

**THE ECONOMIC FEASIBILITY OF ENHANCED COALBED METHANE
RECOVERY USING CO₂ SEQUESTRATION IN THE SAN JUAN BASIN**

A Thesis

by

ANGENI AGRAWAL

Submitted to the Office of Graduate Studies of
Texas A&M University
in partial fulfillment of the requirements for the degree of

MASTER OF SCIENCE

May 2007

Major Subject: Petroleum Engineering

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Approved by:

Co-Chairs of Committee,	Richard Startzman
	Robert Wattenbarger
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ABSTRACT

The Economic Feasibility of Enhanced Coalbed Methane Recovery Using CO₂

Sequestration in the San Juan Basin. (May 2007)

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Co-Chairs of Advisory Committee: Dr. Richard Startzman
Dr. Robert Wattenbarger

Carbon dioxide emissions are considered a major source of increased atmospheric CO₂ levels leading towards global warming. CO₂ sequestration in coal bed reservoirs is one technique that can reduce the concentration of CO₂ in the air. In addition, due to the chemical and physical properties of carbon dioxide, CO₂ sequestration is a potential option for substantially enhancing coal bed methane recovery (ECBM).

The San Juan Fruitland coal has the most prolific coal seams in the United States. This basin was studied to investigate the potential of CO₂ sequestration and ECBM. Primary recovery of methane is controversial ranging between 20-60% based on reservoir properties in coal bed reservoirs¹⁵. Using CO₂ sequestration as a secondary recovery technique can enhance coal bed methane recovery up to 30%.

Within the San Juan Basin, permeability ranges from 1 md to 100 md. The Fairway region is characterized with higher ranges of permeability and lower pressures. On the western outskirts of the basin, there is a transition zone characterized with lower ranges of permeability and higher pressures. Since the permeability is lower in the transition

zone, it is uncertain whether this area is suitable for CO₂ sequestration and if it can deliver enhanced coal bed methane recovery.

The purpose of this research is to determine the economic feasibility of sequestering CO₂ to enhance coal bed methane production in the transition zone of the San Juan Basin Fruitland coal seams. The goal of this research is two-fold. First, to determine whether there is a potential to enhance coal bed methane recovery by using CO₂ injection in the transition zone of the San Juan Basin. The second goal is to identify the optimal design strategy and utilize a sensitivity analysis to determine whether CO₂ sequestration/ECBM is economically feasible.

Based on the results of my research, I found an optimal design strategy for four 160-acre spacing wells. With a high rate injection of CO₂ for 10 years, the percentage of recovery can increase by 30% for methane production and it stores 10.5 BCF of CO₂. The economic value of this project is \$17.56 M and \$19.07 M if carbon credits were granted at a price of \$5.00/ton. If CO₂ was not injected, the project would only give \$15.55 M.

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CHAPTER I

INTRODUCTION

Coal Bed Methane

As an unconventional resource, coal bed reservoirs contain a significant amount of methane, accounting for 10% of the total natural gas reserves in the United States¹. A coal bed reservoir differs from a conventional reservoir because of its dual porosity system, its method of production, and its phenomenon of pressure dependent permeability. In addition, the surface area of coal on which the methane is adsorbed is very large, holding up to five times the volume of gas contained in a conventional sandstone gas reservoir.

Dual Porosity

Coal is heterogeneous and is characterized by macro pores and micro pores. The macro pores are known as cleats, which is a well defined network of natural fractures, subdivided into face cleats and butt cleats. The flow regime through the cleat system is characterized by Darcy flow. Initially, it is assumed that cleats are 100% saturated with water with no free gas and methane is adsorbed to the surface of coal². The micro pores are the matrix system, where gas constituents such as methane and carbon dioxide reside on the surface of the coal and undergo a process of adsorption and desorption by means of diffusion. Adsorption and desorption of gas from the surface of methane are primarily controlled by the increase and decrease of reservoir pressure.

This thesis follows the form and style of the *Journal of Petroleum Technology*.

Methane Production

If water is present in the cleat system, primary production initially goes through a process of dewatering. This dewatering process reduces the reservoir pressure, causing a reduction in the partial pressure of gas from the matrix of the coal. Eventually the reservoir reaches a critical pressure where desorption of methane begins, which can take months or even years to reach. As the pressure decreases, the methane desorbs from the coal surface and flows through fractures towards the well bore.

Pressure Dependent Permeability

One of the unique characteristics of coal bed methane is the phenomenon of pressure dependent permeability. As the reservoir pressure decreases, the cleat permeability increases. This is due to coal matrix shrinkage with pressure drawdown, causing the cleats to open and increasing the ability of flow. The two effects of cleat compression and matrix shrinkage act in opposite directions on permeability and this mathematical expression is displayed in Equation 1.

$$-d\phi = -\frac{1}{M}dp + \left[\frac{K}{M} + f - 1 \right] \gamma dp - \left[\frac{K}{M} - 1 \right] \alpha dT. \quad \text{Equation 1}$$

The term in dT is a temperature expansion/contraction term. This is directly analogous to matrix shrinkage, where cleat width increases as gas desorbs during pressure drawdown³.

This phenomenon allows for a possible consideration for CO₂ sequestration due to the impact of matrix swelling. When CO₂ is injected into the coal, the matrix of the coal tends to swell. This swelling reduces the width of the cleats, decreasing the permeability.

If permeability increases with pressure drawdown, then the cleat system can handle the matrix swelling caused with CO₂ sequestration. For this study, the Palmer & Mansoori model is used to account for pressure dependent permeability.

Pressure Dependent Porosity

Along with pressure dependent permeability, porosity tends to increase with decreasing reservoir pressure. The total horizontal stresses reduce because of matrix shrinkage and a reduction in pore pressure. The behavior of porosity with respect to permeability is displayed in the equation below³.

$$\frac{k}{k_0} = \left(\frac{\phi}{\phi_0} \right)^3, \quad \text{Equation 2}$$

As mentioned above, pressure dependent porosity is beneficial for accounting for matrix swelling caused by CO₂ sequestration. This is also represented by the Palmer and Mansoori method⁴.

ECBM/CO₂ Sequestration Process

Based on the Langmuir isotherm, carbon dioxide has a higher affinity to the coal matrix compared to methane. Therefore, coal can adsorb 2-3 times more volumes of carbon dioxide than methane. Since carbon dioxide has a higher affinity to coal, it displaces the methane. The injection of CO₂ maintains the reservoir pressure, displacing methane into the cleat system, improving the ultimate recovery.

Allison Unit CO₂ – ECBM Pilot

The Allison Unit is the first and only multi-well, multi-year CO₂ -ECBM field pilot in the world today, and represents a unique opportunity to study and understand the technology. This unit is located on the northern part of the San Juan Basin and was investigated by Burlington Resources. Even though it is not located in the Fairway of the San Juan Basin, it has an average initial permeability of 100 md and an initial porosity of .25%⁵. The Allison Unit has four CO₂ injection wells and seven methane production wells drilled with 320 acre spacing. The production wells were drilled in the late 1980's and injection was investigated five years after production. The huff and puff method was initially implemented by injecting CO₂ and shutting in the wells for 6 months. This method was detrimental for gas production. Some of the causes of reduction in gas production were due to water encroachment and contact with bypassed reservoir area⁶. Another method investigated was continuous injection of carbon dioxide and production of methane. In this scenario, there was enhanced methane production⁶. However, the results were preliminary with limited operational data and this pilot is an opportunity to explore the potential in other regions of the San Juan Basin⁶. In the Allison unit, the permeability was higher and pressures were lower, but it is uncertain if a region with lower permeability and higher pressures would also give any incremental methane production with CO₂ sequestration. A particular area to investigate is the transition zone in the San Juan Basin, where average initial permeability is 1 md.

San Juan Basin

The San Juan Basin is the most prolific coal bed methane development accounting for over 75% of the total worldwide CBM production⁶. The San Juan Basin has coal beds

dated to the Cretaceous period. The permeability of this basin ranges from 1-100 millidarcy. On the outskirts of the Fairway seen in yellow in the Figure 1 below, there is a transition zone where average initial permeability is 1 md and initial reservoir pressure is 1500 psia. The reason this region was selected for this study was due to its key reservoir properties. If CO₂ sequestration can lead to enhanced coal bed methane recovery in the transition zone, then results of CO₂ sequestration and ECBM will be far greater in the Fairway of the San Juan Basin.

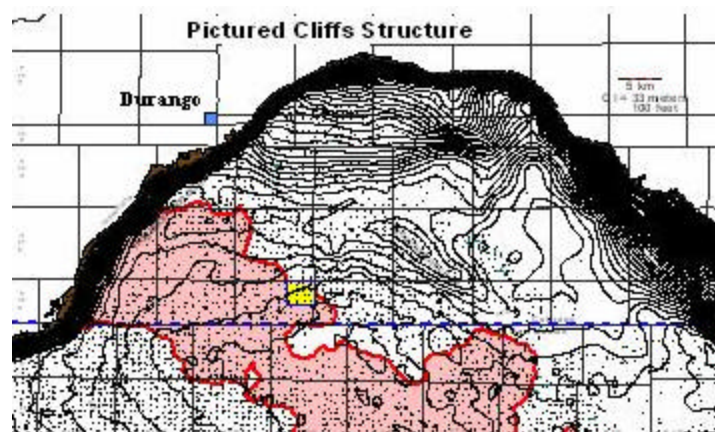


Figure 1: Transition Zone in the San Juan Basin (yellow) and Fairway (red)

Reservoir Selection Criteria

The 640 acre section selected for this research was based on a reservoir selection criterion based on lease, well ownership, pay thickness, connectivity, and location.

In order to avoid unitization issues, the four wells selected are apart of the same lease and are 100% owned by BP. Based on well log analysis, all the wells have an average pay thickness of 50 feet/well and even though there is sufficient pay thickness, often times,

the pay zones can be disconnected. Well logs depicted good connectivity with all four wells based on pay thickness. In addition, the location of the four wells in the transition zone is a good indicator for determining the potential of CO₂ sequestration and ECBM in a lower permeability and higher pressure area and offer implications for the potential results for the rest of the San Juan Basin.

Objective

The objective of my work is to determine if sequestering CO₂ to obtain enhanced coal bed methane production is economically feasible in the transition zone of the San Juan Basin. The only pilot study done on CO₂/ECBM in the San Juan Basin is in the Allison Unit conducted by Burlington Resources. It is still a novice technology and very little field data exists to validate the process and economic potential. The pilot led companies to believe that ECBM/CO₂ represents an opportunity to further study and understand its potential.

There are several constituents of my research, all leading to determine the economic feasibility for CO₂ sequestration.

1. Is there a potential to enhance coal bed methane by CO₂ sequestration in the transition zone of the San Juan Basin which is characterized with lower ranges of permeability?
2. Is there any notable CO₂ sequestered in the process?
3. Can CO₂ Sequestration/ECBM be an economic prospect?
4. What economic situations does this prospect become uneconomical?

In order to accomplish my objectives, I first selected a 4 well, 640 acre section in the San Juan Basin and history matched the production from these wells using CMG GEM simulator. After my reservoir model was calibrated to behave as my reservoir, CO₂ injection was investigated. Once I ran several cases to optimize a design strategy for enhanced methane recovery and CO₂ sequestration, an economic model was developed. Within the economic model, several parameters were considered such as, capital and operating expenditures, royalties, severance tax, and carbon credits. A sensitivity analysis was conducted to determine possible scenarios that could make a project like this uneconomical based on economic risk in gas price and capital and operating expenditures.

