25	0.1453 4	0.0086 75	234.38 85	1570.1 44	7184.8 34	0.0023 46	283.89 65	192.51 01
33	22	2557.5 7	101.14 72	2.27E- 06	0.0025 83	0.1196 2	0.0078 86	192.17 66	7949.8 28	8011.8 31	0.0044 3	304.05 89	175.30 91
34	23	3085.2 4	227.70 42	2.15E- 06	0.0021 91	0.1167 78	0.0015 89	234.06 73	2294.1 46	13821. 1	0.0042 35	739.19 59	96.804 31
35	23	1739.5 6	95.206 58	0.0001 39	0.0006 76	0.0925 36	0.0046 13	277.12 21	1948.2 24	3444.1 51	0.0029 41	633.72 63	97.720 13
36	24	1636.2 1	265.78 6	1.51E- 06	0.0019 69	0.1351 63	0.0041 82	161.43 32	4328.5 54	5217.1 7	0.0001 11	335.07 11	141.19 86
37	24	1435.9 4	63.901 05	6.98E- 05	0.0004 99	0.0852 84	0.0157 29	275.25 44	4042.5 45	12843. 04	0.0018 97	262.95 82	180.96 74
38	24	2082.4 9	73.408 92	0.0004 51	0.0006 13	0.1276 32	0.0234 46	228.75 25	5758.8 42	4600.0 49	0.0035 88	629.63 27	52.683 11
39	25	2662.2 5	122.36 32	0.0002 09	0.0032 7	0.1449 24	0.0051 62	256.26 05	1991.5 34	7021.9 94	0.0031 78	647.67 17	143.39 46
40	25	3027.8 7	122.57 86	7.01E- 06	0.0011 62	0.1477 46	0.0015 83	245.86 21	4756.3 41	7628.9 17	0.0017 95	494.90 17	174.55 69
41	26	1467.9 1	202.45 68	9.53E- 06	0.0014 95	0.1007 22	0.0021 86	264.28 11	4084.1 34	13241. 55	0.0029 87	604.53 69	182.36 7
42	26	2325.7 7	77.197 01	0.0001 31	0.0003 63	0.0953 49	0.0070 44	226.96 88	1394.0 3	12667. 7	0.0015 22	689.18 57	107.47 95
43	28	1976.1 0	120.11 45	0.0003 16	0.0088 65	0.0317 13	0.0042 7	246.43 22	5821.1 94	14130. 97	0.0012 26	454.41 82	185.95 16