I first discuss the initialization of my reservoir model and the technique used to history match the four wells in the San Juan Basin. Then I discuss the methodology used for CO₂ Sequestration and ECBM. I present the results of the simulation runs for the Model Case and the optimal design strategy. To validate this study, I discuss the economic feasibility and sensitivity in different price fluctuations. Finally, based on my results, I draw conclusions on the potential of sequestering CO₂ and enhancing coal bed methane in the San Juan Basin.

CHAPTER II

RESERVOIR MODEL

CMG GEM

Computer Modeling Group (CMG GEM) is a multi-component, multi-phase reservoir simulator used to model coal bed methane reservoirs. It incorporates dual porosity, diffusion time, adsorption and desorption of gas, and coal matrix shrinkage and swelling. The multi-component sorption that occurs on the coal matrix is accounted for by using the Peng-Robinson equation of state. Gas and water flow is simulated by the Darcy model based on relative permeability input data. The sorption time constant indicates the rate at which gas exchanges between the coal matrix and the cleat system⁷. It is important to note that the equilibrium of the diffusion time constant is not adequate with real time due to computations within the simulator. For this research, CMG GEM simulator was used to conduct all simulation runs for history matching, CO₂ sequestration, and forecasting production.

Initializing the Reservoir Model

In order to initialize the reservoir model, I created an appropriate grid size, incorporated geologic data, reservoir data, and pressure and production history for each well.

The grid size of the reservoir model is 10*10*9 grid blocks. This 640 acre representation was surrounded by no-flow boundaries. There are four continuous coal seams that were lumped together simply to reduce computation time for the simulator since it is known that communication among these seams and between wells exist. Geologic maps were created for the reservoir model which includes pay thickness, density of the coal, and top

depths. The reservoir data input for the simulator is displayed in Table 1. In order to conduct history matches for the four wells, production and pressure data were input into the simulator. Production data was directly imported into the simulator. The pressure data provided by BP was well head pressure data, which I used to calculate the bottom hole pressure using fluid levels and perforation data found on well completion design schematics. The calculated bottom hole pressure data was inputted into the simulator.

Table 1. Reservoir Prop.					
Reservoir Thickness	50	feet	Initial Water Saturation (fracture)	100%	
Initial Reservoir Pressure	1550	psia	Reservoir Temperature	120	F
Sorption Volume (CH₄)	555	scf/ton	Initial Mole Fraction of CH₄	100%	
Sorption Volume (CO₂)	709	scf/ton	Initial Mole Fraction of CO₂	0%	
Sorption Pressure (CH₄)	500	psia	Reservoir Drainage Area	160	acres
Sorption Pressure (CO₂)	215	psia	Coal Desorption time	1	day
Rock Density	1.6	gm/cc	Fracture Spacing	0.1	feet
Depth	3225	feet	Average Initial Permeability	1.5	md

Table 1. Rock and Reservoir Properties

History Matching Methodology

In order to accurately history match the four wells, I fixed my calculated bottom hole pressure data and matched my gas rates and water rates. There was a criterion I followed to achieve my objective for history matching. This criterion involved a procedure using history matching parameters to achieve the objective.

Objective

The objective for history matching was to match the cumulative gas production and water production for all four wells within 5% of their history data. This cutoff was an acceptable benchmark for accurate history matching. In order to achieve this objective, each well was history matched individually in order to determine which parameters affected the gas rates and water rates. Once individual matches were achieved, the wells were placed together and adjustments were made for the entire model.

History Matching Parameters

The three key parameters considered to achieve a suitable history match for consideration of CO₂ injection were cleat permeability, cleat porosity, and skin.

Permeability is one of the most important parameters for coal bed methane production⁸. The changes in the cleat permeability are considered to be primarily controlled by the prevailing horizontal stresses⁸. Permeability has a direct relationship with flow rates and was the first parameter considered in order to achieve viable gas rate and water rate matches.

Since it is assumed that the cleats are initially 100% saturated with water while methane is adsorbed to the matrix of the coal, cleat porosity represents the initial water storage in the system. This phenomenon gave leverage on matching water rates effectively.

Skin was considered in order to incorporate all workovers to fine tune gas rate matches. Three out of the four wells in the 640 acre area had some workover done and evidently improved the gas rate matches.

Model Case Results

Figure 2 is a depiction of the history matched cumulative gas rates and water rates for all four wells. The gas rates are on a logarithmic scale, while the water rates are on a Cartesian scale.

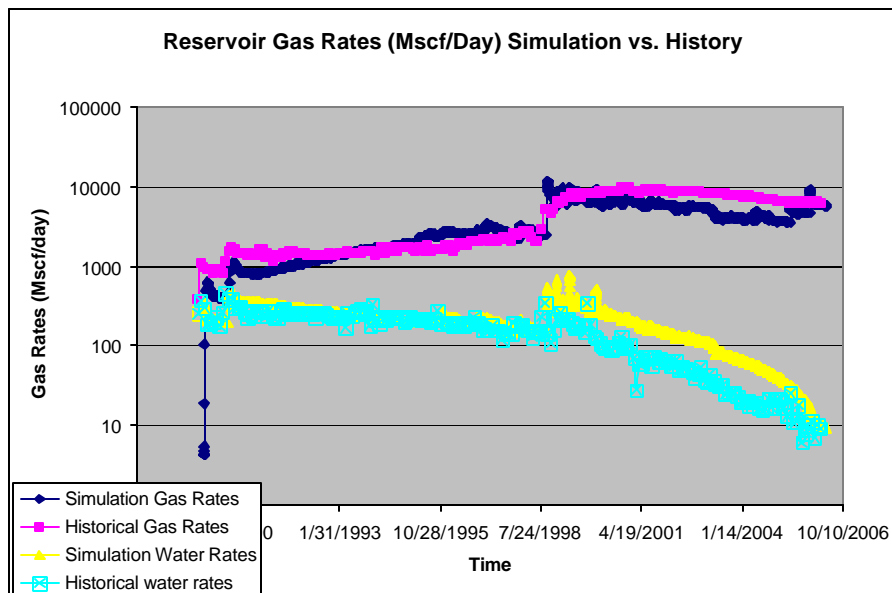


Figure 2. History Matched Cumulative Gas Rates and Water Rates

CHAPTER III

CO₂ SEQUESTRATION/ECBM

Background

Coal bed methane recovery can primarily improve by nitrogen injection and carbon dioxide injection. Although both of these constituents can improve the recovery, their behavior is quite different in coal bed methane and is illustrated in Figure 3.

Nitrogen injection is primarily implemented to improve the recovery of coal bed methane. As seen in the figure below, nitrogen has a significantly lower affinity to coal than methane and carbon dioxide. Physically, nitrogen reduces the partial pressure of methane which allows methane to diffuse from the matrix of the coal with greater ease, hence improving the recovery of coal bed methane at a faster rate.

The injection of CO₂ into coal beds has several advantages: 1) reduces production time of coal bed methane; 2) increases reserves by improving the recovery of CBM; and, 3) sequesters CO₂¹. Carbon dioxide has unique characteristics that allow it to be such a great candidate for ECBM. CO₂ is more adsorptive to coal than methane, adsorbing 2-3 times more CO₂ at a given pressure than methane. In concept, the process of CO₂-ECBM is simple. As CO₂ is injected into a coal reservoir, it is preferentially adsorbed into the coal matrix, displacing the methane that exists in that area. The displaced methane then diffuses into the cleat system, and migrates to the production wells through Darcy flow. The process is relatively efficient in theory and, as implied from the isotherms, should require 2-3 volumes of injected CO₂ per volume of incrementally produced methane⁵.

Based on the figure below, as the reservoir pressure decreases with time, the rate at which methane desorbs increases. Therefore, ideal times for CO₂ injection is at lower pressures. As discussed earlier, as the reservoir pressure decreases, the matrix tends to shrink, increasing the permeability over time. However, with injection of CO₂ the matrix begins to swell which reduces the pathway of flow, decreasing the permeability. In order to determine if a potential for CO₂ sequestration exists, it is imperative that the reservoir reaches an appropriate pressure where it can sustain the swelling of the matrix caused by CO₂ injection. Dealing with a region like the transition zone, where the pressure is initially higher and the permeability is lower, it makes the entire system much more complicated.

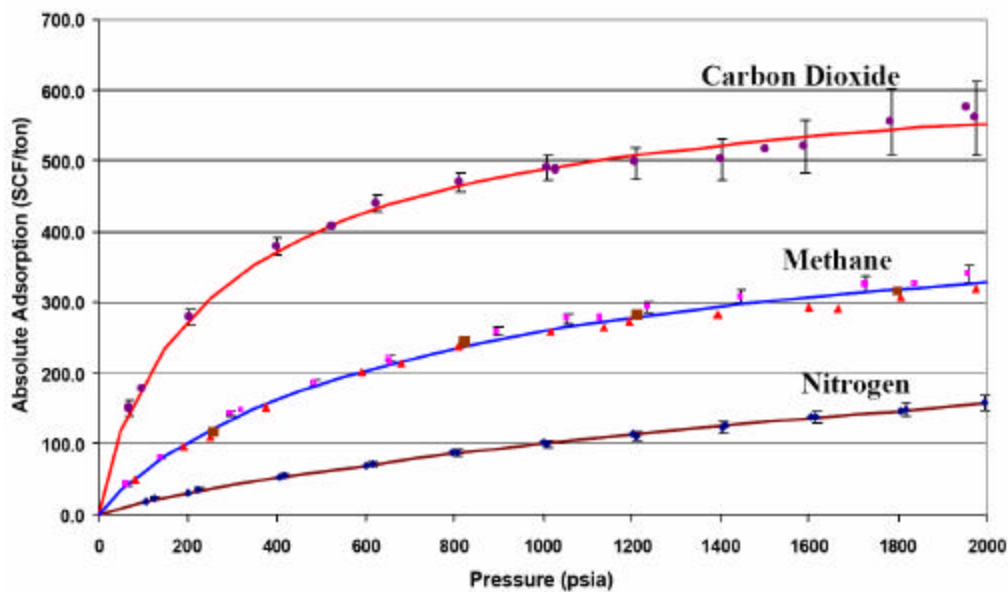


Figure 3. Langmuir Isotherm

CHAPTER IV

DESIGN OPTIMIZATION

Model Case

In order to determine whether CO₂ sequestration and ECBM is economical and results in an improved recovery, it is important to consider how the reservoir behaves without any CO₂ injection. The reservoir recovers 32% of the methane in place by year 2050 with no added stimulation in the forecasted results from CMG GEM simulator. The total cumulative production from year 2020 to 2050 was 10 BCF. Wells 1 and 2 began production in 1990, while wells 3 and 4 began production in 1998. Below is a description of the method I used to find an optimal design scenario.

Optimization Scheme

Before determining the economic feasibility for a CO₂ sequestration and ECBM project, I first found an ideal design scheme based on the optimization of produced methane. In order to determine an optimal design scenario, I considered the location of the injector, the injection pressure, the duration of injection of CO₂, and its effects on the sweep efficiency for methane. For all of the scenarios, I produce all four wells I begin injection of CO₂ from 2008 until 2050.

Injector Location

There are two specific locations investigated for CO₂ injector placement. For both scenarios, the injection pressure was constrained at a maximum of 2500 psia. The injection pressure constraint was set based on the fracture pressure for this reservoir.

Since there are four 160-acre spaced wells, I first considered a pattern similar to a 5-spot inverted pattern with four producers and one injector. Figure 3 and Figure 4 display the two scenarios investigated for injector placement. In these diagrams, the darker shaded region is the area of methane swept from primary recovery, while the lighter shaded region is the area of methane swept due to CO₂ injection. In Figure 4, the secondary recovery area for methane is not as large as expected, primarily due to CO₂ producing in the gas stream very early on due to the proximity of the injector with the production wells. The location of this injector does not seem ideal since it leaves a large amount of methane in the reservoir area and produces a large amount of CO₂ in the gas stream within 10 years of injection.