44	29 6	1891.6 77	63.319 65	0.0004 98	0.0081 26	0.0767 57	0.0104 01	137.73 68	3436.3 81	9701.5 95	0.0048 15	572.96 57	95.538 83
45	30 4	1588.5 7	77.484 84	0.0001 61	0.0007 24	0.0290 52	0.0112 77	207.28 85	6789.2 92	11544. 58	0.0048 2	546.17 42	103.14 2
46	30 9	3105.0 34	230.79 16	0.0008 23	0.0008 68	0.0981 74	0.0237 88	234.24 54	2840.5 77	11255. 19	0.0046 55	269.20 68	113.95 45
47	32 0	1788.4 16	194.50 6	0.0003 65	0.0020 45	0.1312 29	0.0182 75	176.42 38	1072.6 89	4770.2 88	0.0035 58	779.23 3	97.696 51
48	33 4	3535.7 77	75.145 52	0.0003 53	0.0088 19	0.0325 52	0.0073 62	163.17 94	1982.6 45	6150.9 33	0.0016 16	399.92 67	186.27 13
49	33 5	1889.4 83	121.57 59	0.0001 86	0.0038 32	0.0390 53	0.0028 8	213.38 56	5999.3 29	2356.8 45	0.0022 05	720.08 92	177.40 87
50	33 6	1704.0 31	107.96 95	3.34E- 06	0.0002 86	0.0708 72	0.0066 28	144.26 19	7610.7 58	6111.0 71	0.0039 84	419.81 04	165.12 76
51	33 8	1977.0 03	72.959 7	5.53E- 05	0.0001 48	0.0898 53	0.0094 42	234.93 64	4923.3 31	13733. 94	0.0022 64	349.28 64	149.51 72
52	34 3	1522.6 12	120.97 69	6.15E- 06	0.0027 88	0.0337 05	0.0072 72	132.46 31	7311.5 4	1216.2 72	0.0036 99	666.72 84	60.198 42
53	35 1	2244.6 33	77.341 21	2.7E- 07	0.0014 55	0.1214 94	0.0049 74	175.08 31	3065.7 29	13844. 56	0.0048 77	251.14 13	95.222 66
54	35 3	3004.6 39	95.990 59	1.83E- 06	0.0044 21	0.0309 52	0.0014 08	137.45 07	7851.8 03	12565. 16	0.0010 46	498.26 72	106.26 41
55	35 4	2763.5 07	114.88 29	8.88E- 07	0.0003 38	0.0851 07	0.0163 28	213.30 14	1648.6 74	6337.0 09	0.0030 8	747.35 12	108.52 86
56	36 0	1900.8 85	59.936 31	3.6E- 06	0.0030 65	0.1323 87	0.0182 23	176.98 09	4239.0 07	5993.9 45	0.0034 73	363.67 91	62.319 35
57	36 4	3009.7 95	197.36 57	7.12E- 05	0.0003 02	0.1540 28	0.0060 15	161.99 29	1314.7 56	3290.9 24	0.0044 06	488.16 1	165.95 88
58	37 6	1749.6 04	178.49 02	3.54E- 07	0.0017 09	0.1177 94	0.0198 7	283.77 54	1238.6 06	11372. 6	0.0016 87	673.74 33	105.54 04
59	37 8	2053.1 53	202.62 39	0.0002 52	0.0017 64	0.0624 57	0.0049 44	255.77 69	6222.2 81	14769. 8	0.0043 26	446.30 4	101.06 21
60	37 9	2438.7 82	81.359 97	0.0007 25	0.0066 25	0.0946 14	0.0018 97	136.10 97	6360.2 15	10563. 94	0.0011 15	412.11 16	88.488 75
61	38 9	2851.0 27	265.30 14	1.67E- 07	0.0008 56	0.0728 8	0.0168 9	152.25 78	1342.2 85	9190.4 2	0.0019 78	212.06 32	145.57 43
62	40 2	1665.1 31	91.903 69	2.6E- 05	0.0017 18	0.0838 12	0.0016 86	283.31 27	3779.5 18	2309.0 21	0.0038 01	239.80 18	65.805 87
63	40 5	3058.0 39	68.758 75	5.91E- 07	0.0017 14	0.1157 19	0.0030 6	150.22 94	2339.1 94	9893.7 02	0.0031 3	297.57 97	68.917 04
64	40 9	1579.4 61	147.52 42	2.78E- 05	0.0002 97	0.1559 66	0.0049 81	290.80 86	2098.5 56	8909.8 36	0.0044 76	366.54 33	65.124 94
65	41 3	2489.8 05	89.672 15	1.07E- 05	0.0004 55	0.0855 5	0.0170 58	156.52 66	7893.9 49	2448.6 23	0.0024 84	567.17 36	138.10 68
66	42 3	1653.9 11	122.81 4	3.23E- 06	0.0002 53	0.0481 07	0.0017 19	154.45 07	1462.5 83	1341.9 14	0.0049 04	321.08 24	73.783 81
67	44 0	1576.6 43	234.33 55	1.89E- 07	0.0013 05	0.0220 23	0.0013 29	188.08 39	7473.5 42	5735.2 35	0.0001 43	218.66 35	74.898 96
68	46 0	1460.6 21	59.775 12	1.07E- 05	0.0001 53	0.0702 86	0.0025 16	241.32 39	7978.8 58	6162.1 74	0.0037 97	450.26 9	99.160 85
69	46 3	2630.4 54	79.844 88	9.59E- 08	9.55E- 05	0.0590 84	0.0040 96	139.73 35	5858.1 45	7108.8 99	0.0037 16	697.39 08	177.69 14
70	46 7	1959.3 01	146.73 14	0.0008 15	0.0023 34	0.1320 5	0.0042 68	242.90 46	7511.2 24	11717. 87	0.0006 31	402.31 12	130.95 09
71	47 4	2210.3 8	274.82 73	1.97E- 07	0.0008 53	0.0833 9	0.0266 53	198.49 11	1490.9 22	7339.2 64	0.0047 74	455.84 05	87.283 95
72	47 5	1654.8 7	90.242 97	4.07E- 05	0.0024 24	0.1397 99	0.0065 64	206.12 16	1540.1 63	5641.5 11	0.0006 8	599.34 58	178.47 13
73	48 5	2006.6 89	212.08 85	1.24E- 05	0.0001 25	0.0868 41	0.0031 45	218.97 83	4880.5 09	2438.2 58	0.0027 18	571.43 48	113.81 94
74	49 1	2599.5 97	127.18 27	0.0002 7	0.0079 43	0.1161 6	0.0012 11	197.50 89	2099.1 62	4513.8 82	0.0005 11	745.11 46	73.375 12
75	49 5	2996.7 52	172.35 28	1.46E- 06	0.0003 23	0.1128 28	0.0287 23	200.63 46	1024.1 7	3010.1 74	0.0021 01	752.86 28	57.582 55
76	49 6	2508.4 85	203.55 87	3.71E- 06	9.93E- 05	0.1109 23	0.0012 77	194.51 83	5503.3 71	14224. 22	0.0001 32	490.07 34	176.72 44
77	49 9	2132.1 85	65.404 52	3.34E- 06	0.0004 84	0.0955 88	0.0030 19	268.66 81	4734.0 17	6381.4	0.0044 75	728.97 57	160.03 54