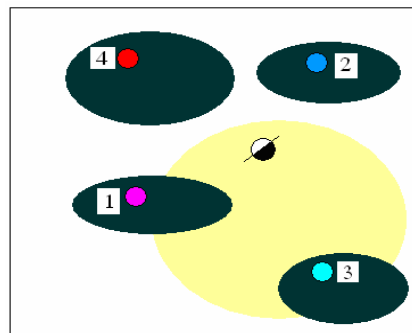


Figure 4. Injector Location Scenario I

The second scenario investigated for injector location was placing it at the bottom left hand corner of the 640 acre area depicted in Figure 5. There is a far greater sweep of methane and adsorption of CO₂ with this injector placement. The reason for this is

primarily due to the injector having a greater distance from the producer wells, allowing sufficient time for the carbon dioxide to adsorb to the matrix of the coal and displace the methane.

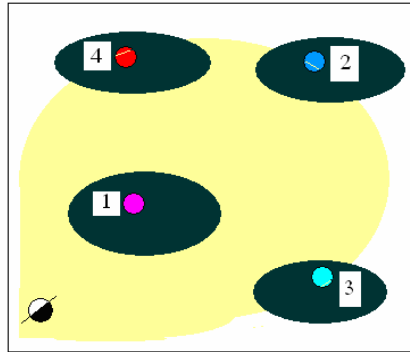


Figure 5. Injector Location Scenario II

From both of the scenarios investigated, the better location for the injector placement is at the bottom left hand corner of the 640 acre area.

Injection Pressure and Time

Initially, all scenarios had an injection pressure of 2500 psia based on the fracture pressure of the reservoir. However, there were situations where CO₂ was injected at such high rates that the reservoir could not handle the amount of CO₂. In several scenarios, high volumes of CO₂ produced in the gas stream. Specifically, Well 1 in Figure 5 produced high rates of CO₂ within the first 10 years of injection. In order to find an optimal design strategy, the various parameters investigated was the amount of years of injection, the pressure of injection, and the shut-in time for producers that had 30% of the

gas stream production composed of carbon dioxide. From this trial and error, there were three design scenarios that had a variation of the parameters discussed that gave acceptable results. An optimal design strategy was selected based on the economic analysis and was further investigated with a sensitivity analysis.

Design Scenarios

There are three design scenarios compiled from several trial and error runs that gave acceptable results of CO₂ Sequestration and ECBM.

Case 1

To maintain sufficient reservoir pressure and refrain from ineffectively injecting carbon dioxide by not allowing enough time for displacement of methane, this scenario was designed with continuous and slow injection of carbon dioxide. For the first 13 years of CO₂ injection, the injection pressure was maintained at 1300 psia. After these 13 years, CO₂ was composed of greater than 30% of the gas stream for Well 1. From this point, well 1 was shut in and the injection pressure of CO₂ was changed to 1000 psia for the remaining 30 years of injection. The methane produced at the end of 2050 was 12.6 BCF, which is a 25% increase from the Model Case and a 39.4% ultimate recovery of reserves. Over the 43 years of continuous slow injection, 15 BCF of CO₂ was injected and 14.7 BCF of CO₂ was sequestered, a 98% adsorption rate. The results of well by well performance compared to the Model Case and the effect of CO₂ injection is depicted in APPENDIX I.

Case 2

This scenario is characterized with a continuous high rate injection of CO₂. Once again, injection of CO₂ began in 2008 but injection and production continued only until 2039, simply due to the high amount of CO₂ developing in the production stream. The injection pressure remained constant throughout the entire life of the reservoir at 1500 psia. Once again Well 1 experienced high production of CO₂ by year 2020 and therefore was shut in. Since the injector is placed in a distance from the remaining wells, it resulted in high CO₂ sequestration and improved methane recovery. This scenario produced 12.1 BCF of methane, which is slightly lower than Case 1, giving a 20% increase in recovery and a 38% ultimate recovery for the reservoir area. There was an injection of 18.9 BCF of CO₂ in 32 years opposed to 15 BCF in 43 years in Case 1. It sequestered 18.4 BCF of CO₂, which is a 97% adsorption rate for CO₂. The well by well performance is illustrated in Appendix I.

Case 3

Finally, the third scenario was a high rate, limited injection of CO₂. The purpose of this case was to examine if the injection of CO₂ at an injection pressure of 2500 psia for a continuous rate of 10 years would allow sufficient time for adequate adsorption of CO₂ and displacement of methane. After 10 years of injection, the injector was shut in and production continued until 2050. Similar to the rest of the scenarios, Well 1 was shut in, but since the gas stream contained more than 30% recovery, it was shut-in in year 2017. This case resulted in a production of 13.1 BCF, which is higher than the other 2 cases giving a 30% increase in recovery rate and a 41% ultimate recovery of the reservoir area. Since the injection period was 10 years, 11.5 BCF of CO₂ was injected and 10.5 BCF was

sequestered, resulting in a 92% adsorption rate. The well by well performance is illustrated in Appendix I.

Preliminary Conclusions

Based on the design scenarios, for enhanced coal bed methane recovery, Case 3 seems to have the best results on cumulative production and percent increase in recovery. From a CO₂ sequestration point of view, Case 2 had the most CO₂ sequestered, although Case 1 had a higher adsorption rate. These conclusions are adjusted with an analysis of the economics for each case and the effects of carbon credits.

CHAPTER V

ECONOMIC MODEL

Background

In order to determine the optimal design scenario, I chose to maximize the net present value. Even though a case may present an improved recovery of methane, if there is no improvement in the net present value, the improved recovery is meaningless from an operating company point of view. In order to determine the economic feasibility of a CO₂ sequestration and ECBM project, an economic model was developed. Some of the details discussed are the financial assumptions, and the capital expenditures (CAPEX) and operating expenditures (OPEX).

Financial Assumptions

Before developing my economic model, I made some financial assumptions. All of my economic scenarios were conducted before federal income taxes. For this reason, depreciation was not considered. The discount rate for all cases is set at 12%. For the Model Case and the three design cases the gas price used is \$6/MMBTU where 1040 MMBTU/MCF, resulting in a gas price of \$6.24/MCF. The production royalty is 12.5% and the production tax is assumed to be 8%⁵. To determine the optimal design case, no annual escalation of gas price was considered.

CAPEX/OPEX

The only capital expenditure for this project was the drilling and completion of an injector well and the construction of the pipeline to the field. For a fully equipped injector

including a 7 mile pipeline from the Florida River plant to the field area, the CAPEX is \$1.6 M.

The operating expenditures in most researched CO₂ Sequestration work involve high costs of CO₂ capture and transportation, making several projects uneconomical⁹. Because BP emits approximately 10 MMCF of CO₂ per day, this carbon dioxide is readily available for injection. Therefore, capture cost are not relevant for the economic analysis and the area investigated is relatively near the Florida River plant where transportation costs are minimal. The only operating expenditures involved is a total gas processing cost of \$.30/MCF of gas, and injector operating cost of \$1500/month, and a compressor cost of \$.1/MCF of CO₂ injected¹⁰. An additional analysis involves an inclusion of carbon credits just to see how the result of the economic analysis improves and by what degree. The carbon credit used for the additional analysis uses a value of \$5/ton which is \$.26/MCF of CO₂ injected, the same value used in the economics for the Allison pilot study.

The spreadsheet for each case is available in Appendix I.

CHAPTER VI

ECONOMIC FEASIBILITY

Background

In order to determine the economic feasibility of the project, first an analysis is conducted to determine if there is any monetary gain from a CO₂ sequestration project. If there is a financial gain, the next goal is to determine if the net present value (NPV) improves compared to the Model Case for each case scenario.

Economic Feasibility without Carbon Credits

The results from the economic model show that the Model Case gives a NPV of \$15.55 M at year 2008 with production until 2050.

Case 1 resulted in a NPV of \$15.43 M, which is not as profitable as the Model Case. Even though there is a 25% increase in methane recovery compared to the Model Case, it is still not preferred. The reason the NPV is not higher in Case 1 is simply due to a slow improvement in methane production over time and an additional cost for processing any CO₂ gas produced.

Case 2 resulted in a NPV of \$15.88 M. There is a slight improvement in the net present value. This case seems good because although the improvement in NPV is comparatively small, the process also results in 18.4 BCF of CO₂ sequestered.

Case 3 results in the highest NPV of \$17.56 M. Although there was limited years of injection, the rates were so significant that it was enough to enhance the methane production dramatically earlier in the life of the injector well.

The result of these cases compared to the Model Case is illustrated in Figure 6.

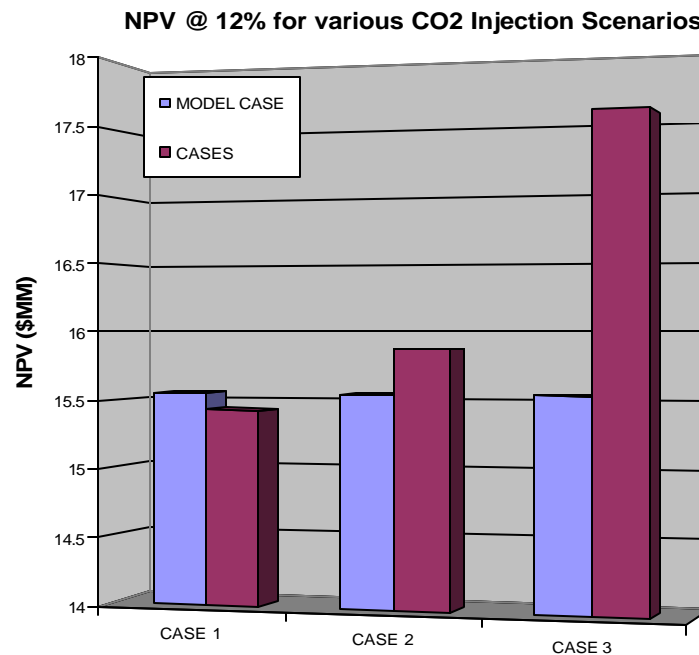


Figure 6. Net Present Value @ 12% Model Case vs. Cases 1, 2, and 3

Economic Feasibility with Carbon Credits

Although the United States does not follow the Kyoto Protocol, it is interesting to note how these results change with a carbon credit incentive CO₂ sequestered. For this

analysis the carbon credit assigned is \$5/ton of CO₂, which is \$.26/MCF of CO₂ sequestered.

Case 1 improves from \$15.43 M to \$16.27 M. Hence, by including carbon credits in the economic model, Case 1 went from a not preferred project to a preferred one, since it has a greater NPV than the Model Case.

Case 2 compared to the rest of the cases had the most CO₂ sequestered at a value of 18.4 BCF. The NPV went from \$15.88 M to \$17.01 M. This increase again, is due to the credit obtained with CO₂ sequestered.

Case 3 had the least amount of CO₂ sequestered with a value of 10.5 BCF. The NPV went from \$17.56 to \$19.07. The reason Case 3 still has a higher NPV is because the reservoir was injected with CO₂ with very high rates and the money obtained for the amount of CO₂ sequestered was earlier in the project with an additional boost of methane produced.

The comparison of the Model Case and the design scenarios with and without carbon credits is depicted in Figure 7 below.