Table C-4– Sample Crushed Zone Design Characteristics

Crushed Zone Minor Axis Length	Crushed_Perm
419.7096	9.488204
380.9817	4.906837
456.2576	5.373469
188.5875	0.66494
465.8191	7.588374
544.7841	0.297503
447.2726	4.52429
523.6367	6.20356
227.4242	1.388977
398.3938	1.073029
640.6707	1.869771
237.9835	4.753738
652.367	0.265888
268.7695	6.493852
420.4079	2.349305
321.3732	3.445172
365.1662	0.123551
215.6702	1.474441
415.8656	8.173929
232.1541	0.279959
454.2352	9.565221
483.7506	0.160229
817.8438	0.129449
643.4296	0.283157
299.1224	0.113047
200.6905	2.633445
310.3916	0.289993
247.6645	0.548329
240.4038	8.536211
476.0158	0.304773
390.9839	3.142337
628.3549	0.110911
667.1741	9.506696
370.2252	1.038116
426.854	9.858823
159.5473	0.150034

249.8985	6.446185
493.0168	0.222304
363.3399	1.781185
326.2219	1.138113
344.5534	0.862542
171.8391	0.636629
630.559	8.331648
411.8514	4.23518
405.0044	1.590152
544.3006	0.140494
565.7243	2.756334
302.3173	0.143168
515.7398	2.471179
397.2031	8.544417
292.7782	0.38966
961.4845	2.587176
240.305	0.179259
228.1062	0.103427
601.9591	0.11034
194.4005	8.107466
380.2135	4.15797
541.9515	1.207979
342.1233	0.111243
506.7791	1.654112
489.2863	8.86958
379.0705	0.547266
398.3688	4.847895
287.6367	8.981666
274.1988	2.489079
381.0316	0.600532
343.1027	2.152508
313.4881	1.587179
480.5173	0.152311
330.974	7.960276
445.931	3.838382
727.8871	2.704554
887.9265	0.200762
327.1937	0.181502
255.8622	0.189166
346.4159	7.898967

395.5758	0.183309
234.481	8.409818
207.6922	5.003497
263.7098	3.33848
793.8912	0.17767
222.0106	3.269874
505.5375	0.640875
344.2877	2.660071
302.5214	6.595868
261.2903	1.027182
369.452	0.259721
171.7655	0.973134
380.6968	1.732838
617.3598	0.355967
168.3475	2.79786
405.489	7.864672
238.0892	4.808375
300.7514	4.305161
265.8342	0.26014
513.7111	2.466138
315.2791	2.871254
342.4891	0.622907
222.574	6.882082
188.5257	0.740407
310.5323	0.766205
735.4554	0.211975
346.7762	0.939588
371.3832	0.574139
725.0576	0.190873
530.6282	6.462058
535.7559	0.202833
611.0979	7.430285
453.3302	0.740444
312.3604	0.241933
625.4531	0.915027
893.1922	3.497607
338.6167	1.197121
359.2964	3.808107
577.6775	0.179193
656.0638	8.339433

281.824	0.800198
238.4502	0.258468
360.1336	4.675714
185.4362	0.128745
357.8872	4.723832
209.8477	0.278938
272.586	0.146606
767.5924	0.211202
281.5486	1.123605
679.8784	0.971278
506.5463	7.156871
262.5317	1.383993
288.7266	0.225892
648.9789	1.211201
188.7908	0.14503
460.3233	0.169881
263.2559	0.200941
523.9134	5.402725
346.3845	0.579142
331.1192	0.423681
681.9758	1.092014
169.3332	2.612963
181.1788	6.04908
424.9328	4.137999
1078.652	2.19356
815.2903	0.433655
238.6734	6.690846
963.9907	0.948091
615.1105	3.480205
599.294	0.527671
397.1329	5.367218
613.7268	2.21924
103.6395	0.034622
329.151	0.007652
335.9156	0.022056
530.247	0.018703
951.164	0.004803
639.228	0.020959
374.153	0.007904
510.636	0.047752