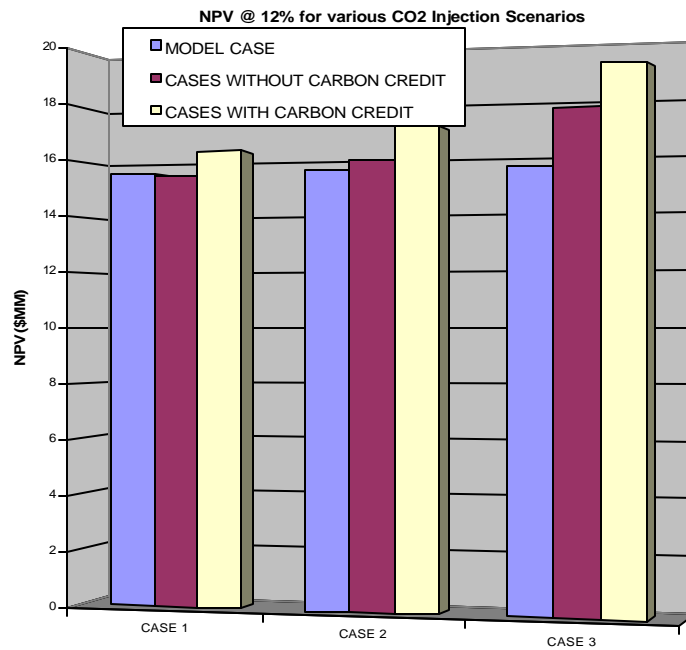


Figure 7. Net Present Value for Design Scenarios with Carbon Credit

Optimal Design Case

From the economic analysis of the three design scenarios, it is evident that without carbon credits and with carbon credits, Case 3 is the optimal design scenario. The ability to inject at high rates and allow this pressure to be maintained for the remaining life of the reservoir, results show a dramatic improvement in methane recovery and CO₂ sequestration. In order to determine the effects of altering economic parameters such as gas price, operating expenditures, and price escalation, a sensitivity analysis is conducted to see the results on the optimal design case which is Case 3.

CHAPTER VII

SENSITIVITY ANALYSIS

Objective

Even though Case 3 is the optimal design scenario, it is uncertain if this case will be ideal under circumstances where there is variability in gas prices, price escalation, operating expenditures, and carbon credits. The objective of the sensitivity analysis is to determine economic situations that make this design case uneconomical compared to the Model Case.

Gas Price

For all previous analyses discussed, a fixed gas price of \$6.24/Mcf was used. In order to determine the economic constraints for this project, the impact on NPV for the Model Case and Case 3 with gas price varying from \$3/MMBTU to \$10/MMBTU was determined. Case 3 becomes uneconomical with respect to the Model Case if gas price went below \$3/MMBTU seen in Figure 8. In addition, as gas price increases, the difference in NPV between the Model Case and Case 3 increases.

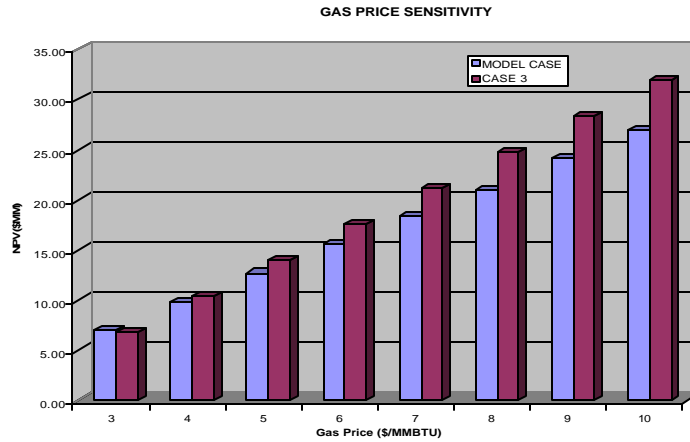


Figure 8. Gas Price Sensitivity Model Case vs. Case 3

Annual Gas Price Escalation

Another economic parameter that can fluctuate is annual gas price escalation. From Figure 9, similar to the gas price sensitivity, the difference between the Model Case and Case 3 increases with an increase in gas price escalation.

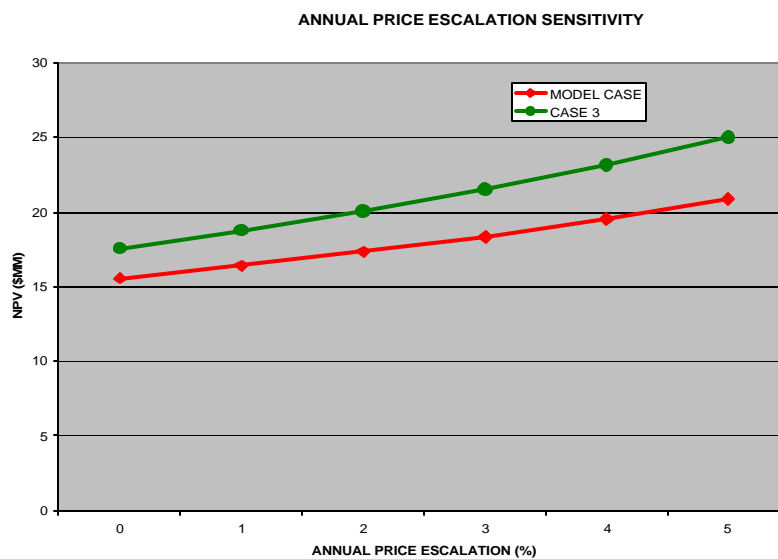


Figure 9. Annual Gas Price Escalation Sensitivity

Produced Gas Processing Cost

Since the produced gas processing cost applies both to the methane and carbon dioxide production, it was interesting to note whether this cost affected Case 3 with an increase in production cost compared to the Model Case which has no additional cost of CO₂. In Figure 10, it is evident that there is no dramatic affect on Case 3 with an increase in production cost. In fact, both the Model Case and Case 3 have the same trend with increase in production cost.

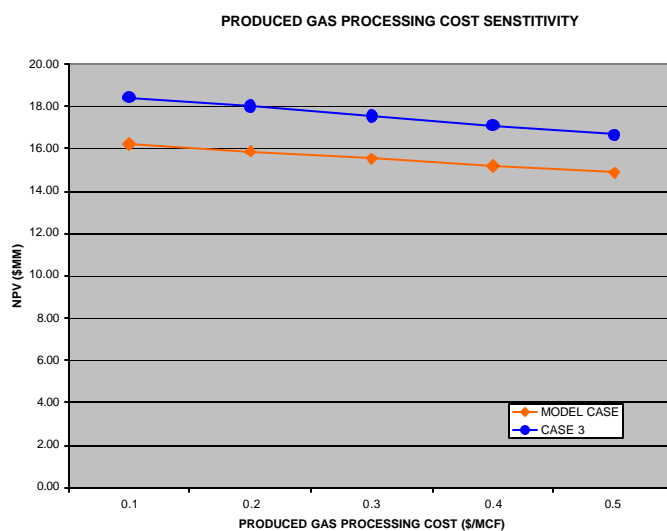


Figure 10. Produced Gas Processing Cost Sensitivity

CO₂ Costs

Based on literature, it is established that the key parameter that makes a CO₂ sequestration project uneconomical is the costs associated with CO₂ injection. Fortunately, since CO₂ is readily available at the Florida River plant, the only cost associated with CO₂ injection is the compression of CO₂ for injection. Although the United States does not follow the Kyoto Protocol, it is interesting to note how the varying

changes in CO₂ cost compare in the carbon credit model of Case 3 with the original Case 3. Figure 11 displays the effects of an increase in CO₂ costs when there is no allocation of carbon credits. It is evident that if CO₂ costs exceed \$.4/MCF of CO₂, the project is uneconomical compared to the Model Case.

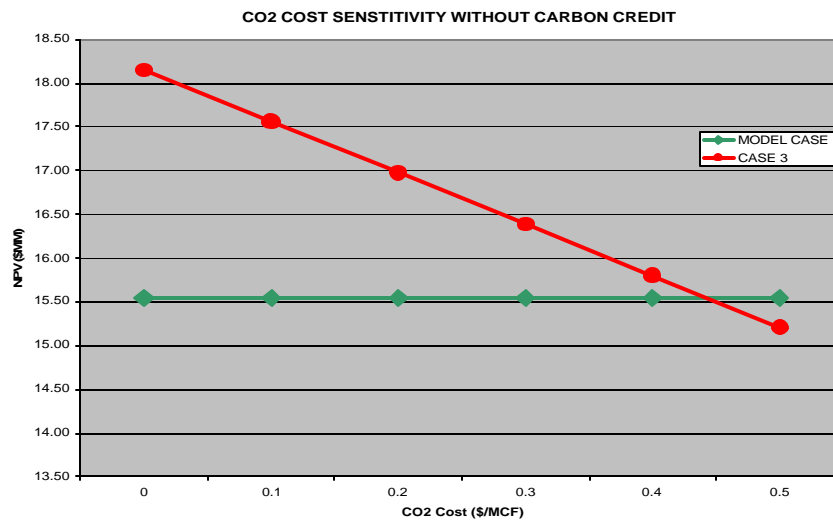


Figure 11. CO₂ Cost with no Carbon Credit

However, if carbon credits were considered in the economic model, then the project would remain economical compared to the Model Case. In Figure 12 there is a downward trend in Case 3 but it still has an NPV value higher than the Model Case at a CO₂ compression cost of \$.5/MCF of CO₂.

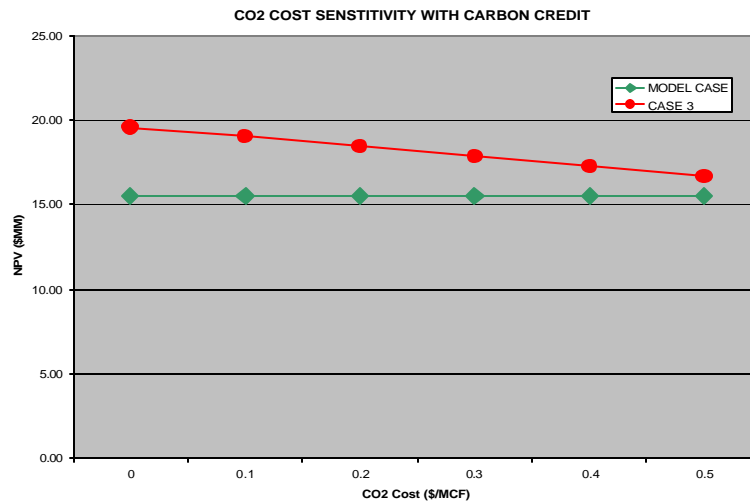


Figure 12. CO₂ Cost with Carbon Credit

Carbon Credit

As noted, if carbon credits were granted for CO₂ sequestration projects, the NPV would increase substantially with the increase in carbon credit price compared to the Model Case. Figure 13 is a graph that compares all the three design cases with carbon credits with the Model Case. If the carbon credit was \$30/ton of CO₂, the NPV of CO₂ Sequestration and ECBM project for Case 3 would almost double compared to the Model Case.