851.231	0.013117
99.7118	0.009927
168.961	0.013771
492.092	0.029716
125.826	0.023612
177.359	0.015819
312.856	0.011347
563.653	0.011064
346.921	0.000552
127.242	0.005043
695.627	0.044707
263.434	0.040270
156.138	0.007073
144.357	0.046120
252.151	0.018914
105.132	0.014172
532.463	0.007327
1034.3	0.013768
535.02	0.046591
356.174	0.006459
893.834	0.027401
559.624	0.010655
213.663	0.010983
128.144	0.018448
544.189	0.016105
158.79	0.006260
698.375	0.006195
249.089	0.009763
125.777	0.001562
459.056	0.017885
464.499	0.029188
387.088	0.013405
656.877	0.003610
338.016	0.040758
74.8236	0.016558
567.662	0.020334
402.727	0.003671
802.674	0.008835
625.443	0.009335
260.016	0.003652

316.599	0.004831
478.493	0.012034
312.196	0.019419
206.308	0.018012
153.431	0.033848
500.536	0.002289
227.742	0.046199
716.603	0.028017
390.092	0.011532
418.858	0.009801
1180.95	0.039702
779.395	0.005737
512.55	0.011366
489.507	0.004080
802.064	0.003408
207.305	0.004816
886.279	0.004272
225.333	0.007997
797.037	0.002114
808.178	0.048022
253.002	0.001672
318.261	0.007711
529.485	0.001296
286.418	0.001363
756.636	0.007819
968.933	0.004504
174.906	0.001912
226.218	0.025087
890.792	0.001408
541.824	0.048571
277.345	0.001938
61.2104	0.027916
249.008	0.046618
542.708	0.047330
865.578	0.042783
210.918	0.007565
976.11	0.006140
853.026	0.014593
255.406	0.002217
584.066	0.003162

944.098	0.016558
96.0563	0.018999
340.27	0.049260
358.158	0.014487
542.07	0.045279
235.484	0.003275
680.041	0.029389
388.63	0.019211
961.275	0.002119
578.253	0.024807
740.344	0.006272
420.801	0.006918
522.387	0.010284
515.269	0.004268
283.3499	0.138058
660.4529	0.154205
582.882	0.106316
520.6506	0.232692
756.3703	0.120623
295.0067	0.548674
421.6622	0.18565
428.0505	0.430258
620.1134	0.187441
274.0911	0.456495
616.0714	0.724579
345.3587	0.630116
1048.425	0.105471
173.3489	0.561758
935.0195	0.105095
430.6995	0.10683
510.5417	0.138602
344.3678	0.11884
267.7472	0.200535
273.5783	0.675152
724.5121	0.11908
551.9751	0.122683
408.1911	0.454162
320.3538	0.113033
240.1162	0.162765
224.8866	0.685257

402.3869	0.504079
265.1637	0.315134
716.5065	0.143798
522.2501	0.664187
367.0183	0.237585
805.6375	0.290831
267.992	0.100386
477.3052	0.167632
866.9018	0.111294
547.4755	0.189538
496.5867	0.693755
214.4609	0.32212
622.6445	0.322063
428.5438	0.345883
580.5519	0.135542
570.7006	0.404095
209.8418	0.377315
403.3952	0.472938
483.9938	0.313432
874.5059	0.25078
391.86	0.176317
529.0951	0.210765
651.3397	0.224006
291.2054	0.192014
292.0111	0.251746
410.3922	0.676367
379.8039	0.128121
189.4018	0.107348
746.3756	0.197484
357.2383	0.376149
790.389	0.113161
393.0792	0.135611
670.0976	0.102961
596.3696	0.101042
315.2756	0.173527
225.4097	0.644285
357.2698	0.603722
606.8064	0.22481
476.9685	0.265548
273.6957	0.309732