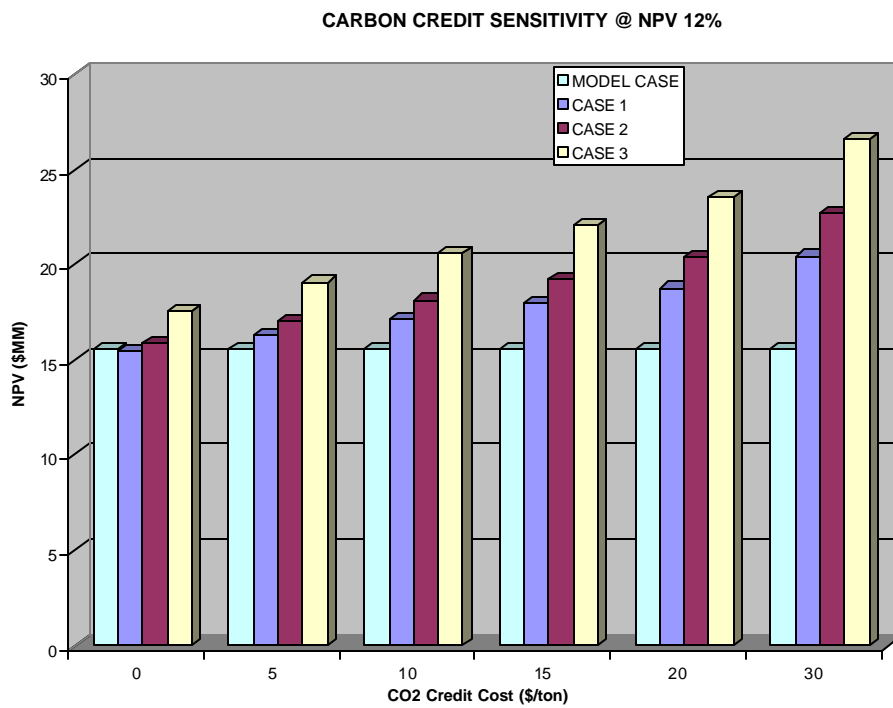


Figure 13. Carbon Credit Sensitivity

CHAPTER VIII

CONCLUSIONS/RECOMMENDATIONS

My research involved selecting a reservoir section to examine the potential of CO₂ sequestration and ECBM in the transition zone of the San Juan Basin. After history matching four pre-existing wells, CO₂ injection was considered to determine if there is a potential to improve methane recovery and if CO₂ is sequestered. By developing an economic model, I found an optimal design strategy coupled with a sensitivity analysis by maximizing the net present value. Based on the analysis, several conclusions can be drawn.

1. CO₂ sequestration is physically possible in low to medium permeability coal bed methane reservoirs.
2. CO₂ sequestration improves coal bed methane recovery and enhances the economic value of the coal bed methane reservoir.
3. If the cost of CO₂ compression is greater than \$.3/MCF or the price of gas is less than \$3/MCF and carbon credits are not granted, the project may not be economical compared to a case where no CO₂ injection is considered (Model Case).
4. Economic gains are increased in areas where CO₂ is emitted and is readily available for injection, resulting in minimal CO₂ costs.
5. The economic value of the project is greatly enhanced where CO₂ is emitted and carbon credits are granted as a result of the Kyoto Protocol.

6. Project success depends on strategic CO₂ injection. It is found that the most efficient way to inject CO₂ is to set maximum injection pressure below the fracture pressure, for a limited period of time. This will allow for a substantial boost in recovery early in the project. Slow continuous injection gives a delayed effect of enhance methane recovery resulting in an uneconomical project compared to a Model Case that has no injection of CO₂.

Based on this research and conclusions, I recommend that a field study should be conducted to confirm the results of this thesis. In addition, since this research provides enough information to believe that CO₂ sequestration does enhance coal bed methane recovery and is economically feasible in low to medium permeability regions of the San Juan Basin, further research should be done to determine the economic potential of CO₂ sequestration in high permeability regions of the San Juan Basin. Furthermore, a CO₂ sequestration project can give improved returns with the inclusion of carbon credits gives great incentive to explore for coal bed methane in International countries where the Kyoto Protocol is followed.

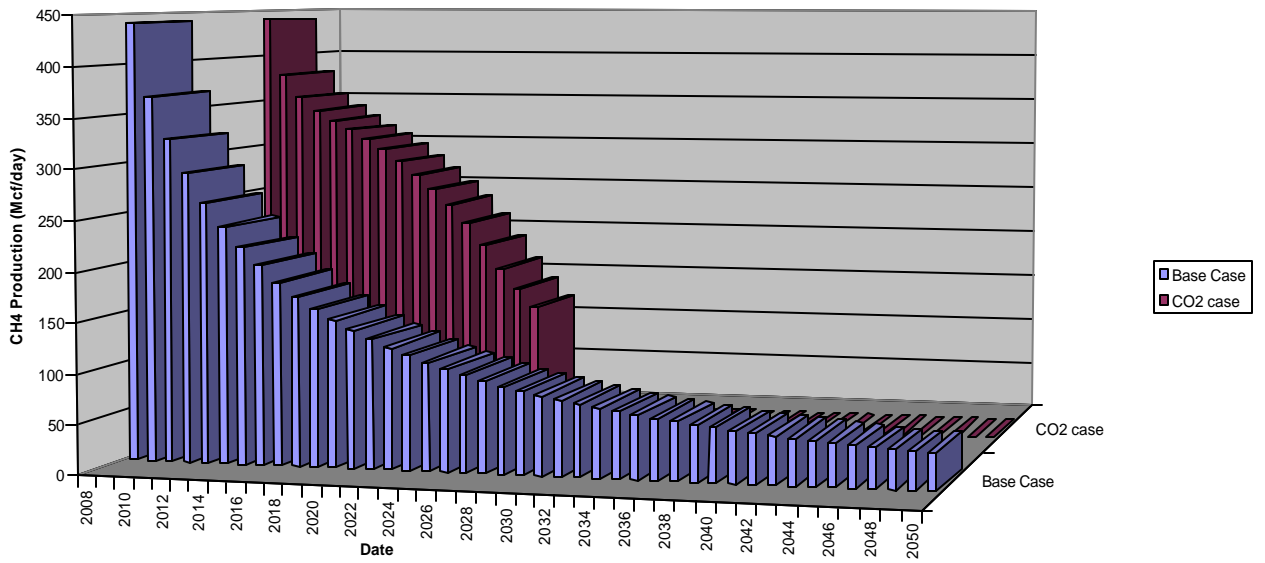
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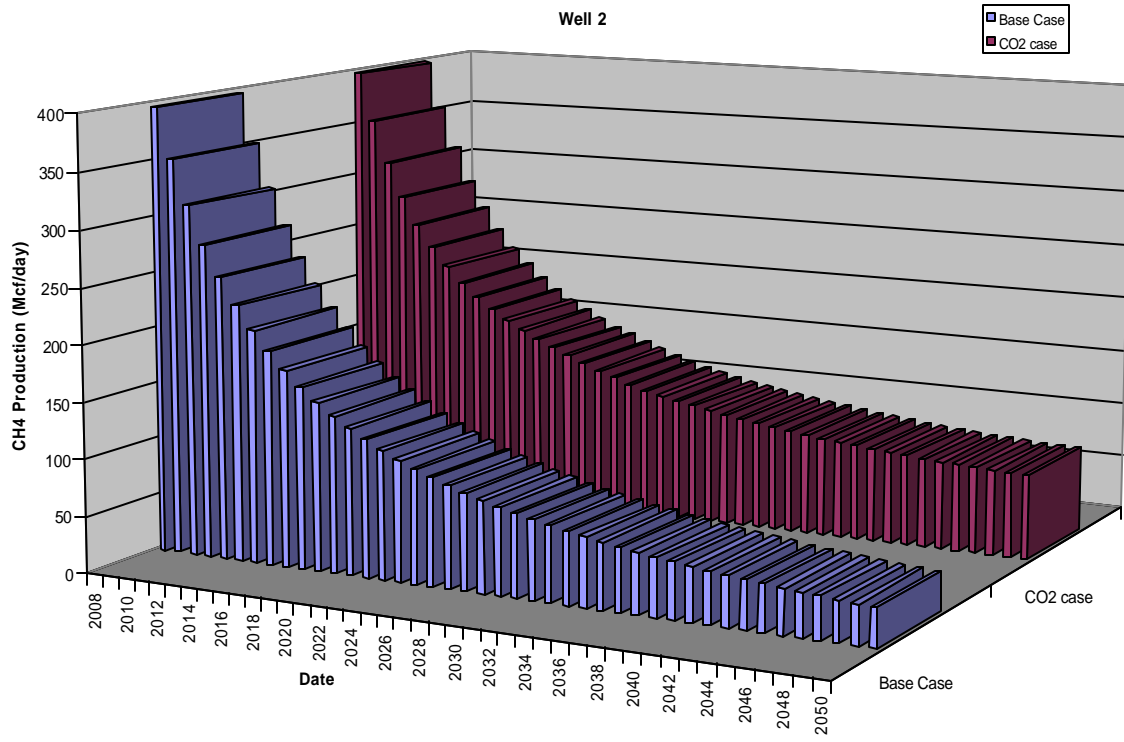
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APPENDIX