Table C-5– Sample Transverse Design Characteristics

Hydraulic Fracture Spacing	Frac Half Length	Hydraulic Frac Permeability
209.8548	567.6027	965.4364
125.1797	361.7726	1691.687
103.6949	471.0038	236.3375
123.9289	295.4575	406514.9
109.1764	360.2242	32166.74
145.9243	478.2708	5682.87
118.6993	546.4589	5628.275
119.0083	482.4208	28645.75
175.4415	349.3807	49119.92
152.7176	342.38	14078.2
147.8471	546.9543	143.0394
136.8405	253.449	3924.2751
127.0845	473.8017	2207.184
154.5425	403.5185	807994.3
107.4376	365.3125	121121
133.9055	307.0891	409905.7
136.9373	434.5576	41628.05
226.9426	348.1714	45.081749
244.4268	151.7865	6219.2469
157.888	349.733	48778.458
101.3004	404.4217	8004.4606
151.1721	365.091	4769.229
142.6237	620.616	635781.25
146.7617	579.5872	850935.02
234.637	338.2509	2524.2226
144.1423	279.0272	1246.125
137.3544	367.6579	6398.7575
132.6774	347.4492	2839.904
165.8786	341.9148	35.83861
178.5059	327.5915	733.9645
150.3784	548.4129	3754.507
112.2062	519.7374	28406.11
170.5001	608.3448	16621.24
142.3943	708.5873	34048.61
117.2286	310.6897	23213.512
172.311	347.6033	1433.547

156.1866	367.9942	11598.64
284.0944	459.4784	25202.846
129.1603	447.6713	289.40887
152.705	363.1524	1330.4582
137.389	349.752	625245.9
150.1447	224.7945	55092.283
100.1312	305.6276	818.53435
119.1427	370.8418	4107.863
250.2927	752.1342	75523.598
178.8416	444.5616	84396.4
188.659	683.5441	10551.624
173.7251	249.6179	2777.0588
107.8365	335.7357	1298.934
130.5096	293.101	12434.42
216.4222	497.5207	1894.9596
163.8894	682.7356	3037.248
161.1744	233.8906	19599.559
223.7069	363.3007	162.35819
148.423	631.0481	116161.25
106.2825	299.3526	36588.087
175.9845	356.4691	3481.91
121.9391	444.6701	484144.5
265.894	618.0345	26269.914
142.7255	389.675	89207.1
264.2096	743.6112	83281.624
118.4595	382.3253	35240.08
149.3883	429.1875	528928.3
165.3911	358.5001	1053.988
135.4782	372.8888	210.93985
175.2745	317.3735	108629.5
228.7743	518.8533	17543.536
138.3145	316.4815	29.9924
165.7785	536.78	101880.8
197.174	360.4321	671548.08
109.4558	392.8176	37644.5
194.3692	649.5241	8989.6458
112.3782	614.4156	9288.746
115.7762	422.8917	48488.72
182.7587	411.1212	488392
130.2027	269.246	72751.108

170.5244	352.0951	35019.523
277.6076	285.9343	4734.7909
123.0987	403.59	772401.5
101.0888	294.9071	1829.686
124.0455	616.5506	336675
138.802	473.2561	5107.334
228.9886	487.218	207696.84
134.732	383.0741	55344.934
160.6158	316.2279	79180.427
108.871	377.4316	833752.3
188.831	472.8007	5160.05
122.6896	281.5625	61399.25
158.6237	401.4773	60623.23
177.4909	646.2554	24723.04
120.2482	281.8139	1338.142
126.7153	376.2059	862336.7
148.8057	382.7208	1063.388
125.3131	346.0657	9432.428
166.1464	361.1055	34853.23
142.6975	476.4788	34333.5
108.7713	347.5585	1191.248
183.4763	408.8963	60155.08
191.9701	466.8829	13209.57
134.6613	300.9179	56027.94
142.8449	447.5254	2983.659
103.5641	601.0316	6680.671
123.8486	354.9977	2285.67
116.0573	371.4844	248524.8
164.7858	660.0041	2086.068
180.896	636.4862	2218.246
131.5037	426.2454	7117.753
191.6625	631.0784	25068.82
169.9988	516.3834	143518.7
140.5622	352.443	711459.4
104.2422	502.0145	568958.2
146.7387	714.9251	65896.39
112.8722	383.2658	3868.899
128.3201	300.8874	859679.6
157.5484	581.8607	84636.75
115.776	586.2098	1331.35

132.105	366.1592	893870.9
154.675	364.3304	6604.511
166.6904	430.8938	4118.613
132.4544	310.9974	4404.767
109.7521	394.555	66548.44
160.8832	349.2896	20096.97
194.7043	424.585	1744.624
141.3068	525.6108	254263.3
150.8296	370.2619	59490.56
152.9726	554.2026	392228.3
106.5721	412.6686	682244.7
150.9557	374.6456	108311
154.675	364.3304	6604.511
124.3876	558.3186	117664.2
186.0938	406.5362	6702.826
96.24942	410.4601	4064.836
164.5349	376.9903	354299.3
129.1072	422.8571	526655.1
200.4082	459.1391	649888.9
190.3936	466.7509	3162.185
141.6411	537.7628	18443.54
169.3332	333.5803	1641.499
119.0604	321.8534	124828.3
144.8635	471.7552	121102.4
194.1574	789.8258	76165.55
107.1524	652.9058	3230.664
184.1195	375.669	1298.911
129.1059	686.5719	30264.99
102.5184	545.159	4278.389
179.7882	622.0526	4595.86
182.6811	579.8104	2418.059
118.0244	483.6388	1124.846
234.23	242.99	25058.58
287.30	172.58	99062.61
157.80	136.84	24.42
110.03	584.13	12.92
175.42	557.25	44.43
267.70	412.41	93456.73
214.92	281.71	436.40
172.33	371.02	12.76

275.51	631.71	596.07
281.50	115.57	6064.58
278.55	478.19	23.56
107.78	218.94	148.94
214.66	186.85	7249.90
276.73	198.63	996.71
120.64	211.51	28.31
203.08	358.91	50.56
183.09	107.63	421.72
193.67	128.16	455.22
244.75	507.51	15.22
266.57	269.04	798126.47
268.59	303.77	149470.44
169.69	153.68	42062.74
241.13	255.91	1242.98
201.05	172.38	236.36
283.26	410.50	1028.21
162.95	628.38	38.32
225.52	362.85	8624.83
165.95	245.71	6099.22
193.18	448.69	121.81
104.48	253.08	3250.71
226.77	207.93	12295.79
225.29	156.51	46378.22
161.65	359.93	303697.24
126.01	135.63	38.55
262.86	428.02	25.89
166.60	190.60	478217.21
144.88	115.42	12.34
217.21	363.87	1226.39
226.68	282.37	479.66
258.10	264.72	245.48
181.97	571.33	10.19
293.80	305.67	180546.26
208.31	121.40	1709.03
143.41	305.44	2364.87
172.09	250.97	183592.05
128.61	403.20	210.22
171.62	343.82	43919.66
110.57	113.70	453.97

108.87	118.71	16.28
125.51	297.77	88.47
194.54	273.83	229.09
286.39	293.74	5399.89
175.41	307.13	25.23
253.53	130.75	6011.31
241.18	351.59	9347.63
242.33	302.71	9196.93
125.68	201.48	27507.23
291.52	294.64	41818.82
238.05	393.18	38047.56
155.18	354.44	41737.52
289.59	380.44	230324.47
128.53	170.86	18.18
271.72	476.07	96.81
177.86	144.18	7601.25
217.14	432.33	6036.98
152.20	210.27	27.52
140.08	120.67	38.67
136.68	209.19	434.47
182.55	122.82	19.75
175.37	226.67	2052.13
106.71	128.50	3842.74
235.70	240.26	18.70
202.10	474.69	86.04
231.75	503.84	235002.46
258.25	244.59	1387.54
265.51	155.44	65904.85
281.67	499.17	50.61
278.37	270.97	1850.68
118.38	171.50	114.87
101.96	140.10	10.44
171.92	167.75	321705.76
245.50	395.31	599.66
289.42	327.28	26465.24
165.04	175.48	27387.50
116.40	478.52	25.59
163.63	380.46	138076.35
299.53	294.37	39619.79
142.82	204.24	13.99

206.25	561.42	71.31
190.39	159.95	2175.65
254.19	338.89	990148.43
140.57	122.89	10540.37
254.15	455.01	1843.05
226.45	112.31	83.44
234.08	382.90	2439.38
291.44	380.31	22.64
299.82	371.78	113622.96
205.31	291.16	477.72
151.05	501.33	10.60
190.97	205.45	8319.82
173.45	316.27	54.85
224.35	610.98	11.96
2.02E+02	4.30E+02	4.71E+05
1.98E+02	4.70E+02	4.67E+03
2.50E+02	3.83E+02	6.09E+04
2.44E+02	5.51E+02	5.69E+03
1.42E+02	4.85E+02	1.88E+03
1.84E+02	3.88E+02	1.12E+05
2.34E+02	7.44E+02	1.17E+02
2.29E+02	4.76E+02	9.23E+05
3.10E+02	2.28E+02	3.65E+05
2.06E+02	3.12E+02	1.86E+04
1.16E+02	3.89E+02	1.11E+05
1.44E+02	2.82E+02	1.32E+04
2.50E+02	7.35E+02	4.71E+03
1.73E+02	2.84E+02	1.11E+04
1.43E+02	7.57E+02	2.61E+03
2.58E+02	4.49E+02	1.20E+04
1.56E+02	3.88E+02	1.93E+05
1.29E+02	3.58E+02	4.89E+03
2.68E+02	3.37E+02	1.62E+05
2.74E+02	2.66E+02	1.45E+04
2.17E+02	3.47E+02	1.89E+05
2.37E+02	4.72E+02	4.77E+05
2.04E+02	3.52E+02	1.27E+03
1.92E+02	3.04E+02	1.59E+02
3.00E+02	2.10E+02	2.08E+05
1.25E+02	2.06E+02	4.44E+04