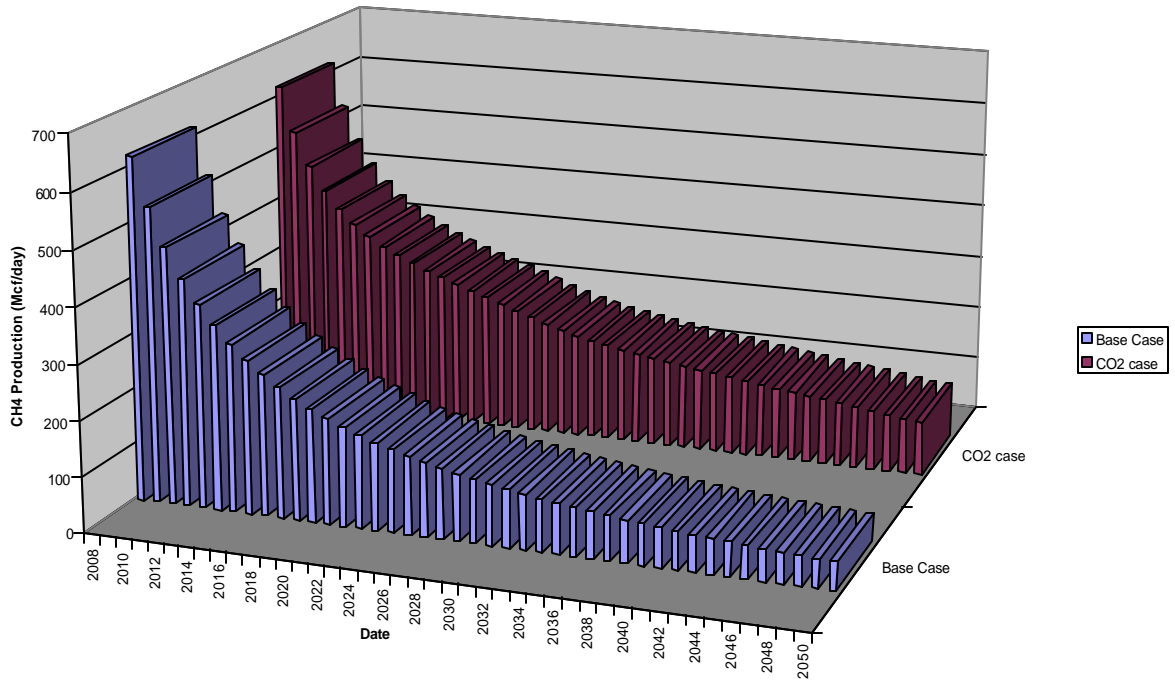
Design Scenario Case 1 vs. Model Case

Well 1

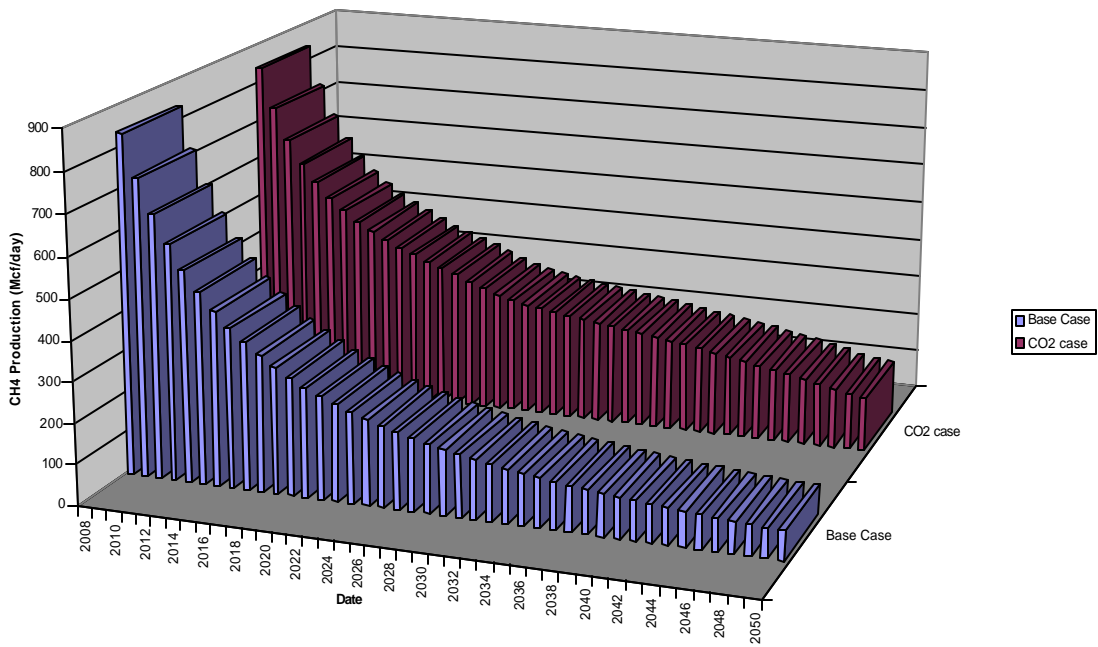


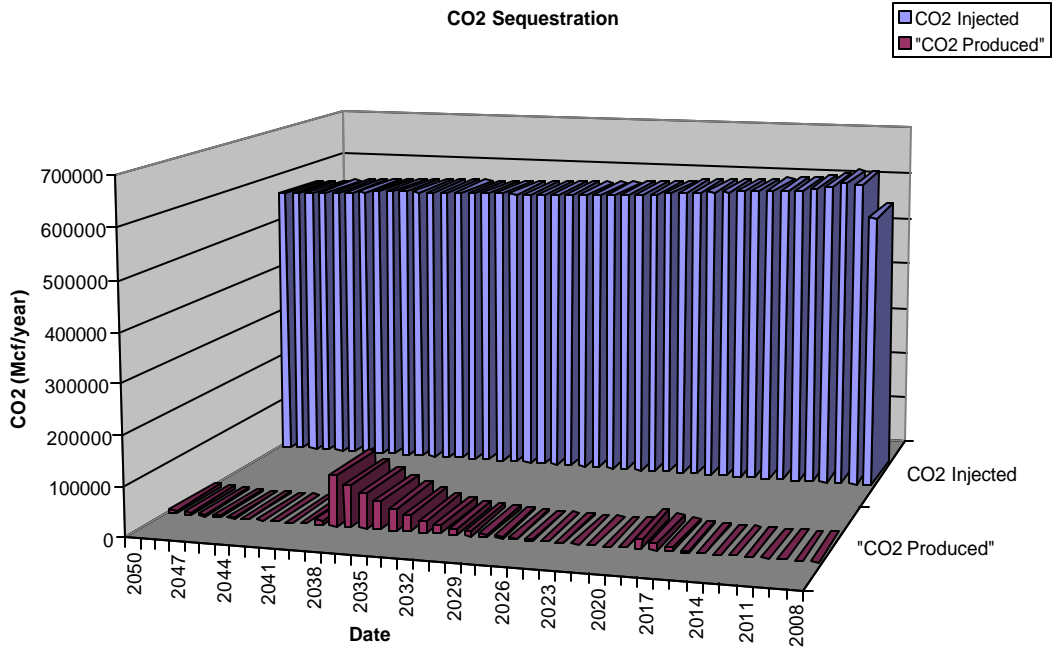


Well 3

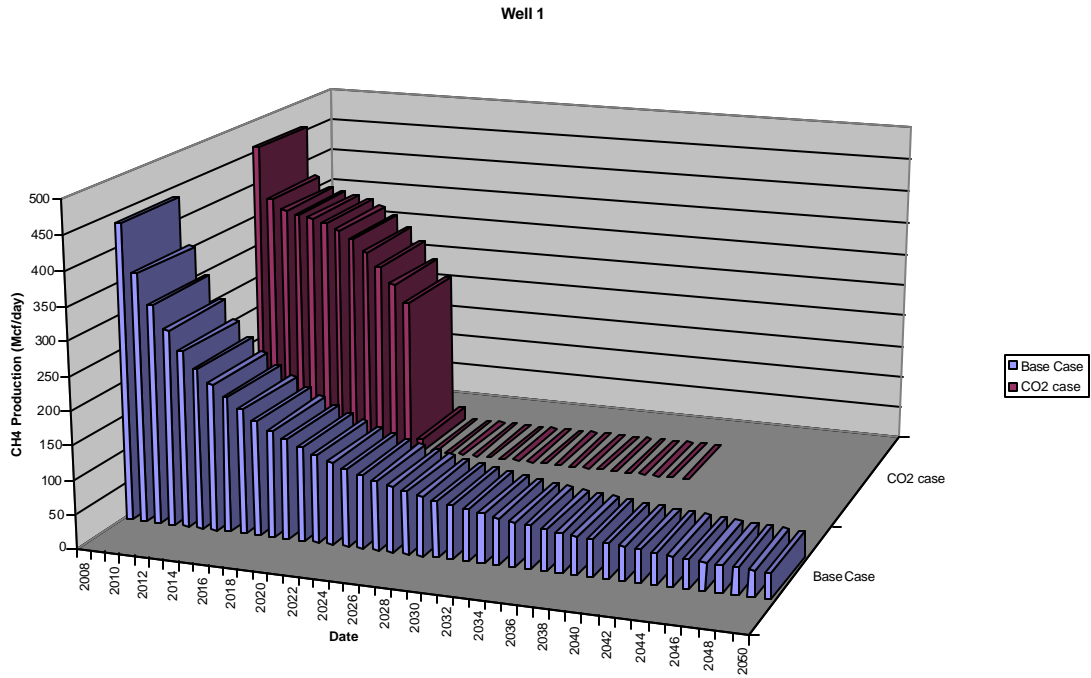


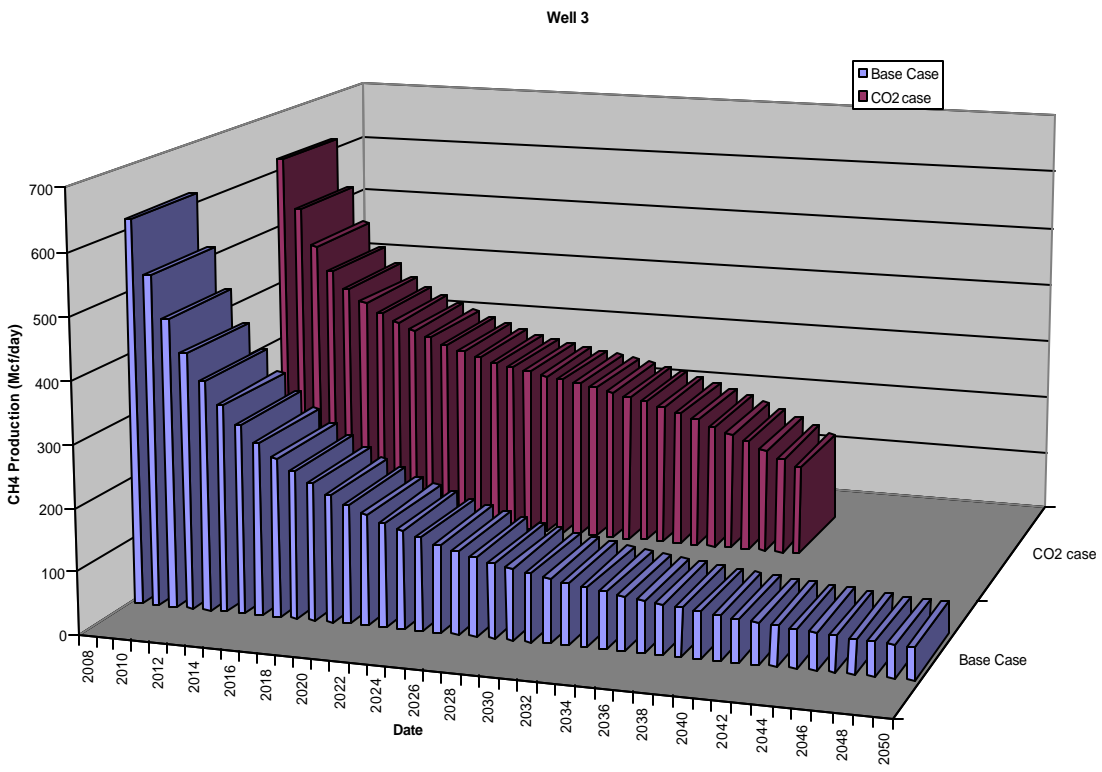
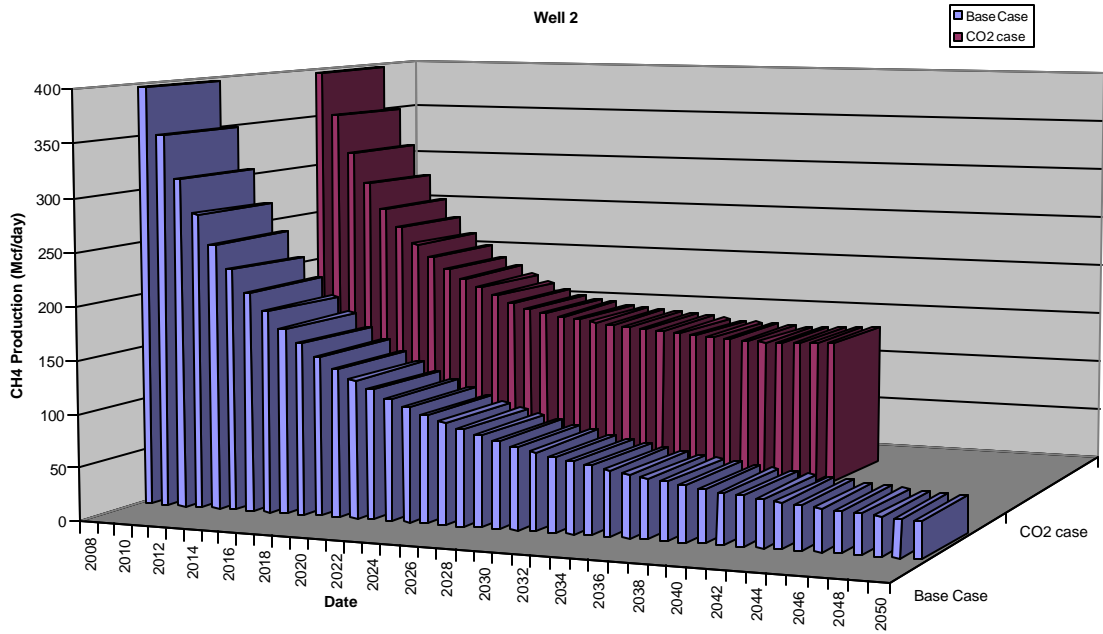
Well 4

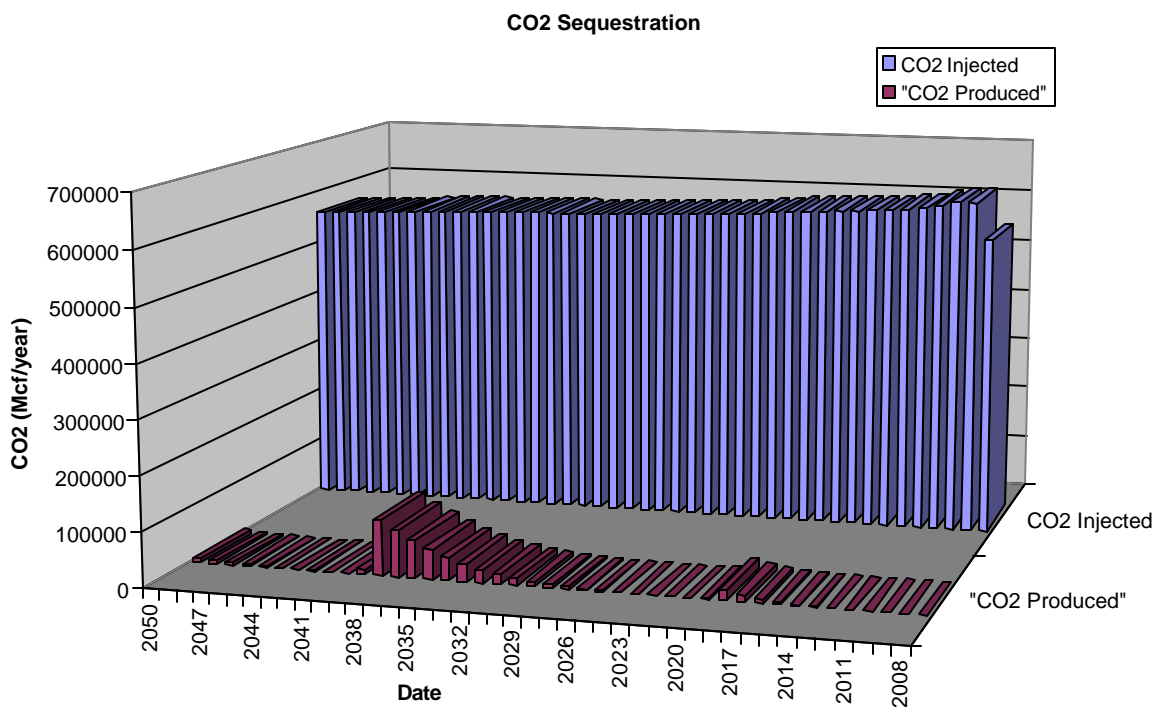
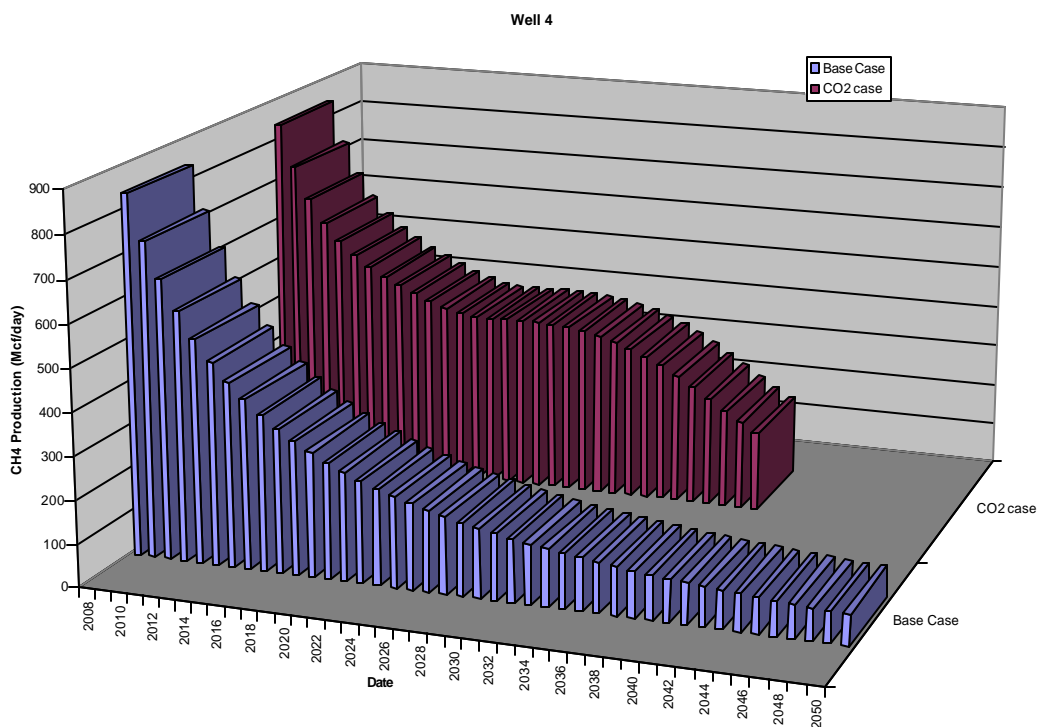




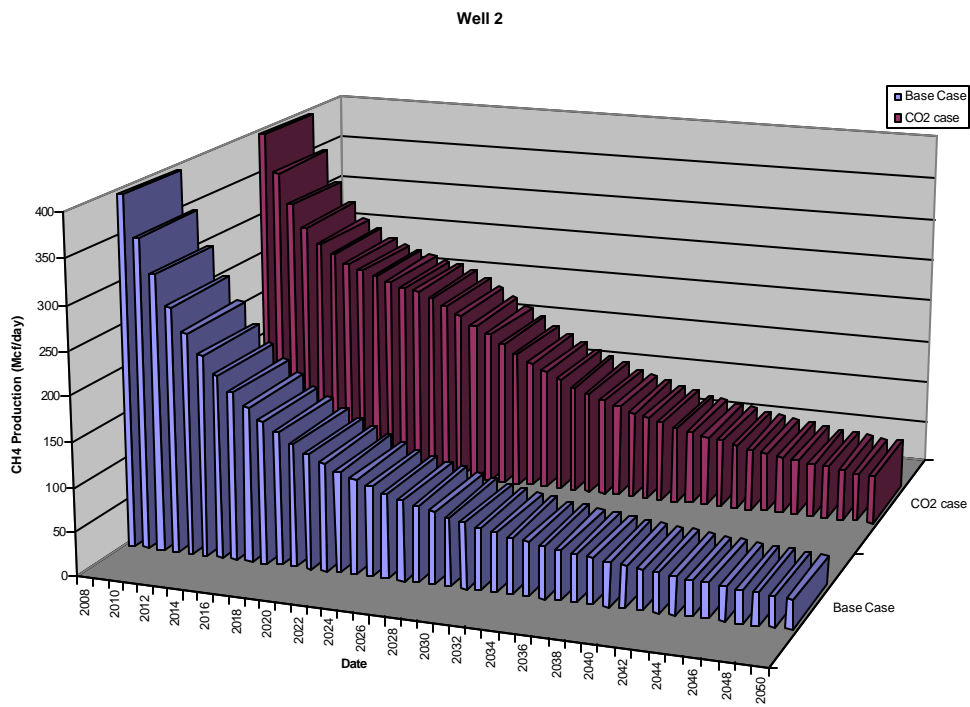
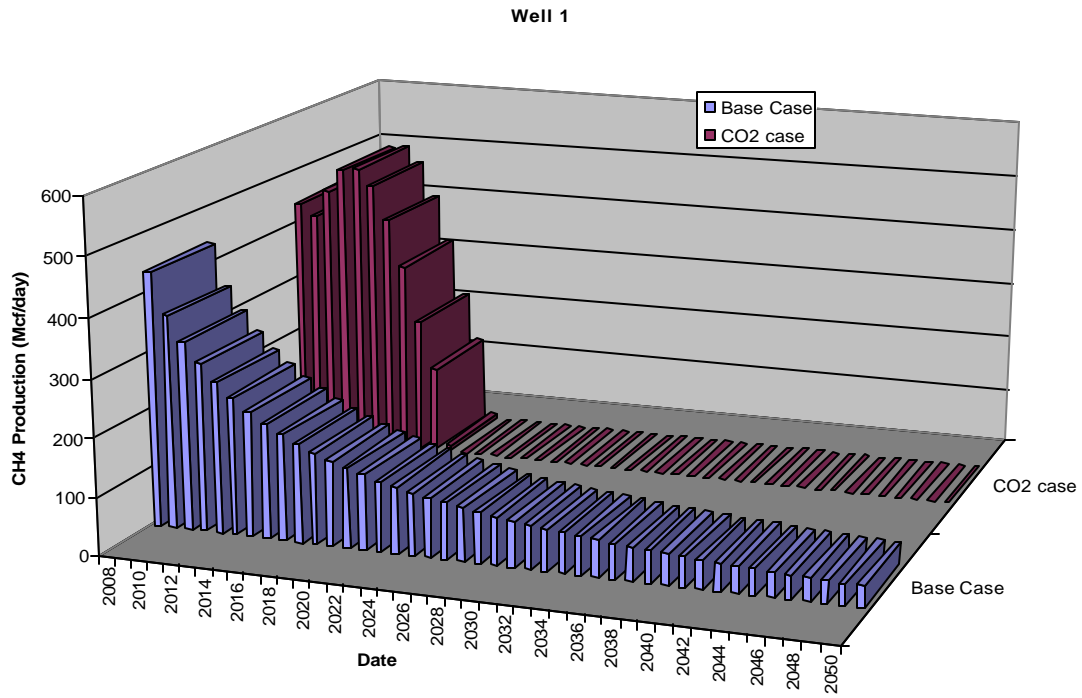
Design Scenario Case 2 vs. Model Case