1.26E+02	3.96E+02	2.66E+04
1.99E+02	3.12E+02	5.42E+03
2.15E+02	5.53E+02	8.91E+03
2.18E+02	4.72E+02	3.03E+02
2.75E+02	3.52E+02	4.29E+04
1.15E+02	3.18E+02	4.71E+04
2.01E+02	2.69E+02	3.31E+04
2.39E+02	5.51E+02	3.45E+05
1.67E+02	4.90E+02	8.01E+03
2.35E+02	3.63E+02	1.66E+02
1.06E+02	3.52E+02	1.72E+05
1.79E+02	2.16E+02	3.67E+02
1.95E+02	3.79E+02	8.87E+03
2.68E+02	5.18E+02	6.57E+03
1.38E+02	3.20E+02	2.46E+05
2.38E+02	4.66E+02	2.18E+02
1.50E+02	2.89E+02	3.40E+03
1.12E+02	4.15E+02	8.35E+03
1.10E+02	4.26E+02	1.44E+02
1.17E+02	4.82E+02	8.15E+05
1.31E+02	3.80E+02	3.95E+02
1.06E+02	3.68E+02	5.02E+05
1.63E+02	5.53E+02	1.77E+03
2.08E+02	4.30E+02	6.33E+05
2.43E+02	3.36E+02	2.02E+03
1.71E+02	3.32E+02	1.43E+03
1.19E+02	3.48E+02	5.37E+03
1.58E+02	3.02E+02	1.41E+02
1.33E+02	4.42E+02	1.06E+03
1.67E+02	2.27E+02	2.00E+03
1.65E+02	6.04E+02	3.24E+04
1.64E+02	3.35E+02	7.91E+05
1.79E+02	3.28E+02	2.04E+03
1.28E+02	4.66E+02	6.50E+05
1.21E+02	3.64E+02	1.11E+04
2.11E+02	2.49E+02	1.15E+05
2.23E+02	2.48E+02	2.15E+03
2.17E+02	4.06E+02	2.63E+03
1.32E+02	3.09E+02	1.38E+05
1.47E+02	2.18E+02	8.01E+02

1.08E+02	2.12E+02	6.00E+03
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Table C-6– Sample Error Filter Data Set