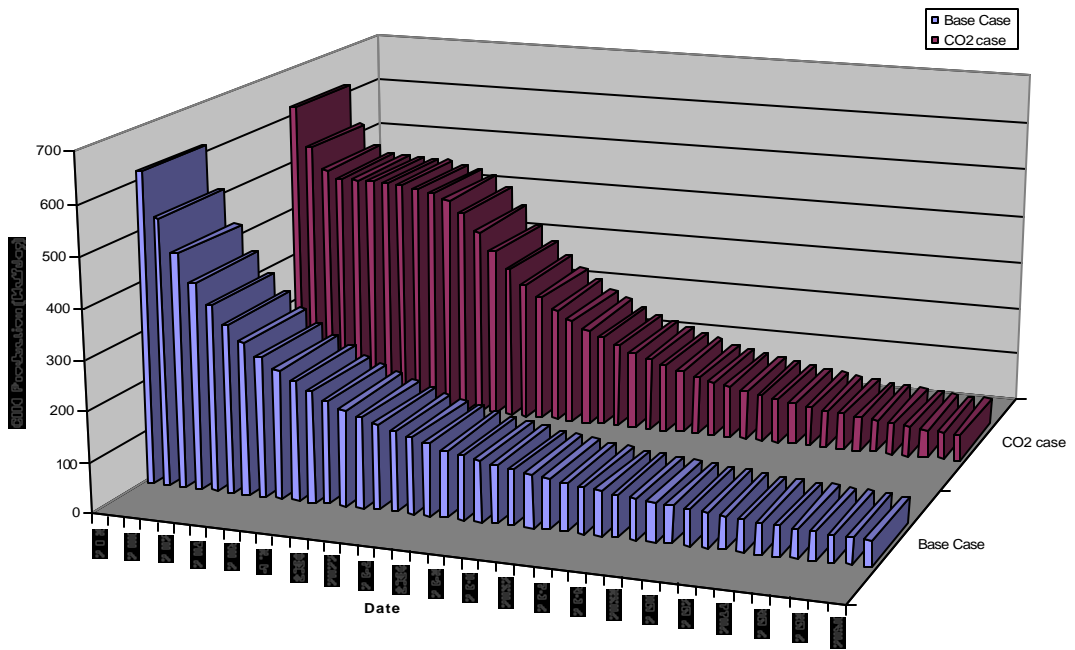




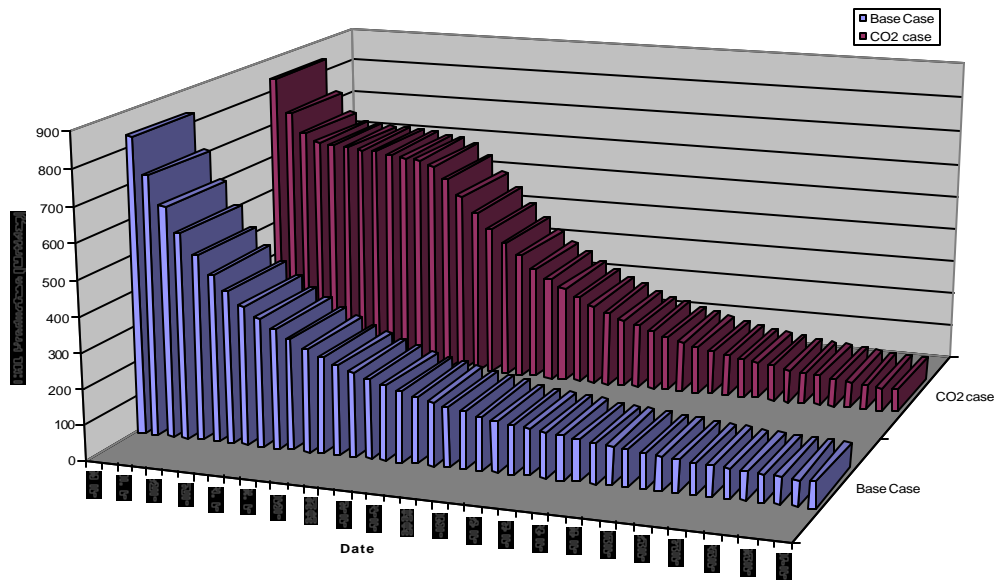
Design Scenario Case 3 vs. Model Case

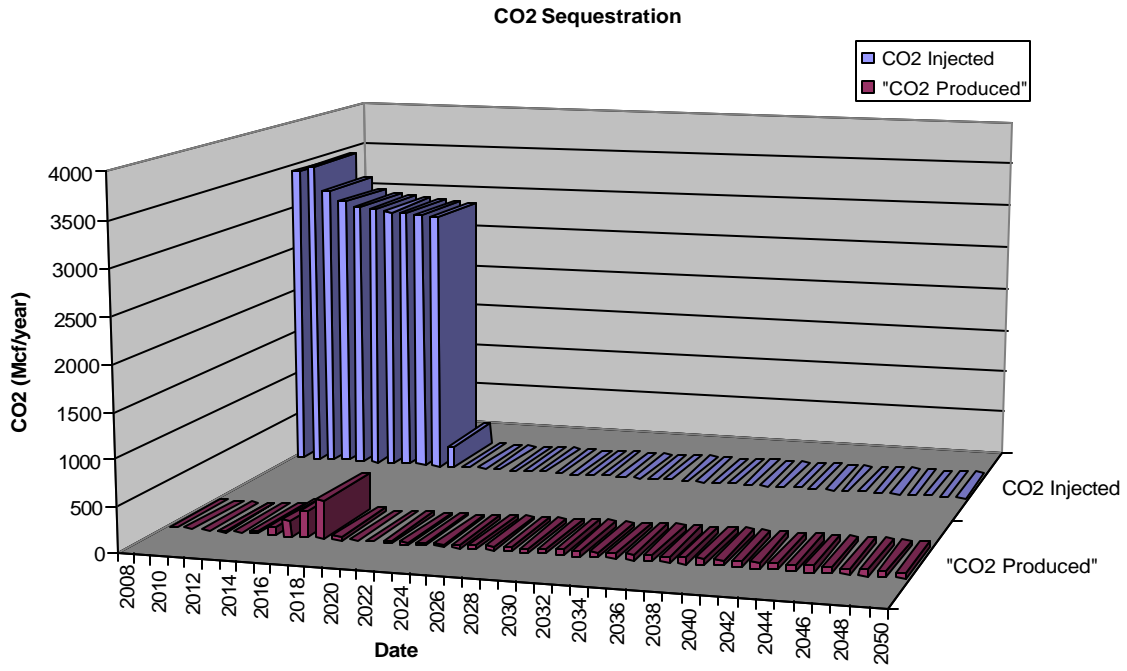


Well 3



Well 4





CASE 2

Time	Daily Production				Total Production		Price \$/Mcf	Revenue after	CO2 Sequestration			Total OPEX	CAPEX	Net Revenue	Severance Taxes	Cash Flow	Cash Flow with Carbon Credit		
	Well 1 Mcf/day	Well 2 Mcf/day	Well 3 Mcf/day	Well 4 Mcf/day	Daily Mcf/day	Annual MMcf/yr		Royalty \$MM	Injection MCF/day	Production MCF/day	OPEX (CO2) \$MM	OPEX (CH4) \$MM	\$MM	\$MM	\$MM	\$MM	\$MM	\$MM	
2007																			
2008	463	398	623	845	2328	850	6.24	4.6	1530	0	\$ 0.07	\$ 0.327	\$ 0.401	\$ 162	\$ (162)	0.000	\$ (162)	\$ (162)	
2009	383	353	537	741	2014	735	6.24	4.0	1714	0	\$ 0.08	\$ 0.293	\$ 0.373		\$ 4.24	0.371	\$ 3.87	\$ 4.01	
2010	366	313	475	664	1818	664	6.24	3.6	1718	0	\$ 0.08	\$ 0.271	\$ 0.352		\$ 3.64	0.321	\$ 3.32	\$ 3.48	
2011	361	282	432	607	1683	614	6.24	3.4	1698	0	\$ 0.08	\$ 0.256	\$ 0.336		\$ 3.27	0.290	\$ 2.98	\$ 3.15	
2012	357	257	403	565	1582	578	6.24	3.2	1679	0	\$ 0.08	\$ 0.245	\$ 0.325		\$ 3.02	0.268	\$ 2.75	\$ 2.91	
2013	351	237	381	533	1503	549	6.24	3.0	1669	1	\$ 0.08	\$ 0.237	\$ 0.316		\$ 2.83	0.252	\$ 2.58	\$ 2.74	
2014	342	221	364	508	1435	524	6.24	2.9	1662	2	\$ 0.08	\$ 0.229	\$ 0.308		\$ 2.68	0.240	\$ 2.44	\$ 2.60	
2015	328	208	350	487	1373	501	6.24	2.7	1657	6	\$ 0.08	\$ 0.222	\$ 0.301		\$ 2.55	0.229	\$ 2.32	\$ 2.48	
2016	311	197	338	468	1313	479	6.24	2.6	1653	11	\$ 0.08	\$ 0.216	\$ 0.295		\$ 2.43	0.219	\$ 2.22	\$ 2.37	
2017	289	187	327	451	1254	458	6.24	2.5	1649	20	\$ 0.08	\$ 0.209	\$ 0.290		\$ 2.32	0.209	\$ 2.11	\$ 2.27	
2018	263	179	316	436	1195	436	6.24	2.4	1644	34	\$ 0.08	\$ 0.203	\$ 0.285		\$ 2.21	0.200	\$ 2.01	\$ 2.17	
2019	234	171	307	422	1135	414	6.24	2.3	1640	54	\$ 0.08	\$ 0.196	\$ 0.280		\$ 2.10	0.190	\$ 1.91	\$ 2.06	
2020	18	164	298	410	891	325	6.24	1.8	1636	6	\$ 0.08	\$ 0.170	\$ 0.248		\$ 1.98	0.181	\$ 1.80	\$ 1.95	
2021	0	159	290	406	855	312	6.24	1.7	1629	0	\$ 0.08	\$ 0.148	\$ 0.225		\$ 1.85	0.172	\$ 1.67	\$ 1.82	
2022	0	155	284	406	845	308	6.24	1.7	1621	1	\$ 0.08	\$ 0.147	\$ 0.224		\$ 1.73	0.163	\$ 1.56	\$ 1.71	
2023	0	153	279	408	839	306	6.24	1.7	1615	1	\$ 0.08	\$ 0.146	\$ 0.223		\$ 1.62	0.153	\$ 1.45	\$ 1.60	
2024	0	151	274	408	833	304	6.24	1.7	1609	2	\$ 0.08	\$ 0.145	\$ 0.222		\$ 1.51	0.143	\$ 1.34	\$ 1.49	
2025	0	149	269	408	826	301	6.24	1.6	1604	3	\$ 0.08	\$ 0.144	\$ 0.221		\$ 1.40	0.133	\$ 1.23	\$ 1.38	
2026	0	147	265	406	817	298	6.24	1.6	1601	5	\$ 0.08	\$ 0.144	\$ 0.220		\$ 1.29	0.123	\$ 1.12	\$ 1.27	
2027	0	145	260	402	807	295	6.24	1.6	1597	7	\$ 0.08	\$ 0.142	\$ 0.219		\$ 1.18	0.113	\$ 1.01	\$ 1.16	
2028	0	144	254	396	794	290	6.24	1.6	1595	11	\$ 0.08	\$ 0.141	\$ 0.218		\$ 1.07	0.103	\$ 0.90	\$ 1.05	
2029	0	142	248	388	779	284	6.24	1.6	1592	17	\$ 0.08	\$ 0.139	\$ 0.217		\$ 0.96	0.093	\$ 0.79	\$ 0.94	
2030	0	141	242	378	760	278	6.24	1.5	1590	24	\$ 0.08	\$ 0.137	\$ 0.216		\$ 0.85	0.083	\$ 0.68	\$ 0.83	
2031	0	140	234	365	739	270	6.24	1.5	1589	34	\$ 0.08	\$ 0.135	\$ 0.215		\$ 0.74	0.073	\$ 0.57	\$ 0.72	
2032	0	138	226	349	714	261	6.24	1.4	1587	48	\$ 0.08	\$ 0.132	\$ 0.213		\$ 0.63	0.063	\$ 0.46	\$ 0.61	
2033	0	138	218	330	686	250	6.24	1.4	1585	66	\$ 0.08	\$ 0.129	\$ 0.212		\$ 0.52	0.053	\$ 0.35	\$ 0.50	
2034	0	137	208	309	654	239	6.24	1.3	1584	89	\$ 0.09	\$ 0.126	\$ 0.211		\$ 0.41	0.043	\$ 0.24	\$ 0.39	
2035	0	137	197	285	619	226	6.24	1.2	1582	117	\$ 0.09	\$ 0.122	\$ 0.210		\$ 0.30	0.033	\$ 0.13	\$ 0.28	
2036	0	136	186	260	583	213	6.24	1.2	1581	151	\$ 0.09	\$ 0.118	\$ 0.210		\$ 0.19	0.023	\$ 0.02	\$ 0.17	
2037	0	137	174	235	546	199	6.24	1.1	1579	190	\$ 0.10	\$ 0.114	\$ 0.210		\$ 0.08	0.013	\$ 0.01	\$ 0.06	
2038	0	137	162	211	510	186	6.24	1.0	1578	232	\$ 0.10	\$ 0.110	\$ 0.211		\$ 0.07	0.003	\$ 0.00	\$ 0.05	
2039	0	138	150	188	476	174	6.24	0.9	1577	276	\$ 0.11	\$ 0.106	\$ 0.212		\$ 0.06	0.003	\$ 0.00	\$ 0.04	
Gas Recovered In MMCF							12120		\$ 66.18	18.92	513	\$ 2.62	\$ 5.60	\$ 8.22	1.62	\$ 56.34	\$ 5.29	\$ 51.05	\$ 55.89
Gas Recovered in BCF							12.12												
															NPV 12%	\$15.88 MM	\$17.01 MM		

Case 2: Economic Model

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