	edg e_l	h	k_ m	k_f	phi _m	phi _f	Ti	Pi	De pth	C	Lan g_P	Lan g_V	Psf	Frac ture _S	HF _s	xf	k_ HF	cz_mi nor_le ngth	crush ed perm
1	204 6.8 17	98. 292 91	2.9 3E- 05	0.0 005 2	0.1 144 64	0.0 097 66	205 .27 83	759 6.8 21	112 90. 97	0.0 004 44	222 .35 42	154 .34 78	365 1.4 16	31.1 451 8	175 .44 15	349 .38 07	4.6 912 58	227.42 42	1.388 977
2	152 7.1 76	72. 588 16	0.0 007 05	0.0 013 84	0.1 224 11	0.0 038 2	261 .71 51	264 2.8 82	642 4.4 12	0.0 049 51	483 .14 52	194 .34 28	105 3.0 55	2.93 057 2	152 .71 76	342 .38 47	4.1 485 47	398.39 38	1.073 029
3	136 8.4 05	86. 425 97	1.5 8E- 06	0.0 088 96	0.1 477 53	0.0 029 42	290 .85 83	195 3.9 41	623 1.8 25	0.0 003 42	746 .32 19	135 .84 46	159 .33 32	12.1 011 6	136 .84 05	253 .44 9	3.5 937 59	237.98 35	4.753 738
4	232 9.8 82	64. 193 8	7.3 7E- 05	0.0 008 38	0.0 850 92	0.0 233 1	220 .34 85	123 5.0 07	691 6.2 26	0.0 039 77	207 .86 65	156 .36 34	138 .75 15	17.3 468 9	127 .08 45	473 .80 17	3.3 438 39	652.36 7	0.265 888
5	208 9.3 87	168 .49 68	3.2 6E- 07	0.0 052 1	0.1 571 2	0.0 081 66	138 .32 88	219 9.7 04	114 45. 29	0.0 011 3	449 .37 93	181 .86 5	953 .22 87	35.4 757 6	157 .88 8	349 .73 3	4.6 882 28	232.15 41	0.279 959
6	302 7.8 32	122 .57 86	7.0 1E- 06	0.0 011 62	0.1 477 46	0.0 015 83	245 .86 21	475 6.3 41	762 8.9 8.9	0.0 017 95	494 .90 17	174 .55 69	158 4.5 17	6.37 114 5	129 .16 03	447 .67 13	2.4 615 12	363.33 99	1.781 185
7	205 3.1 53	202 .62 39	0.0 002 52	0.0 017 64	0.0 624 57	0.0 049 44	255 .77 69	622 2.2 81	147 69. 8	0.0 043 26	446 .30 4	101 .06 21	210 0.6 76	13.7 689 9	175 .98 45	356 .46 91	3.5 418 18	380.21 35	4.157 97
8	146 0.6 21	59. 775 12	1.0 7E- 05	0.0 001 53	0.0 702 86	0.0 025 16	241 .32 8.8	797 8.8 74	616 2.1 97	0.0 037 9	450 .26 9	99. 160 85	340 .08 22	5.26 009 4	175 .27 45	317 .37 35	5.0 359 48	381.03 16	0.600 532
9	198 7.0 85	185 .88 96	0.0 002 09	0.0 005 78	0.0 782 79	0.0 024 98	210 .23 53	705 4.6 06	438 3.2 47	0.0 045 59	334 .35 23	72. 847 09	699 .53 13	15.1 633 3	154 .67 5	364 .33 04	3.8 198 41	238.45 02	0.258 468
10	160 8.8 32	239 .26 41	0.0 003 34	0.0 090 38	0.0 633 33	0.0 035 23	224 .55 35	238 6.7 66	815 3.5 92	0.0 032 11	251 .66 78	82. 033 2	840 .92 98	36.3 182 9	160 .88 32	349 .28 96	4.3 031 31	209.84 77	0.278 938
11	342 3.3 58	287 .64 56	0.0 003 56	0.0 007 81	0.0 323 8	0.0 160 2	257 .03 8.4	704 8.4 3	464 6	7.7 2E- 06	633 .21 .80	136 .80 1.5	351 1.5 7	4.63 266 .57	266 .57 .04	269 .04 72	5.9 020 72	263.43	0.040 270
12	343 5.6 15	54. 81 05	5.9 4E- 05	0.0 268 82	0.0 809 5	0.0 245 1	174 .97 7.2	580 7.2 3	295 6	7.4 9E- 06	491 .52 81	63. 81	282 9.8 1	14.3 0	278 .37	270 .97	3.2 673 31	541.82	0.048 571
13	236 1.2 49	149 .01 9E- 06	3.9 007 23	0.0 146 81	0.1 027 36	0.0 015 92	208 .45 19	458 3.2 3	111 95. 02	0.0 011 48	596 .93 9	155 .39 86	106 8.1 84	33.2 070 1	202	430	5.6 730 21	283.34 99	0.138 058
14	171 3.0 69	52. 044 58	1.3 1E- 06	0.0 001 31	0.0 670 17	0.0 015 92	178 .29 94	144 8.4 12	887 0.3 12	0.0 048 88	266 .47 86	129 .85 36	592 .46 76	23.1 212 2	206	312	4.2 695 13	274.09 11	0.456 495
15	195 9.3 25	76. 942 06	3.9 3E- 06	0.0 042 88	0.1 511 99	0.0 230 85	210 .02 98	166 1.4 2	138 38. 79	0.0 043 78	538 .99 77	85. 419 38	109 .45 05	16.2 963 7	131	380	2.5 965 97	391.86	0.176 317
16	223 2.9 37	54. 894 41	8.9 2E- 06	0.0 028 92	0.1 409 42	0.0 066 19	272 .98 47	308 1.4 8	345 3.3 52	0.0 002 54	322 .10 24	58. 377 25	129 6.7 31	3.93 475 6	223	248	3.3 324 38	357.26 98	0.603 722